

Machine Id  
**TWIN DISC MORGAN LEIGH**  
Component  
**Starboard Main Engine**  
Fluid  
**KENDALL SUPER-D XA 15W40 (--- GAL)**

**DIAGNOSIS**

**Recommendation**  
Resample at the next service interval to monitor.

**Wear**  
All component wear rates are normal.

**Contamination**  
Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

**Fluid Condition**  
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION |             | method      | limit/base | current            | history1 | history2 |
|--------------------|-------------|-------------|------------|--------------------|----------|----------|
| Sample Number      | Client Info |             |            | <b>HRE0000285</b>  | ---      | ---      |
| Sample Date        | Client Info |             |            | <b>19 Jun 2024</b> | ---      | ---      |
| Machine Age        | hrs         | Client Info |            | <b>33820</b>       | ---      | ---      |
| Oil Age            | hrs         | Client Info |            | <b>250</b>         | ---      | ---      |
| Oil Changed        | Client Info |             |            | <b>Not Chngd</b>   | ---      | ---      |
| Sample Status      |             |             |            | <b>NORMAL</b>      | ---      | ---      |

| CONTAMINATION |           | method | limit/base | current        | history1 | history2 |
|---------------|-----------|--------|------------|----------------|----------|----------|
| Fuel          | WC Method | >4.0   |            | <b>&lt;1.0</b> | ---      | ---      |
| Water         | WC Method | >0.1   |            | <b>NEG</b>     | ---      | ---      |
| Glycol        | WC Method |        |            | <b>NEG</b>     | ---      | ---      |

| WEAR METALS |     | method      | limit/base | current      | history1 | history2 |
|-------------|-----|-------------|------------|--------------|----------|----------|
| Iron        | ppm | ASTM D5185m | >75        | <b>13</b>    | ---      | ---      |
| Chromium    | ppm | ASTM D5185m | >8         | <b>&lt;1</b> | ---      | ---      |
| Nickel      | ppm | ASTM D5185m | >2         | <b>&lt;1</b> | ---      | ---      |
| Titanium    | ppm | ASTM D5185m | >3         | <b>65</b>    | ---      | ---      |
| Silver      | ppm | ASTM D5185m | >2         | <b>&lt;1</b> | ---      | ---      |
| Aluminum    | ppm | ASTM D5185m | >15        | <b>3</b>     | ---      | ---      |
| Lead        | ppm | ASTM D5185m | >18        | <b>2</b>     | ---      | ---      |
| Copper      | ppm | ASTM D5185m | >80        | <b>2</b>     | ---      | ---      |
| Tin         | ppm | ASTM D5185m | >14        | <b>1</b>     | ---      | ---      |
| Vanadium    | ppm | ASTM D5185m |            | <b>1</b>     | ---      | ---      |
| Cadmium     | ppm | ASTM D5185m |            | <b>&lt;1</b> | ---      | ---      |

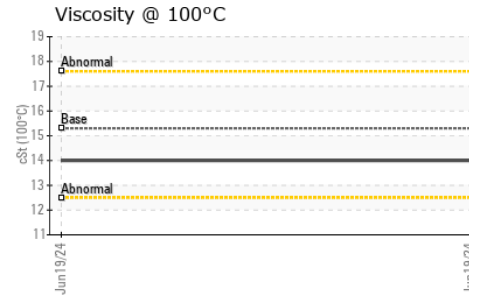
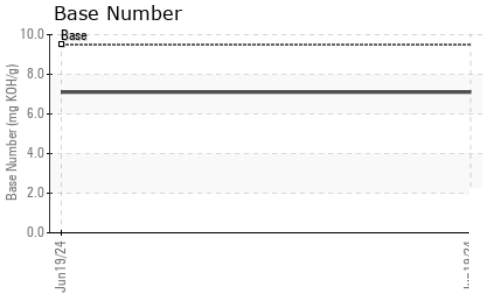
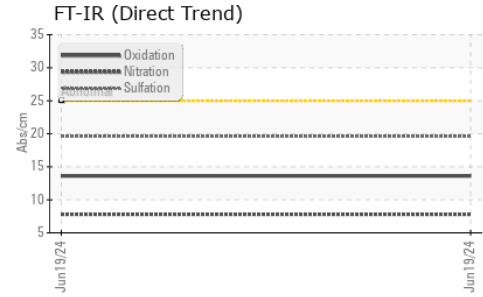
| ADDITIVES  |     | method      | limit/base | current      | history1 | history2 |
|------------|-----|-------------|------------|--------------|----------|----------|
| Boron      | ppm | ASTM D5185m | 50         | <b>84</b>    | ---      | ---      |
| Barium     | ppm | ASTM D5185m |            | <b>1</b>     | ---      | ---      |
| Molybdenum | ppm | ASTM D5185m |            | <b>8</b>     | ---      | ---      |
| Manganese  | ppm | ASTM D5185m |            | <b>&lt;1</b> | ---      | ---      |
| Magnesium  | ppm | ASTM D5185m | 270        | <b>315</b>   | ---      | ---      |
| Calcium    | ppm | ASTM D5185m | 1900       | <b>1921</b>  | ---      | ---      |
| Phosphorus | ppm | ASTM D5185m | 1000       | <b>949</b>   | ---      | ---      |
| Zinc       | ppm | ASTM D5185m | 1260       | <b>1122</b>  | ---      | ---      |
| Sulfur     | ppm | ASTM D5185m | 3400       | <b>3761</b>  | ---      | ---      |

