

## **OIL ANALYSIS REPORT**



#### Machine Id **KME T-1** Component **Transmission** Fluid **TRANSEND ALLISON (12 GAL)**

## DIAGNOSIS

## Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

## 🔺 Wear

The iron level is abnormal. All other component wear rates are normal.

## Contamination

There is no indication of any contamination in the fluid.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the fluid is acceptable for the time in service.

SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0884831		
Sample Date		Client Info		19 Jun 2024		
Machine Age	yrs	Client Info		21		
Oil Age	yrs	Client Info		5		
Oil Changed		Client Info		Changed		
Sample Status				ABNORMAL		
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	<u> </u>		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>50	23		
Lead	ppm	ASTM D5185m	>50	16		
Copper	ppm	ASTM D5185m	>200	42		
Tin	ppm	ASTM D5185m	>10	2		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		86		
Barium	ppm	ASTM D5185m		<1		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		2		
Magnesium	ppm	ASTM D5185m		6		
Calcium	ppm	ASTM D5185m		124		
Phosphorus	ppm	ASTM D5185m		285		
Zinc	ppm	ASTM D5185m		47		
Sulfur	ppm	ASTM D5185m		1058		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	30		
Sodium	ppm	ASTM D5185m		10		
Potassium	ppm	ASTM D5185m	>20	3		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.90		



Ferrous Alloys

Acid Number

Viscosity @ 40°C

ickel

200

1.0

(B/HOX Bud) 0.6

aq un 0.4 Pio 0.2 0.0

> 120 Abnormal

100 Ab

cSt (40°C) 09 08

40 20 Jun19/24

# **OIL ANALYSIS REPORT**

	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
Jun19/24	Appearance	scalar	*Visual	NORML	NORML		
nn	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
	Free Water	scalar	*Visual		NEG		
	FLUID PROPER	TIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445		30.9		
	SAMPLE IMAGE	S	method	limit/base	current	history1	history2
Jun 19/24 +	Color					no image	no image
5	Bottom					no image	no image
L 10 / 14	250 200 150 100 50 0 50 0 50 0 50 0 50 0			Junt 9/24			
	Non-ferrous Meta	ls		Jun 19/24			
	Non-ferrous Meta	ls		Jun19/24	Acid Number		
	Non-ferrous Meta	ls		Jun19/24			
	Non-ferrous Meta	ls		Jun19/24			
	Non-ferrous Meta	ls		470 Jun 19/24	3		
	Non-ferrous Meta	ls		470 Jun 19/24	3		
	Non-ferrous Meta	ls		Part Munder Part			
	Non-ferrous Meta	ls		Part Munder Part			n1924
Laboratory Sample No. Lab Number	Non-ferrous Meta		ived : 2	Jun19/24 400 400 400 400 400 400 400 4	0 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7		<b>OF ERIE FIRE</b> 3111 MARSH ST ERIE, PA

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: CITERIPA [WUSCAR] 06217028 (Generated: 06/24/2024 17:48:56) Rev: 1

Contact/Location: Service Manager - CITERIPA

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