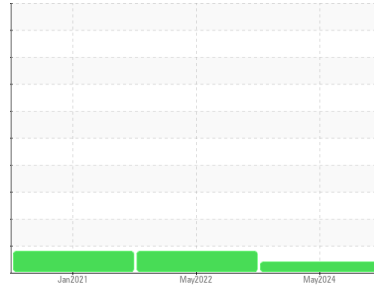




OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Machine Id

KAESER 7096826

Component

Compressor

Fluid

KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

▲ Fluid Condition

The oil viscosity is higher than normal. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA007069	KCP51689	KCP30641
Sample Date	Client Info			29 May 2024	17 May 2022	18 Jan 2021
Machine Age	hrs	Client Info		19961	7846	2348
Oil Age	hrs	Client Info		0	7846	2348
Oil Changed	Client Info			N/A	Changed	Not Chngd
Sample Status				ABNORMAL	ATTENTION	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	<1
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>3	<1	0	0
Titanium	ppm	ASTM D5185m	>3	<1	0	0
Silver	ppm	ASTM D5185m	>2	<1	0	0
Aluminum	ppm	ASTM D5185m	>10	3	<1	<1
Lead	ppm	ASTM D5185m	>10	<1	0	<1
Copper	ppm	ASTM D5185m	>50	10	9	4
Tin	ppm	ASTM D5185m	>10	<1	0	<1
Antimony	ppm	ASTM D5185m		---	---	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0

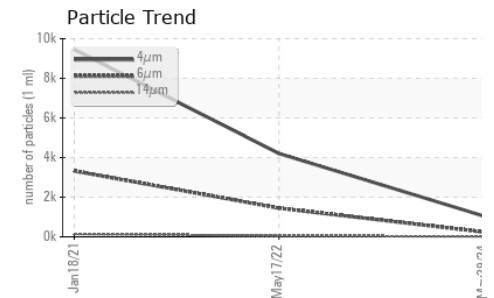
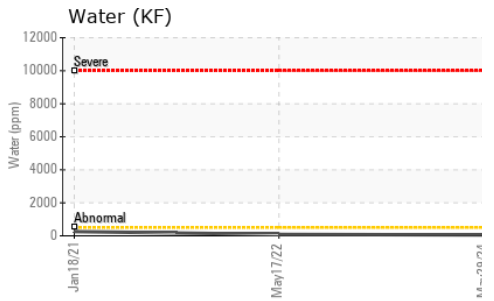
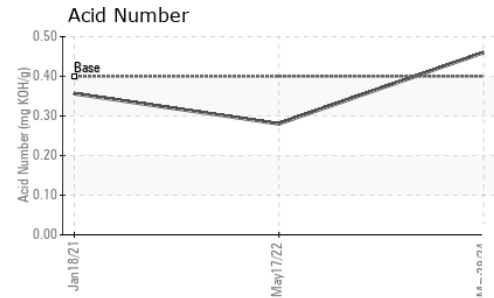
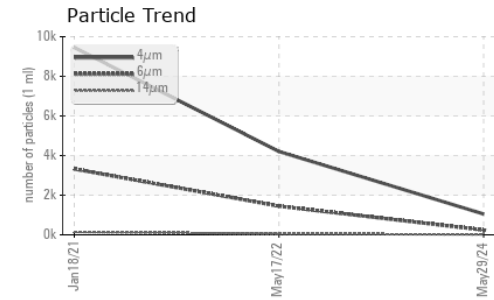
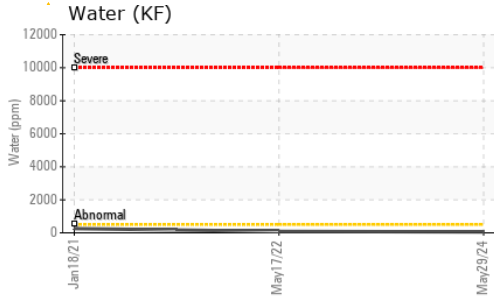
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	<1
Barium	ppm	ASTM D5185m	90	1	0	19
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m	90	2	11	62
Calcium	ppm	ASTM D5185m	2	0	<1	2
Phosphorus	ppm	ASTM D5185m		3	2	8
Zinc	ppm	ASTM D5185m		<1	5	0
Sulfur	ppm	ASTM D5185m		22235	18951	16731

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	1	<1
Sodium	ppm	ASTM D5185m		0	3	20
Potassium	ppm	ASTM D5185m	>20	1	3	7
Water	%	ASTM D6304	>0.05	0.005	0.008	0.025
ppm Water	ppm	ASTM D6304	>500	55	85.9	258.3

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		1050	4205	9456
Particles >6µm		ASTM D7647	>1300	241	1447	3325
Particles >14µm		ASTM D7647	>80	16	44	147
Particles >21µm		ASTM D7647	>20	3	5	18
Particles >38µm		ASTM D7647	>4	1	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	17/15/11	19/18/13	19/14

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.46	0.28	0.356

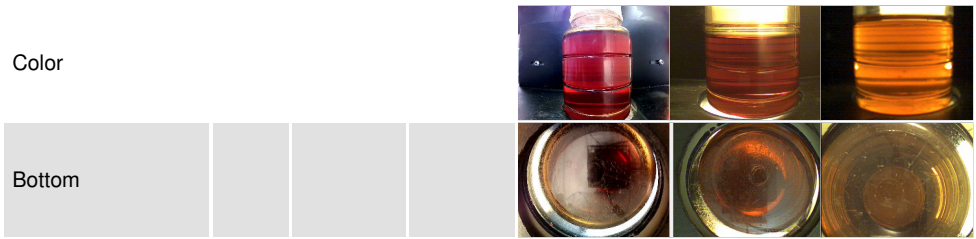
OIL ANALYSIS REPORT



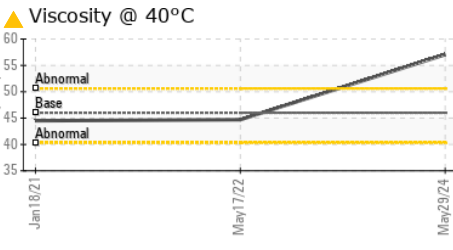
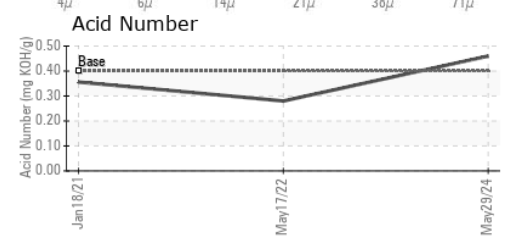
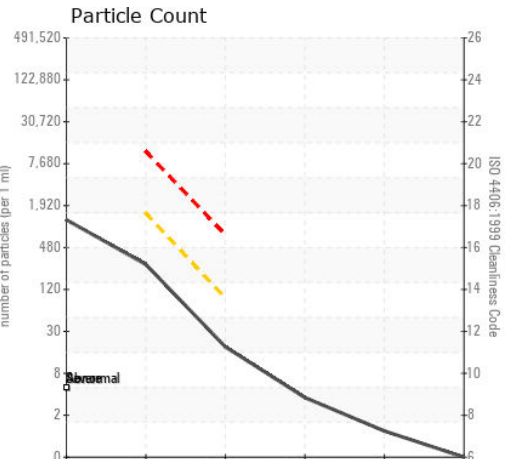
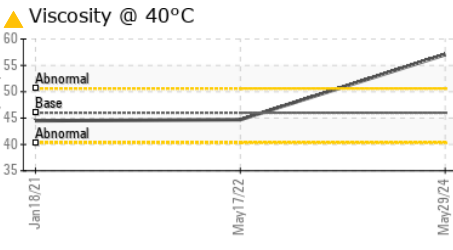
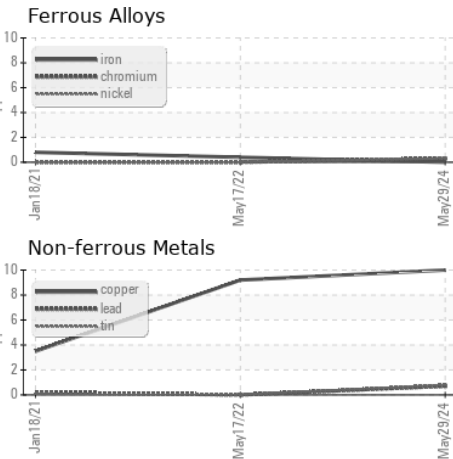
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46 ▲ 57.06	44.7	44.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA007069
Lab Number : 06217336
Unique Number : 11090200
Test Package : IND 2 (Additional Tests: KF, PrtCount)
Received : 21 Jun 2024
Tested : 26 Jun 2024
Diagnosed : 26 Jun 2024 - Jonathan Hester

AMAZON TUL2
 4040 N 125TH E AVE
 TULSA, OK
 US 74116
 Contact: W. HOWEL
 whowel@amazon.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)