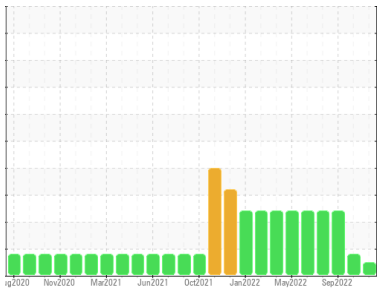
OIL ANALYSIS REPORT

Machine Id
CATERPILLAR 374F 8397 (S/N XWL00214)
Component
Hydraulic System
Fluid
TDH FLUID SAE 70W80 (--- QTS)

Sample Rating Trend



NORMAL

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0899218**	WC0888076	WC0734276
Sample Date		Client Info		**17 Jun 2024**	07 Mar 2024	05 Sep 2022
Machine Age	hrs	Client Info		**13562**	12945	12338
Oil Age	hrs	Client Info		**13562**	12945	12338
Oil Changed		Client Info		**Not Changd**	Not Changd	Not Changd
Sample Status				**NORMAL**	ABNORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**4**	6	43
Chromium	ppm	ASTM D5185m	>10	**0**	<1	3
Nickel	ppm	ASTM D5185m	>10	**0**	0	0
Titanium	ppm	ASTM D5185m		**<1**	0	<1
Silver	ppm	ASTM D5185m		**0**	0	<1
Aluminum	ppm	ASTM D5185m	>10	**2**	2	● 13
Lead	ppm	ASTM D5185m	>10	**0**	<1	1
Copper	ppm	ASTM D5185m	>75	**1**	1	17
Tin	ppm	ASTM D5185m	>10	**<1**	0	<1
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	10	**65**	7	61
Barium	ppm	ASTM D5185m	10	**0**	0	0
Molybdenum	ppm	ASTM D5185m	10	**2**	<1	3
Manganese	ppm	ASTM D5185m		**<1**	0	<1
Magnesium	ppm	ASTM D5185m	100	**39**	14	40
Calcium	ppm	ASTM D5185m	3500	**3337**	2972	2149
Phosphorus	ppm	ASTM D5185m	1150	**1114**	869	933
Zinc	ppm	ASTM D5185m	1150	**1287**	1043	1107
Sulfur	ppm	ASTM D5185m	5000	**5523**	6704	2726

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	**10**	11	▲ 30
Sodium	ppm	ASTM D5185m		**3**	0	3
Potassium	ppm	ASTM D5185m	>20	**2**	2	5

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	**2674**	▲ 14642	1301
Particles >6µm		ASTM D7647	>1300	**183**	193	178
Particles >14µm		ASTM D7647	>160	**16**	12	19
Particles >21µm		ASTM D7647	>40	**3**	3	4
Particles >38µm		ASTM D7647	>10	**0**	0	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	**19/15/11**	▲ 21/15/11	18/15/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	2.25	**0.95**	1.12	0.94

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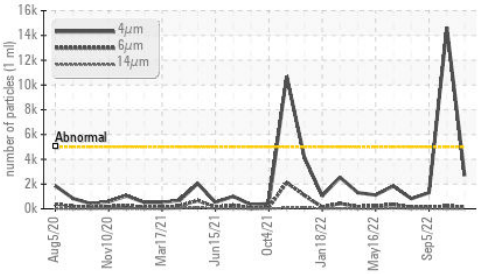
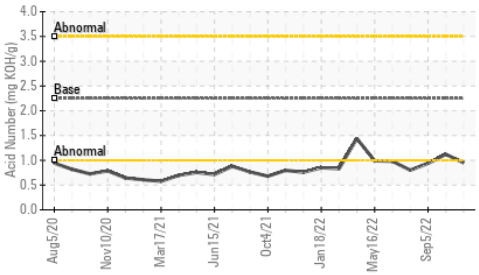
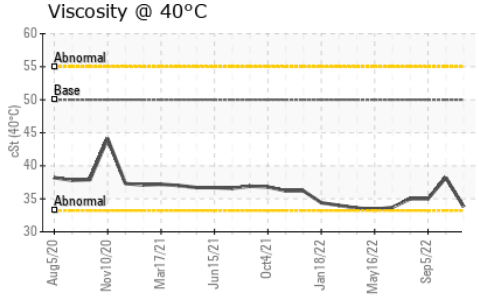
Particle Trend



