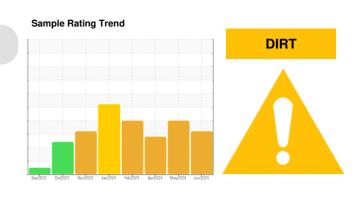


# **OIL ANALYSIS REPORT**



Machine Id **CATERPILLAR D6 LGP 10041 (S/N KEW01161)** Component Hydraulic System Fluid TDH FLUID SAE 75W80 (--- GAL)



DIAGNOSIS

#### Recommendation

We advise that you check all areas where dirt can enter the system. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### 🔺 Wear

The iron level is abnormal. All other component wear rates are normal.

#### Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

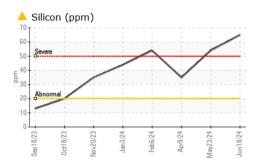
Sample Date     Client Info     18 Jun 2024     23 May 2024     09 Apr 2024       Machine Age     hrs     Client Info     4172     3734     3152       Dil Age     hrs     Client Info     4172     3734     3152       Dil Changed     Client Info     4172     3734     3152       Dil Changed     Client Info     4172     3734     3152       Dil Changed     Client Info     4172     3734     3152       CONTAMINATION     method     Imil/base     current     history1     ABNORMAL       YEAR METALS     method     Imil/base     current     history1     history2       Parnomium     ppm     ASTM 05185m     >20     27     23     17       Oron     ppm     ASTM 05185m     >10     1     1     1       Vickel     ppm     ASTM 05185m     >10     <1     0     0       Nomium     ppm     ASTM 05185m     >10     <1     0     0     <1       Astimo 1085m     10	SAMPLE INFORM		method	limit/base	current	history1	history2
Sample Date     Client Info     18 Jun 2024     23 May 2024     09 Apr 2024       Machine Age     hrs     Client Info     4172     3734     3152       Di Age     hrs     Client Info     4172     3734     3152       Di Changed     Client Info     4172     3734     3152       Di Changed     Client Info     4172     3734     3152       Di Changed     Client Info     4172     3734     Mct Changd       Sample Status     Imit Mase     current     history1     history2       Water     WC Method     >0.1     NEG     NEG     NEG       WEAR METALS     method     limit/base     current     history1     history2       Por     ASTM D5185     >10     1     1     1     1       Vickel     ppm     ASTM D5185     >10     <1	Sample Number		Client Info		WC0899070	WC0913291	WC0913253
Machine Age   hrs   Client Info   4172   3734   3152     Dil Age   hrs   Client Info   4172   3734   3152     Dil Age   hrs   Client Info   4172   3734   3152     Dil Age   hrs   Client Info   Not Changd   Not Changd   Not Changd   ABNORMAL   ABN	Sample Date		Client Info		18 Jun 2024	23 May 2024	09 Apr 2024
Dil Age hrs Client Info 4172 3734 3152   Dil Changed Client Info Not Changd Not Changd Not Changd ABNORMAL ABNORMAL ABNORMAL   CONTAMINATION method limit/base current history1 history2   Water WC Method >0.1 NEG NEG NEG   WEAR METALS method limit/base current history1 history2   Promoium ppm ASTM D5165m >10 1 1 1   Nickel ppm ASTM D5165m >10 0 0 0   Numinum ppm ASTM D5165m >10 0 1 1 1   Numinum ppm ASTM D5165m >10 <1		hrs					
Dil Changed Client Info Not Changd ABNORMAL Not Changd ABNORMAL Not Changd ABNORMAL Not Changd ABNORMAL   CONTAMINATION method limi/base current history1 history2   Water WC Method >0.1 NEG NEG NEG   WEAR METALS method limi/base current history1 history2   Pornonium ppm ASTM05185 >20 27 23 17   Diromium ppm ASTM05185 >10 1 1 1   Nuclickel ppm ASTM05185 >10 0 0 0   Quericher ppm ASTM05185 >10 <1	•						
Sample Status     Image: Status     ABNORMAL     ABNORMAL     ABNORMAL     ABNORMAL       CONTAMINATION     method     limit/base     current     history1     history2       Water     WC Method     >0.1     NEG     NEG     NEG       WEAR METALS     method     limit/base     current     history1     history2       ron     ppm     ASTM D5185m     >20     27     23     17       Chromium     ppm     ASTM D5185m     >10     0     0     0       Ditanium     ppm     ASTM D5185m     >10     0     0     0     0       Cadmium     ppm     ASTM D5185m     >10     <1	-						
CONTAMINATION     method     limit/base     current     history1     history2       Water     WC Method     >0.1     NEG     NEG     NEG       WeAR METALS     method     limit/base     current     history1     history2       ron     ppm     ASTM D5185m     >20     27     23     17       Dhronium     ppm     ASTM D5185m     >10     0     0     0       Vickel     ppm     ASTM D5185m     >10     0     31     26     17       ead     ppm     ASTM D5185m     >10     31     0     0     0       Vaminum     ppm     ASTM D5185m     >10     1     -1     -1     -1       ead     ppm     ASTM D5185m     >10     <1	-				•	U	-
Water     WC Method     >0.1     NEG     NEG     NEG     NEG       VEAR METALS     method     limit/base     current     history1     history2       ron     ppm     ASTM D5185m     >20     27     23     17       Chromium     ppm     ASTM D5185m     >10     0     0     0       Dirkanium     ppm     ASTM D5185m     >10     0     0     0       Silver     ppm     ASTM D5185m     >10     <1     0     0       Auminum     ppm     ASTM D5185m     >10     <1     0     0     0       Auminum     ppm     ASTM D5185m     >10     <1     0     0     0     0       Aanadium     ppm     ASTM D5185m     >10     <1     0 <th></th> <th>N</th> <th>method</th> <th>limit/base</th> <th></th> <th>history1</th> <th></th>		N	method	limit/base		history1	
ron     ppm     ASTM D5185m     >20     27     ▲ 23     17       Chromium     ppm     ASTM D5185m     >10     0     0     0       Chromium     ppm     ASTM D5185m     <1     0     0     0       Silver     ppm     ASTM D5185m     <1     0     0     0       Silver     ppm     ASTM D5185m     >10     <1     <1     <1     <1       Lead     ppm     ASTM D5185m     >10     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     <1     1     1	Water	-					
Dromium     ppm     ASTM D5185m     >10     1     1     1       Nickel     ppm     ASTM D5185m     >10     0     0     0       Silver     ppm     ASTM D5185m     <1	WEAR METALS		method	limit/base	current	history1	history2
Nickel     ppm     ASTM D5185m     >10     0     0     0       Fitanium     ppm     ASTM D5185m     <1	Iron	ppm	ASTM D5185m	>20	<b>A</b> 27	<b>2</b> 3	17
Titanium   ppm   ASTM D5185m   <1	Chromium	ppm	ASTM D5185m	>10	1	1	1
SilverppmASTM D5185m<100AluminumppmASTM D5185m>10312617LeadppmASTM D5185m>10<1	Nickel	ppm	ASTM D5185m	>10	0	0	0
Numinum     ppm     ASTM D5185m     >10     31     26     17       Lead     ppm     ASTM D5185m     >10     <1	Titanium	ppm	ASTM D5185m		<1	<1	<1
Numinum     ppm     ASTM D5185m     >10     31     26     17       ead     ppm     ASTM D5185m     >10     <1	Silver		ASTM D5185m		<1	0	0
Lead     ppm     ASTM D5185m     >10     <1     <1     <1     <1       Copper     ppm     ASTM D5185m     >75     12     9     7       Fin     ppm     ASTM D5185m     >10     <1	Aluminum		ASTM D5185m	>10	9 31	26	<b>1</b> 7
Copper     ppm     ASTM D5185m     >75     12     9     7       Fin     ppm     ASTM D5185m     >10     <1	Lead				-	<1	<1
Tin     ppm     ASTM D5185m     >10     <1     0     0       Aanadium     ppm     ASTM D5185m     0     0     0     0       Cadmium     ppm     ASTM D5185m     0     0     0     0       ADDITIVES     method     limit/base     current     history1     history2       Boron     ppm     ASTM D5185m     10     0     0     0       Maganese     ppm     ASTM D5185m     10     1     1     2       Maganese     ppm     ASTM D5185m     100     29     29     23       Calcium     ppm     ASTM D5185m     100     2073     2024     1852       Phosphorus     ppm     ASTM D5185m     1150     961     927     773       Zinc     ppm     ASTM D5185m     1150     1134     1101     906       Sulfur     ppm     ASTM D5185m     5000     3447     3227     2771       CONTAMINANTS     method     limit/base     current	Copper		ASTM D5185m	>75	12	9	7
Vanadium     ppm     ASTM D5185m     0     0     <1       Cadmium     ppm     ASTM D5185m     0     0     0       ADDITIVES     method     limit/base     current     history1     history2       Boron     ppm     ASTM D5185m     10     40     46     37       Barium     ppm     ASTM D5185m     10     1     1     2       Maganese     ppm     ASTM D5185m     10     1     -     -       Magnesium     ppm     ASTM D5185m     100     29     29     23       Calcium     ppm     ASTM D5185m     100     2073     2024     1852       Phosphorus     ppm     ASTM D5185m     1150     961     927     773       Zinc     ppm     ASTM D5185m     5000     3447     3227     2771       CONTAMINANTS     method     limit/base     current     history1     history2       Silicon     ppm     ASTM D5185m     >20     6     54     <	Tin	ppm	ASTM D5185m	>10	<1	0	0
CadmiumppmASTM D5185m000ADDITIVESmethodlimit/basecurrenthistory1history2BoronppmASTM D5185m10404637BariumppmASTM D5185m10000MolybdenumppmASTM D5185m10112ManganeseppmASTM D5185m100292923CalciumppmASTM D5185m1002920241852PhosphorusppmASTM D5185m1150961927773CincppmASTM D5185m115011341101906SulfurppmASTM D5185m5000344732272771CONTAMINANTSmethodlimit/basecurrenthistory1history2SolitoonppmASTM D5185m>206411FUUD CLEANLINESSmethodlimit/basecurrenthistory1history2Particles >4µmASTM D7647>500022846784Particles >6µmIMASTM D7647160196Particles >21µmASTM D7647>100Particles >38µmASTM D7647>30Particles >71µmASTM D7647>30Particles >38µmASTM D7647>30Particles >71µmASTM D7647>30 <td>Vanadium</td> <td></td> <td>ASTM D5185m</td> <td></td> <td>0</td> <td>0</td> <td>&lt;1</td>	Vanadium		ASTM D5185m		0	0	<1
Boron     ppm     ASTM D5185m     10     40     46     37       Barium     ppm     ASTM D5185m     10     0     0     0       Manganese     ppm     ASTM D5185m     10     1     1     2       Manganese     ppm     ASTM D5185m     100     29     29     23       Zalcium     ppm     ASTM D5185m     100     29     2024     1852       Phosphorus     ppm     ASTM D5185m     150     961     927     773       Zinc     ppm     ASTM D5185m     1150     1134     1101     906       Sulfur     ppm     ASTM D5185m     5000     3447     3227     2771       CONTAMINANTS     method     limit/base     current     history1     history2       Silicon     ppm     ASTM D5185m     >20     6     4     11       Potassium     ppm     ASTM D5185m     >20     6     4     11       FLUID CLEANLINESS     method     limit/base <t< td=""><td>Cadmium</td><td></td><td>ASTM D5185m</td><td></td><td>0</td><td>0</td><td>0</td></t<>	Cadmium		ASTM D5185m		0	0	0
Barium     ppm     ASTM D5185m     10     0     0     0       Molybdenum     ppm     ASTM D5185m     10     1     1     2       Manganese     ppm     ASTM D5185m     100     29     29     23       Calcium     ppm     ASTM D5185m     100     29     29     23       Calcium     ppm     ASTM D5185m     100     29     29     23       Calcium     ppm     ASTM D5185m     100     2073     2024     1852       Phosphorus     ppm     ASTM D5185m     1150     961     927     773       Zinc     ppm     ASTM D5185m     1150     1134     1101     906       Sulfur     ppm     ASTM D5185m     5000     3447     3227     2771       CONTAMINANTS     method     limit/base     current     history1     history2       Silicon     ppm     ASTM D5185m     >20     6     4     11       FLUID CLEANLINESS     method     limit/base	ADDITIVES		method	limit/base	current	history1	history2
Molybdenum     ppm     ASTM D5185m     10     1     1     2       Manganese     ppm     ASTM D5185m     100     29     29     23       Calcium     ppm     ASTM D5185m     100     29     2024     1852       Calcium     ppm     ASTM D5185m     1150     961     927     773       Calcium     ppm     ASTM D5185m     1150     1134     1101     906       Sulfur     ppm     ASTM D5185m     5000     3447     3227     2771       CONTAMINANTS     method     limit/base     current     history1     history2       Silicon     ppm     ASTM D5185m     >20     65     54     4     35       Sodium     ppm     ASTM D5185m     >20     6     4     11       FLUID CLEANLINESS     method     limit/base     current     history1     history2       Particles >4µm     ASTM D7647     >5000     2284     6784        Particles >4µm     ASTM D7647     <	Boron	ppm	ASTM D5185m	10	40	46	37
Marganesse     ppm     ASTM D5185m     <1     <1     <1     <1       Magnesium     ppm     ASTM D5185m     100     29     29     23       Calcium     ppm     ASTM D5185m     3500     2073     2024     1852       Phosphorus     ppm     ASTM D5185m     1150     961     927     773       Zinc     ppm     ASTM D5185m     1150     1134     1101     906       Sulfur     ppm     ASTM D5185m     5000     3447     3227     2771       CONTAMINANTS     method     limit/base     current     history1     history2       Silicon     ppm     ASTM D5185m     >20     6     4     11       Potassium     ppm     ASTM D5185m     >20     6     4     11       FLUID CLEANLINESS     method     limit/base     current     history1     history2       Particles >4µm     ASTM D7647     >5000     2284     6784        Particles >4µm     ASTM D7647     >160	Barium	ppm	ASTM D5185m	10	0	0	0
Magnesium   ppm   ASTM D5185m   100   29   29   23     Calcium   ppm   ASTM D5185m   3500   2073   2024   1852     Phosphorus   ppm   ASTM D5185m   1150   961   927   773     Zine   ppm   ASTM D5185m   1150   1134   1101   906     Sulfur   ppm   ASTM D5185m   5000   3447   3227   2771     CONTAMINANTS   method   limit/base   current   history1   history2     Silicon   ppm   ASTM D5185m   >20   65   54   35     Sodium   ppm   ASTM D5185m   >20   6   4   11     FLUID CLEANLINESS   method   limit/base   current   history1   history2     Particles >4µm   ASTM D7647   >5000   2284   6784      Particles >4µm   ASTM D7647   >1300   174   79      Particles >4µm   ASTM D7647   >100   0       Particles >21µm   ASTM D7647   >3	Molybdenum	ppm	ASTM D5185m	10	1	1	2
