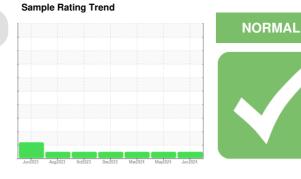


OIL ANALYSIS REPORT





CATERPILLAR 745D 13395 (S/N 3T605878) Component Diesel Engine

PETRO CANADA DURON XL SYN BLEND 15W40 (--- GAL)

SAMPLE INFORMATION meth

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Machine Id

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

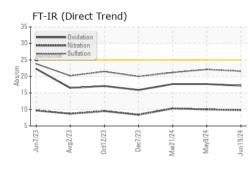
Fluid Condition

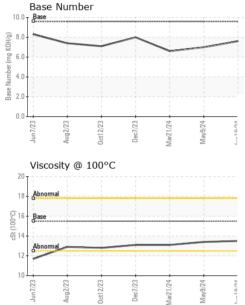
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORM		method	limit/base	current	history1	history2
Sample Number		Client Info		WC0899147	WC0913072	WC0888141
Sample Date		Client Info		19 Jun 2024	09 May 2024	21 Mar 2024
Machine Age	hrs	Client Info		3986	3474	2762
Oil Age	hrs	Client Info		512	712	734
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION	٧	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	37	82	31
Chromium	ppm	ASTM D5185m	>20	<1	2	<1
Nickel	ppm	ASTM D5185m	>2	0	<1	0
Titanium	ppm	ASTM D5185m	>2	0	<1	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>25	1	3	1
Lead	ppm	ASTM D5185m	>40	4	11	2
Copper	ppm	ASTM D5185m	>330	4	11	6
Tin	ppm	ASTM D5185m	>15	0	2	0
Vanadium	ppm	ASTM D5185m		<1	<1	<1
Cadmium	ppm	ASTM D5185m		0	<1	0
ADDITIVES		method	limit/base	current	historv1	historv2
ADDITIVES Boron	maa	method ASTM D5185m	limit/base		history1 0	history2
Boron	ppm	ASTM D5185m	1	<1	0	1
Boron Barium	ppm	ASTM D5185m ASTM D5185m	1	<1 0	0 <1	1 0
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	1 1 60	<1 0 60	0 <1 86	1 0 56
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	1 1 60 1	<1 0 60 <1	0 <1 86 1	1 0 56 <1
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	1 1 60 1 1010	<1 0 60 <1 1030	0 <1 86 1 1346	1 0 56 <1 954
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	1 1 60 1 1010 1070	<1 0 60 <1 1030 1275	0 <1 86 1 1346 1642	1 0 56 <1 954 1190
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	1 1 60 1 1010 1070 1150	<1 0 60 <1 1030 1275 1121	0 <1 86 1 1346 1642 1657	1 0 56 <1 954 1190 885
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	1 1 60 1 1010 1070 1150 1270	<1 0 60 <1 1030 1275 1121 1406	0 <1 86 1 1346 1642 1657 1832	1 0 56 <1 954 1190 885 1320
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	1 1 60 1 1010 1070 1150 1270 2060	<1 0 60 <1 1030 1275 1121 1406 3673	0 <1 86 1 1346 1642 1657 1832 4710	1 0 56 <1 954 1190 885 1320 3486
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	1 1 60 1 1010 1070 1150 1270 2060 limit/base	<1 0 60 <1 1030 1275 1121 1406 3673 current	0 <1 86 1 1346 1642 1657 1832 4710 history1	1 0 56 <1 954 1190 885 1320 3486 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method	1 1 60 1 1010 1070 1150 1270 2060 limit/base	<1 0 60 <1 1030 1275 1121 1406 3673 current 4	0 <1 86 1 1346 1642 1657 1832 4710 history1 7	1 0 56 <1 954 1190 885 1320 3486 history2 3
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	1 1 60 1 1010 1070 1150 1270 2060 limit/base >25	<1 0 60 <1 1030 1275 1121 1406 3673 <u>current</u> 4 <1	0 <1 86 1 1346 1642 1657 1832 4710 history1 7 2	1 0 56 <1 954 1190 885 1320 3486 history2 3 3 3
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method	1 1 60 1 1010 1070 1150 1270 2060 limit/base >25	<1 0 60 <1 1030 1275 1121 1406 3673 current 4	0 <1 86 1 1346 1642 1657 1832 4710 history1 7	1 0 56 <1 954 1190 885 1320 3486 history2 3
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	1 1 60 1 1010 1070 1150 1270 2060 limit/base >25	<1 0 60 <1 1030 1275 1121 1406 3673 <i>current</i> 4 <1 0	0 <1 86 1 1346 1642 1657 1832 4710 history1 7 2	1 0 56 <1 954 1190 885 1320 3486 history2 3 3 3
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm	ASTM D5185m ASTM D5185m	1 1 60 1 1010 1070 1150 1270 2060 limit/base >25 limit/base	<1 0 60 <1 1030 1275 1121 1406 3673 <i>current</i> 4 <1 0	0 <1 86 1 1346 1642 1657 1832 4710 history1 7 2 2 2	1 0 56 <1 954 1190 885 1320 3486 history2 3 3 3 1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	1 1 60 1 1010 1070 1150 1270 2060	<1 0 60 <1 1030 1275 1121 1406 3673 <i>current</i> 4 <1 0	0 <1 86 1 1346 1642 1657 1832 4710 history1 7 2 2 2 history1	1 0 56 <1 954 1190 885 1320 3486 history2 3 3 1 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm	ASTM D5185m ASTM D5185m	1 1 60 1 1010 1070 1150 1270 2060	<1 0 60 <1 1030 1275 1121 1406 3673 <i>current</i> 4 <1 0 <i>current</i>	0 <1 86 1 1346 1642 1657 1832 4710 history1 7 2 2 2 history1 0.6	1 0 56 <1 954 1190 885 1320 3486 history2 3 3 1 history2 0.5
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	1 1 60 1 1010 1070 1150 1270 2060 limit/base >25 limit/base >3 >20	<1 0 60 <1 1030 1275 1121 1406 3673 <i>current</i> 4 <1 0 <i>current</i> 0.7 9.8 21.6	0 <1 86 1 1346 1642 1657 1832 4710 history1 7 2 2 2 history1 0.6 10.0	1 0 56 <1 954 1190 885 1320 3486 history2 3 3 3 1 history2 0.5 10.3
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7844 *ASTM D7624 *ASTM D7415	1 1 60 1 1010 1070 1150 1270 2060 limit/base >25 limit/base >3 >20 >30	<1 0 60 <1 1030 1275 1121 1406 3673 <i>current</i> 4 <1 0 <i>current</i> 0.7 9.8 21.6 <i>current</i>	0 <1 86 1 1346 1642 1657 1832 4710 history1 7 2 2 2 history1 0.6 10.0 22.1 history1	1 0 56 <1 954 1190 885 1320 3486 history2 3 3 1 history2 0.5 10.3 21.2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	1 1 1 60 1 1010 1070 1150 1270 2060 limit/base >25 limit/base >3 >20 >30 limit/base >3	<1 0 60 <1 1030 1275 1121 1406 3673 <i>current</i> 4 <1 0 <i>current</i> 0.7 9.8 21.6	0 <1 86 1 1346 1642 1657 1832 4710 history1 7 2 2 2 history1 0.6 10.0 22.1	1 0 56 <1 954 1190 885 1320 3486 history2 3 3 1 history2 0.5 10.3 21.2



