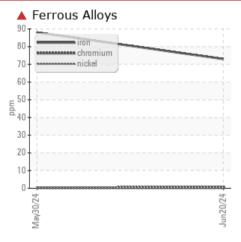
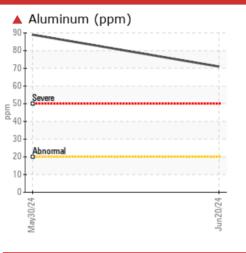


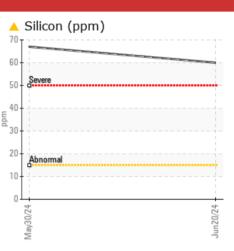
NASH BLOWER C (S/N BS1700405003)

Vacuum Pump Fluid {not provided} (--- GAL)

COMPONENT CONDITION SUMMARY







WEAR

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS							
Sample Status				SEVERE	SEVERE		
Iron	ppm	ASTM D5185m	>20	A 73	▲ 88		
Aluminum	ppm	ASTM D5185m	>20	A 71	8 9		
Silicon	ppm	ASTM D5185m	>15	<u> </u>	6 7		

Customer Id: NEXDAL Sample No.: TO10003294 Lab Number: 06217030 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Doug Bogart +1 (800)237-1369 x4016 <u>dougb@wearcheckusa.com</u>

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Resample			?	We recommend an early resample to monitor this condition.			
Check Dirt Access			?	We advise that you check all areas where dirt can enter the system.			

HISTORICAL DIAGNOSIS



30 May 2024 Diag: Doug Bogart

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. Please note that this is a corrected copy for laboratory data updates. Aluminum and iron ppm levels are severe. Elemental level of silicon (Si) above normal indicating ingress of dirt/seal material. The oil is no longer serviceable as a result of the abnormal and/or severe wear.





OIL ANALYSIS REPORT

WEAR

 \mathbf{X}

Machine Id

NASH BLOWER C (S/N BS1700405003)

Vacuum Pump Fluid

{not provided} (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check all areas where dirt can enter the system. We recommend an early resample to monitor this condition.

A Wear

Aluminum and iron ppm levels are severe.

Contamination

Elemental level of silicon (Si) above normal indicating ingress of dirt/seal material.

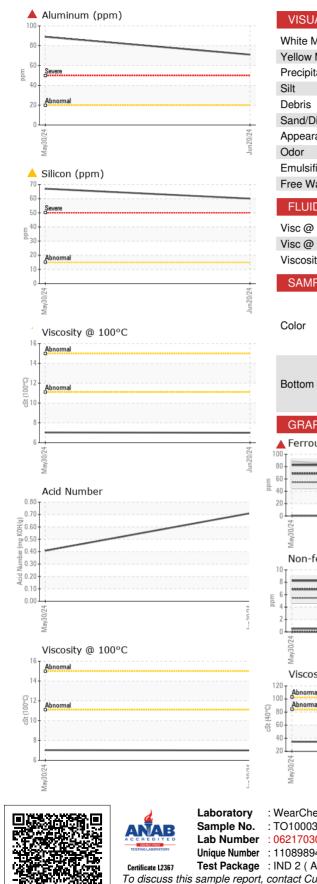
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		TO10003294	TO10003184	
Sample Date		Client Info		20 Jun 2024	30 May 2024	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				SEVERE	SEVERE	
CONTAMINATION	٧	method	limit/base	current	history1	history2
Water		WC Method	>.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		30	24	
Iron	ppm	ASTM D5185m	>20	A 73	8 8	
Chromium	ppm	ASTM D5185m	>20	<1	<1	
Nickel	ppm	ASTM D5185m	>20	0	0	
Titanium	ppm	ASTM D5185m		<1	<1	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>20	4 71	A 89	
Lead	ppm	ASTM D5185m	>20	0	0	
Copper	ppm	ASTM D5185m	>20	<1	<1	
Tin	ppm	ASTM D5185m	>20	0	<1	
Vanadium	ppm	ASTM D5185m		<1	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		<1	3	
Manganese	ppm	ASTM D5185m		<1	1	
Magnesium	ppm	ASTM D5185m		<1	2	
Calcium	ppm	ASTM D5185m		7	7	
Phosphorus	ppm	ASTM D5185m		345	359	
Zinc	ppm	ASTM D5185m		<1	0	
Sulfur	ppm	ASTM D5185m		176	270	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<u> </u>	6 7	
Sodium	ppm	ASTM D5185m		15	13	
Potassium	ppm	ASTM D5185m	>20	15	16	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.71	0.408	



OIL ANALYSIS REPORT



	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	LIGHT	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Jun20/24	Appearance	scalar	*Visual	NORML	NORML	NORML	
Juni	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>.1	NEG	0.2%	
	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPER	TIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445		34.1	34.8	
	Visc @ 100°C	cSt	ASTM D445		7.0	7.03	
	Viscosity Index (VI)		ASTM D2270		172	169	
				11 11 11			
0/24 -	SAMPLE IMAGE	:5	method	limit/base	current	history1	history2
Jun 20,24							
	Color				no image	no image	no image
	Bottom				no image	no image	no image
	GRAPHS						
0/24 -	 Ferrous Alloys 			220	PQ		
Jun20/24	80 - iron chromium			200	Severe		
	E 60 40			180			
	20			160			
	May30/24			42/02 120-			
					Abnormal		
	_				Abnormal		
	Non-ferrous Meta	als		100			
	Non-ferrous Meta	als		80-			
	Non-ferrous Meta	ıls		80- 60-			
r cu	Non-ferrous Meta	ıls		80- 60- 40-			
VCUUC	Non-ferrous Meta	ils		80- 60-			
scoci	Non-ferrous Meta	ıls		100- 80- 60- 40- 20- 0-			
aconc	Non-ferrous Meta	ls		80- 60- 40-			
actor	Non-ferrous Meta						
actor	Non-ferrous Meta				May30/24		
Verue	Non-ferrous Meta				May30/24		
scorei	Non-ferrous Meta				May30/24		
	Non-ferrous Meta				May30/24		
	Non-ferrous Meta			100- 80- 60- 20- 52/002un 52/002un 90- 90- 90- 90- 90- 90- 90- 90- 90- 90-	Acid Number		
succ	Non-ferrous Meta				May30/24		
5ACC (7025	Non-ferrous Meta		ived : 21 ed : 24	- 100- 80- 60- 20- 70- 70- 70- 70- 70- 70- 70- 70- 70- 7	Acid Number	(T ERA - MCCO	MMAS BLUF

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: NEXDAL [WUSCAR] 06217030 (Generated: 06/26/2024 15:06:35) Rev: 1

Contact/Location: Service Manager - NEXDAL

F: