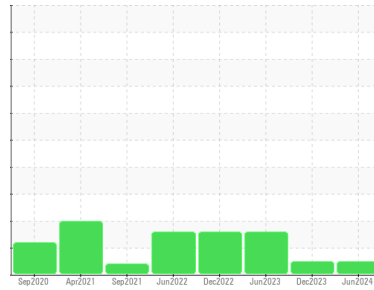




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
KAESER SK 20 7213968 (S/N 1408)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KC85747	KC122053	KC102350
Sample Date	Client Info		07 Jun 2024	07 Dec 2023	19 Jun 2023
Machine Age	hrs	Client Info	8022	6874	5834
Oil Age	hrs	Client Info	2188	0	2028
Oil Changed	Client Info		Changed	N/A	Changed
Sample Status			NORMAL	NORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<1	<1	0
Chromium	ppm	ASTM D5185m >10	<1	<1	0
Nickel	ppm	ASTM D5185m >3	<1	0	0
Titanium	ppm	ASTM D5185m >3	<1	0	<1
Silver	ppm	ASTM D5185m >2	<1	0	0
Aluminum	ppm	ASTM D5185m >10	3	2	<1
Lead	ppm	ASTM D5185m >10	<1	0	0
Copper	ppm	ASTM D5185m >50	13	6	10
Tin	ppm	ASTM D5185m >10	<1	0	0
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m 90	1	0	0
Molybdenum	ppm	ASTM D5185m	<1	0	0
Manganese	ppm	ASTM D5185m	<1	0	0
Magnesium	ppm	ASTM D5185m 90	21	42	24
Calcium	ppm	ASTM D5185m 2	0	<1	0
Phosphorus	ppm	ASTM D5185m	5	31	5
Zinc	ppm	ASTM D5185m	18	2	28

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	1	0	<1
Sodium	ppm	ASTM D5185m	3	16	7
Potassium	ppm	ASTM D5185m >20	2	3	<1
Water	%	ASTM D6304 >0.05	0.016	0.022	0.017
ppm Water	ppm	ASTM D6304 >500	161	227	172.7

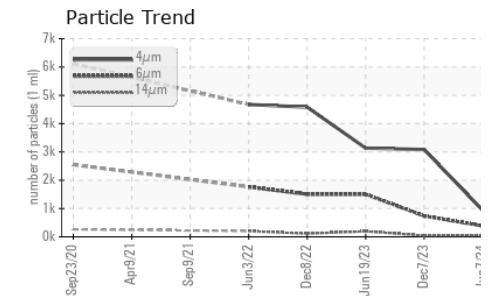
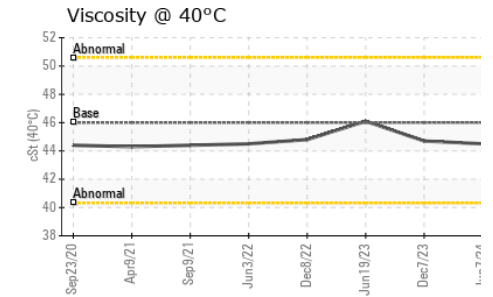
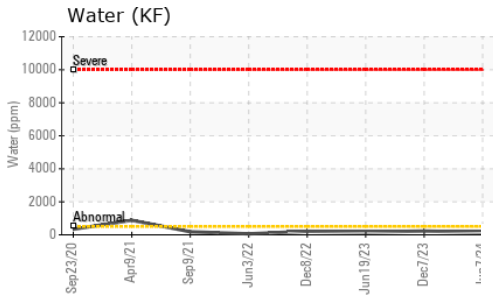
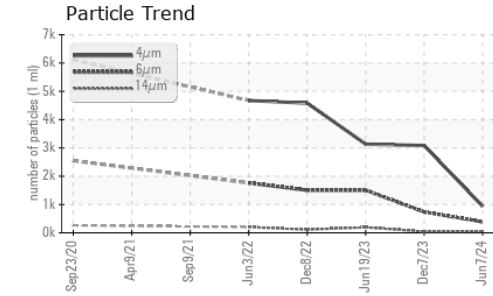
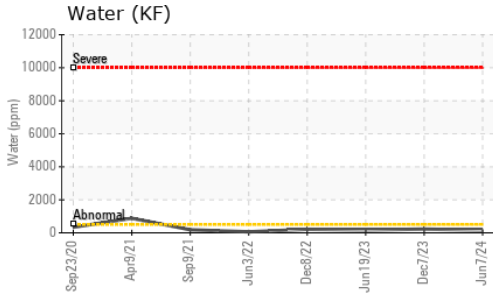
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		938	3083	3135
Particles >6µm	ASTM D7647	>1300	385	736	1505
Particles >14µm	ASTM D7647	>80	51	42	195
Particles >21µm	ASTM D7647	>20	13	12	45
Particles >38µm	ASTM D7647	>4	0	1	3
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>17/13	16/13	17/13	18/15

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.29	0.31	0.30

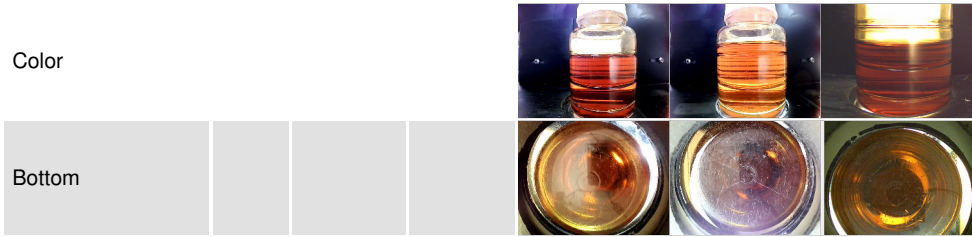
OIL ANALYSIS REPORT



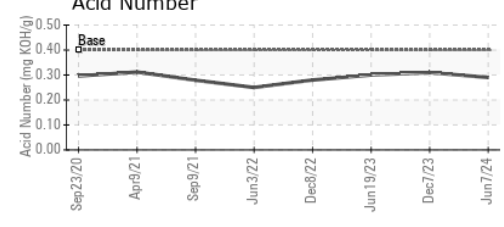
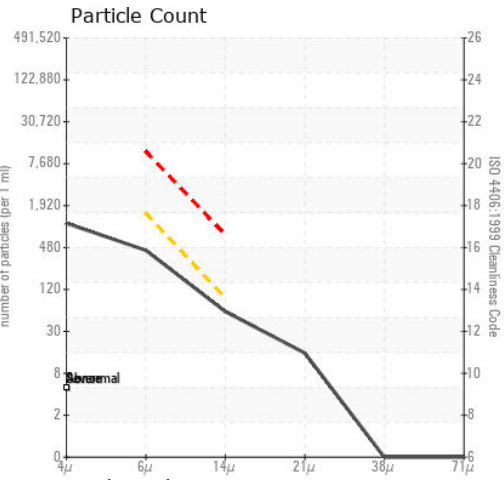
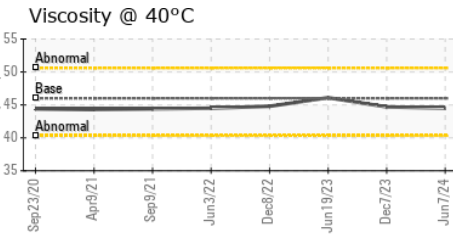
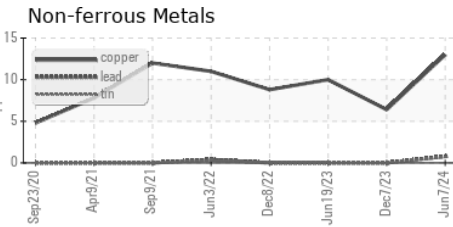
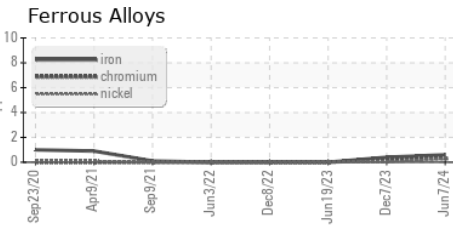
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	LIGHT	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.5	44.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC85747
Lab Number : 06217276
Unique Number : 11090140
Test Package : IND 2
Received : 21 Jun 2024
Tested : 25 Jun 2024
Diagnosed : 25 Jun 2024 - Don Baldrige

BONITA SPRINGS UTILITIES INC
 11550 OPERATIONS WAY
 BONITA SPRINGS, FL
 US 34135
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)