| CONTAMINANTS |     | method      | limit/base | current  | history1 | history2 |
|--------------|-----|-------------|------------|----------|----------|----------|
| Silicon      | ppm | ASTM D5185m | >20        | <b>4</b> | ---      | ---      |
| Sodium       | ppm | ASTM D5185m | >75        | <b>3</b> | ---      | ---      |
| Potassium    | ppm | ASTM D5185m | >20        | <b>5</b> | ---      | ---      |

| INFRA-RED |          | method      | limit/base | current     | history1 | history2 |
|-----------|----------|-------------|------------|-------------|----------|----------|
| Soot %    | %        | *ASTM D7844 |            | <b>0.6</b>  | ---      | ---      |
| Nitration | Abs/cm   | *ASTM D7624 | >20        | <b>7.8</b>  | ---      | ---      |
| Sulfation | Abs/.1mm | *ASTM D7415 | >30        | <b>19.6</b> | ---      | ---      |

| FLUID DEGRADATION |          | method      | limit/base | current     | history1 | history2 |
|-------------------|----------|-------------|------------|-------------|----------|----------|
| Oxidation         | Abs/.1mm | *ASTM D7414 | >25        | <b>13.6</b> | ---      | ---      |
| Base Number (BN)  | mg KOH/g | ASTM D2896  | 9.5        | <b>7.1</b>  | ---      | ---      |

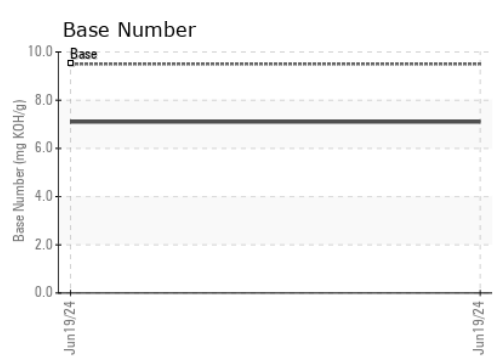
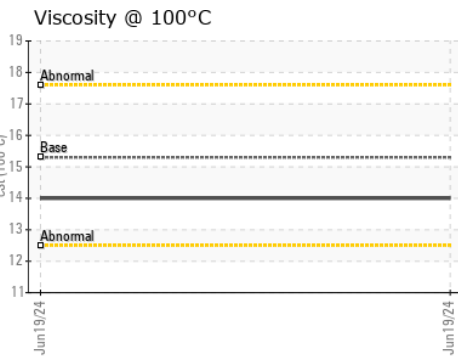
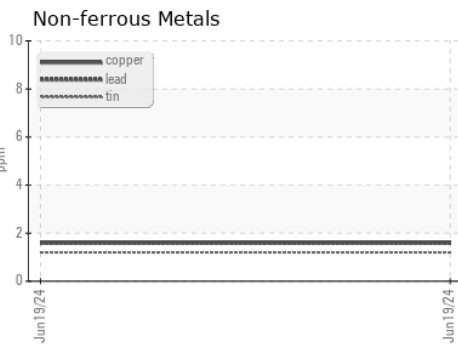
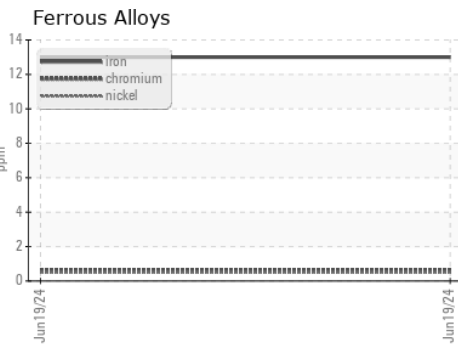
# OIL ANALYSIS REPORT



| VISUAL           | method | limit/base | current | history1 | history2 |     |
|------------------|--------|------------|---------|----------|----------|-----|
| White Metal      | scalar | *Visual    | NONE    | NONE     | ---      | --- |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | ---      | --- |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | ---      | --- |
| Silt             | scalar | *Visual    | NONE    | NONE     | ---      | --- |
| Debris           | scalar | *Visual    | NONE    | NONE     | ---      | --- |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | ---      | --- |
| Appearance       | scalar | *Visual    | NORML   | NORML    | ---      | --- |
| Odor             | scalar | *Visual    | NORML   | NORML    | ---      | --- |
| Emulsified Water | scalar | *Visual    | >0.1    | NEG      | ---      | --- |
| Free Water       | scalar | *Visual    |         | NEG      | ---      | --- |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |     |
|------------------|--------|------------|---------|----------|----------|-----|
| Visc @ 100°C     | cSt    | ASTM D445  | 15.3    | 14.0     | ---      | --- |

**GRAPHS**



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : HRE0000285      **Received** : 24 Jun 2024  
**Lab Number** : 06217874      **Tested** : 25 Jun 2024  
**Unique Number** : 11096071      **Diagnosed** : 25 Jun 2024 - Wes Davis  
**Test Package** : FLEET

**SUPERIOR MARINE**  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)