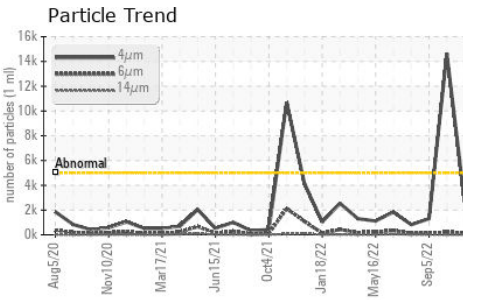
Acid Number



Viscosity @ 40°C



Particle Trend



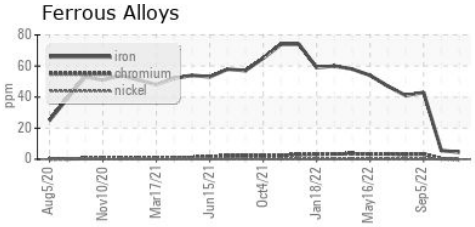
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	50	**33.8**	38.2	35.0

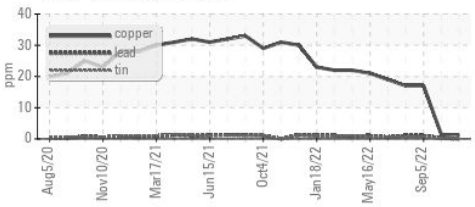
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

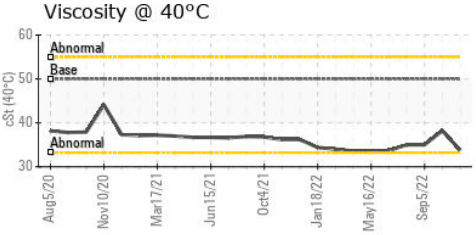
Ferrous Alloys



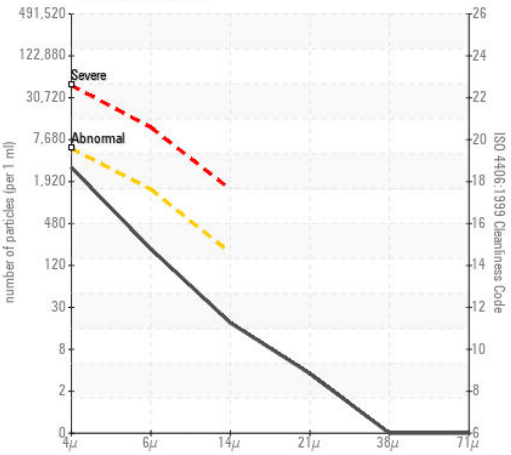
Non-ferrous Metals



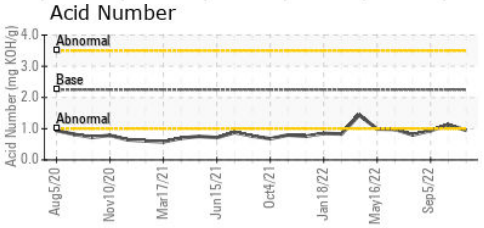
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0899218
Lab Number : 06218104
Unique Number : 11096301
Test Package : CONST

Received : 24 Jun 2024
Tested : 25 Jun 2024
Diagnosed : 25 Jun 2024 - Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Report Id: TRANEW [WUSCAR] 06218104 (Generated: 06/25/2024 19:10:08) Rev: 1

Contact/Location: MIKE WYATT - TRANEW