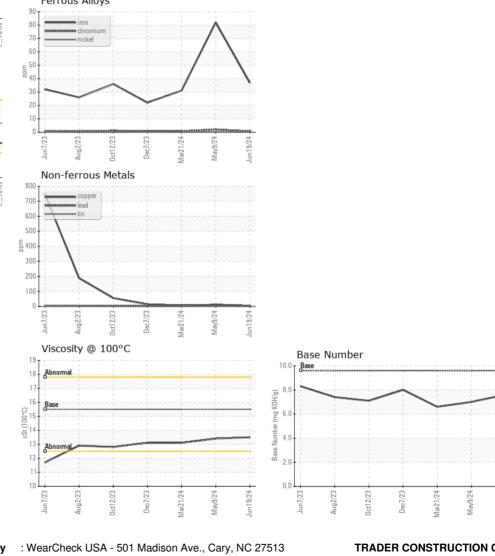
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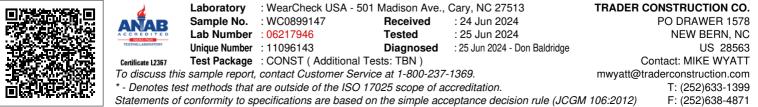




VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.5	13.5	13.4	13.1
СРАРИС						

Ferrous Alloys





Contact/Location: MIKE WYATT - TRANEW

un19/24