

# **OIL ANALYSIS REPORT**



#### Machine Id

# BATA\_U1 BATA\_U1\_M1

Component — Drive End Bearing Fluid ROYAL PURPLE SYNFILM GT 32 (--- GAL)

#### DIAGNOSIS

## Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

#### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

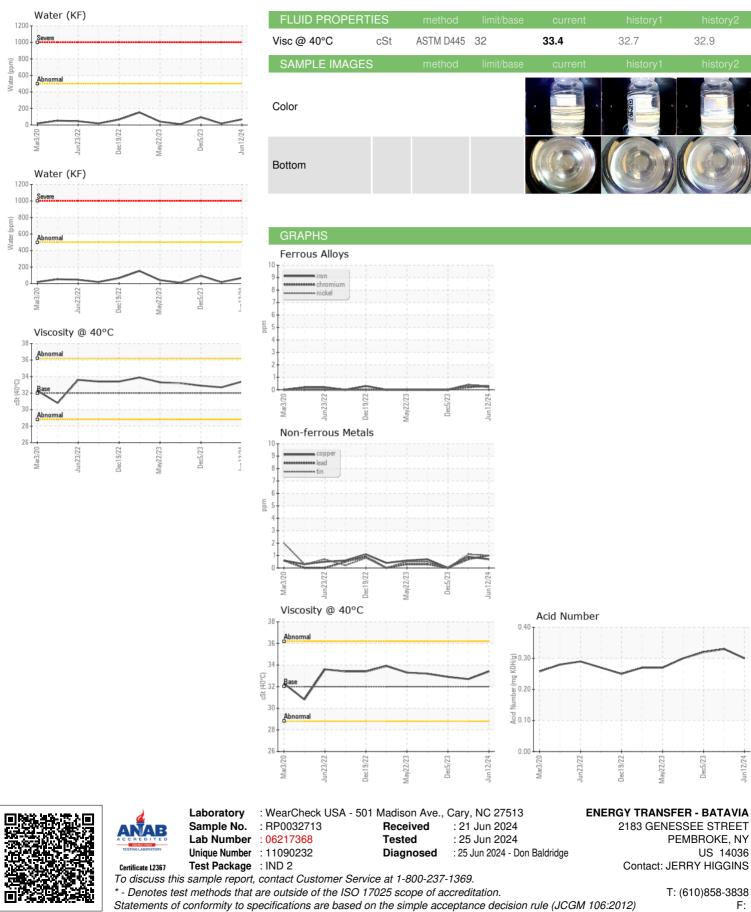
## Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0032713	RP0037004	RP0032739
Sample Date		Client Info		12 Jun 2024	15 Feb 2024	05 Dec 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<1	<1	0
Chromium	ppm	ASTM D5185m	>20	<1	<1	0
Nickel	ppm	ASTM D5185m	>20	<1	<1	0
Titanium	ppm	ASTM D5185m		<1	<1	0
Silver	ppm	ASTM D5185m		<1	<1	0
Aluminum	ppm	ASTM D5185m	>20	3	<1	0
Lead	ppm	ASTM D5185m	>20	1	<1	0
Copper	ppm	ASTM D5185m	>20	<1	<1	0
Tin	ppm	ASTM D5185m	>20	1	1	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		1	5	0
Molybdenum	ppm	ASTM D5185m		<1	<1	0
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m		68	59	67
Calcium	ppm	ASTM D5185m		9	12	11
Phosphorus	ppm	ASTM D5185m		305	222	290
Zinc	ppm	ASTM D5185m		368	313	339
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	1	1	<1
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	1	<1	0
Water	%	ASTM D6304	>0.05	0.006	0.002	0.009
ppm Water	ppm	ASTM D6304	>500	69	16	93
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.30	0.33	0.32
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	Supported B	y: Nipplas Pucci
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