

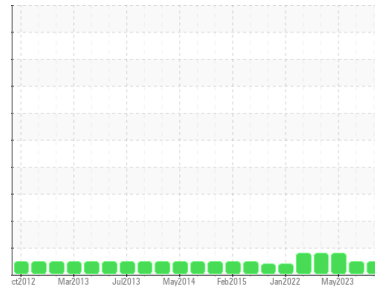


# OIL ANALYSIS REPORT



Machine Id  
**CATERPILLAR 336EL 8377 (S/N B2Y01211)**  
 Component  
**Hydraulic System**  
 Fluid  
 {not provided} (--- GAL)

Sample Rating Trend



**NORMAL**



## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0888069</b>	WC0879370	WC0790939
Sample Date	Client Info		<b>14 Jun 2024</b>	14 Nov 2023	09 May 2023
Machine Age	hrs	Client Info	<b>17692</b>	17104	16640
Oil Age	hrs	Client Info	<b>17692</b>	17104	16640
Oil Changed	Client Info		<b>Not Chngd</b>	Not Chngd	Not Chngd
Sample Status			<b>NORMAL</b>	NORMAL	ABNORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>6</b>	7	5
Chromium	ppm	ASTM D5185m >10	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m >10	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>2</b>	1	0
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >75	<b>5</b>	6	5
Tin	ppm	ASTM D5185m >10	<b>&lt;1</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>59</b>	63	47
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>3</b>	4	4
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Magnesium	ppm	ASTM D5185m	<b>45</b>	33	39
Calcium	ppm	ASTM D5185m	<b>2140</b>	1937	1845
Phosphorus	ppm	ASTM D5185m	<b>1001</b>	851	800
Zinc	ppm	ASTM D5185m	<b>1164</b>	1067	994
Sulfur	ppm	ASTM D5185m	<b>3238</b>	2500	2658

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	<b>10</b>	9	6
Sodium	ppm	ASTM D5185m	<b>4</b>	2	0
Potassium	ppm	ASTM D5185m >20	<b>3</b>	0	0

## FLUID CLEANLINESS

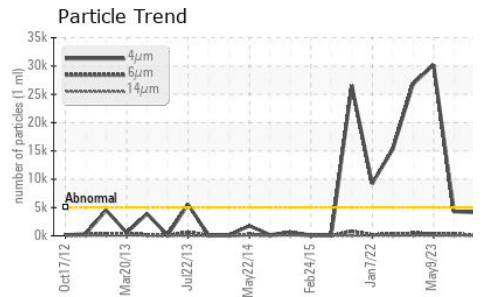
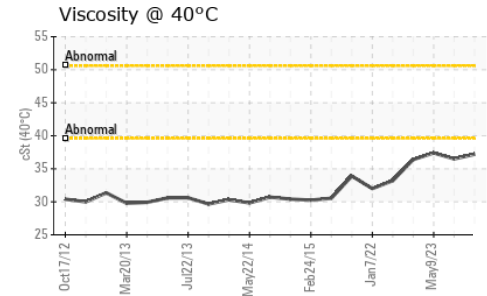
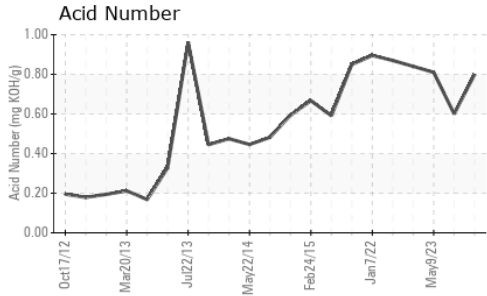
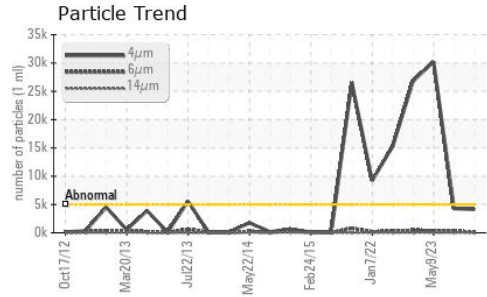
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>4131</b>	4274	▲ 30214
Particles >6µm	ASTM D7647	>1300	<b>121</b>	296	402
Particles >14µm	ASTM D7647	>160	<b>10</b>	36	18
Particles >21µm	ASTM D7647	>40	<b>2</b>	14	5
Particles >38µm	ASTM D7647	>10	<b>0</b>	1	0
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>19/14/10</b>	19/15/12	▲ 22/16/11

