### Sullivan Palatek

## **OIL ANALYSIS REPORT**

#### Area PALEXTRA 44 [8018199] Machine To SULLIVAN PALATEK 1808230009 - DEDGEEST STEEL WORKS Component

Component Compressor

## DIAGNOSIS

#### Recommendation

We advise that you check for a possible overheat condition. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

#### 🛑 Wear

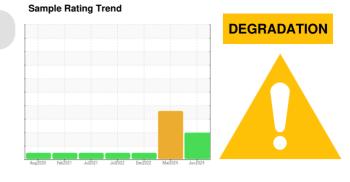
The copper level is abnormal. All other component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

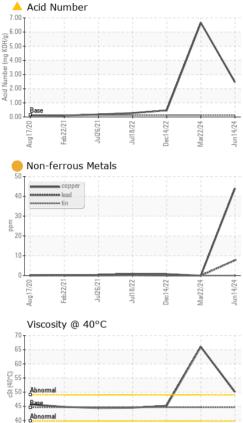
The AN level is above the recommended limit.



SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS06217017	UCS06132756	UCS05720653
Sample Date		Client Info		14 Jun 2024	22 Mar 2024	14 Dec 2022
Machine Age	hrs	Client Info		10931	9405	5511
Oil Age	hrs	Client Info		1527	9405	5511
Oil Changed		Client Info		Not Changd	Changed	Not Changd
Sample Status				ABNORMAL	SEVERE	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	2	<1	2
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	0	0
Lead	ppm	ASTM D5185m	>25	8	0	0
Copper	ppm	ASTM D5185m	>50	<mark> </mark> 44	0	<1
Tin	ppm	ASTM D5185m	>15	0	0	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	4	<1
Barium	ppm	ASTM D5185m	0.3	0	0	0
Molybdenum	ppm	ASTM D5185m	0	<1	0	<1
Manganese	ppm	ASTM D5185m	0.3	<1	0	<1
Magnesium	ppm	ASTM D5185m	0.4	0	0	<1
Calcium	ppm	ASTM D5185m	0	0	0	0
Phosphorus	ppm	ASTM D5185m	689	483	314	416
Zinc	ppm	ASTM D5185m	0	28	0	0
Sulfur	ppm	ASTM D5185m	1237	321	153	80
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	3	3	10
Sodium	ppm	ASTM D5185m		1	<1	2
Potassium	ppm	ASTM D5185m	>20	1	<1	0
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.135	<b>2.46</b>	<b>6.656</b>	0.46

35. Aug17/20

# **OIL ANALYSIS REPORT**



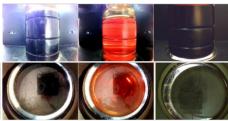
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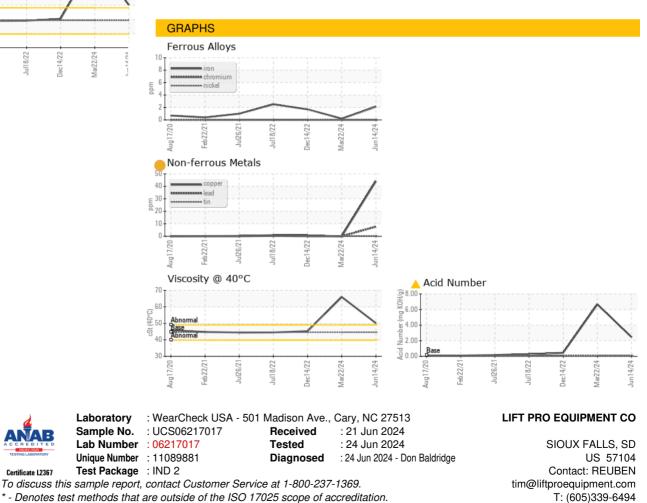
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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44.62	50.1	66.0	45.2
SAMPLE IMAGES		method	limit/base	current	history1	history2

Color



Bottom



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate 12367

Contact/Location: REUBEN - UCLIFSIO

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