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.80</b>	0.60	0.81



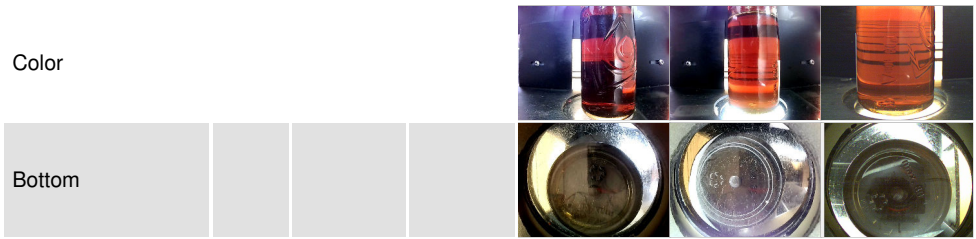
# OIL ANALYSIS REPORT



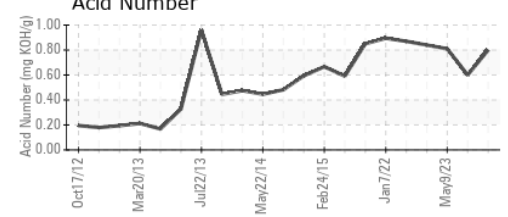
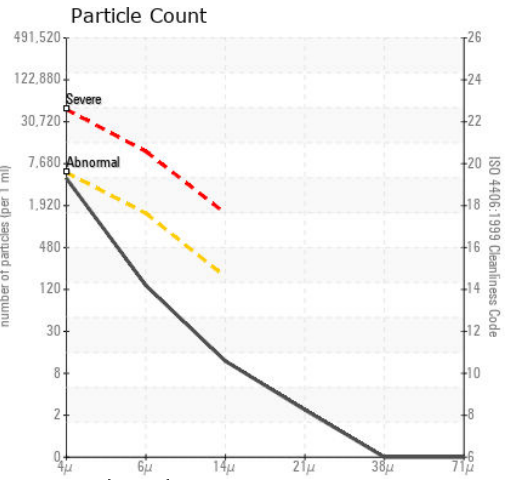
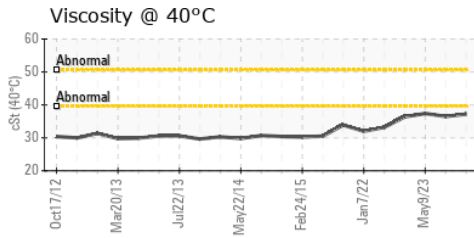
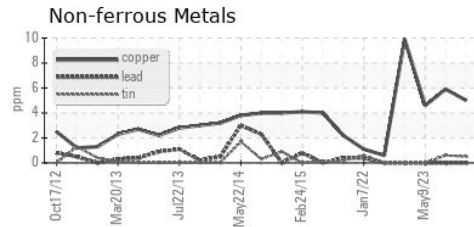
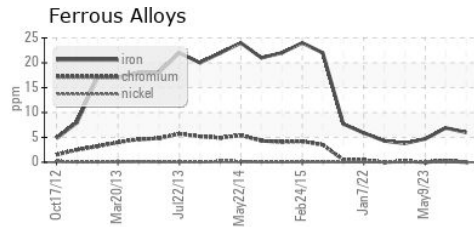
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	<b>37.2</b>	36.5	37.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0888069  
**Lab Number** : 06218105  
**Unique Number** : 11096302  
**Test Package** : CONST  
**Received** : 24 Jun 2024  
**Tested** : 25 Jun 2024  
**Diagnosed** : 25 Jun 2024 - Wes Davis

**TRADER CONSTRUCTION CO.**  
 PO DRAWER 1578  
 NEW BERN, NC  
 US 28563  
 Contact: MIKE WYATT  
 mwyatt@traderconstruction.com  
 T: (252)633-1399  
 F: (252)638-4871

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)