Delacium     ppm     ASTM D5185m     3500     2073     2024     1852       Phosphorus     ppm     ASTM D5185m     1150     961     927     773       Zinc     ppm     ASTM D5185m     1150     1134     1101     906       Sulfur     ppm     ASTM D5185m     5000     3447     3227     2771       CONTAMINANTS     method     limit/base     current     history1     history2       Silicon     ppm     ASTM D5185m     >20     65     54     35       Sodium     ppm     ASTM D5185m     >20     6     4     11       Potassium     ppm     ASTM D5185m     >20     6     4     11       FLUID CLEANLINESS     method     limit/base     current     history1     history2       Particles >4µm     ASTM D7647     >5000     2284     6784        Particles >4µm     ASTM D7647     >1300     174     79        Particles >21µm     ASTM D7647     >10     0<	Manganese	ppm	ASTM D5185m		<1	<1	<1
Phosphorus     ppm     ASTM D5185m     1150     961     927     773       Zinc     ppm     ASTM D5185m     1150     1134     1101     906       Sulfur     ppm     ASTM D5185m     5000     3447     3227     2771       CONTAMINANTS     method     limit/base     current     history1     history2       Silicon     ppm     ASTM D5185m     >20     655     54     35       Sodium     ppm     ASTM D5185m     >20     6     4     11       Potassium     ppm     ASTM D5185m     >20     6     4     11       FLUID CLEANLINESS     method     limit/base     current     history1     history2       Particles >4µm     ASTM D7647     >5000     2284     6784        Particles >6µm     ASTM D7647     >1300     174     79        Particles >14µm     ASTM D7647     >160     19     6        Particles >38µm     ASTM D7647     >3     0     0	Magnesium	ppm	ASTM D5185m	100	29	29	23
Zinc   ppm   ASTM D5185m   1150   1134   1101   906     Sulfur   ppm   ASTM D5185m   5000   3447   3227   2771     CONTAMINANTS   method   limit/base   current   history1   history2     Silicon   ppm   ASTM D5185m   >20   65   54   35     Sodium   ppm   ASTM D5185m   >20   65   4   11     Potassium   ppm   ASTM D5185m   >20   65   4   4     Potassium   ppm   ASTM D5185m   >20   6   4   11     FLUID CLEANLINESS   method   limit/base   current   history1   history2     Particles >4µm   ASTM D7647   >5000   2284   6784      Particles >4µm   ASTM D7647   >1300   174   79      Particles >1µm   ASTM D7647   >40   3   2      Particles >21µm   ASTM D7647   >10   0   0      Particles >21µm   ASTM D7647   33   0   0	Calcium	ppm	ASTM D5185m	3500	2073	2024	1852
Sulfur     ppm     ASTM D5185m     5000     3447     3227     2771       CONTAMINANTS     method     limit/base     current     history1     history2       Silicon     ppm     ASTM D5185m     >20     ▲ 65     ▲ 54     ▲ 35       Sodium     ppm     ASTM D5185m     >20     ▲ 65     ▲ 54     ▲ 35       Sodium     ppm     ASTM D5185m     >20     ▲ 65     ▲ 54     ▲ 35       Sodium     ppm     ASTM D5185m     >20     ▲ 65     ▲ 4     11       FLUID CLEANLINESS     method     limit/base     current     history1     history2       Particles >4µm     ASTM D7647     >5000     2284     6784        Particles >6µm     ASTM D7647     >1300     174     79        Particles >14µm     ASTM D7647     >40     3     2        Particles >21µm     ASTM D7647     >40     3     2        Particles >71µm     ASTM D7647     >3     0     0	Phosphorus	ppm	ASTM D5185m	1150	961	927	773
CONTAMINANTSmethodlimit/basecurrenthistory1history2SiliconppmASTM D5185m>20▲65▲54▲35SodiumppmASTM D5185m>20▲65↓411PotassiumppmASTM D5185m>206↓11FLUID CLEANLINESSmethodlimit/basecurrenthistory1history2Particles >4µmASTM D7647>500022846784Particles >6µmASTM D7647>130017479Particles >6µmASTM D7647>160196Particles >14µmASTM D7647>4032Particles >21µmASTM D7647>1000Particles >38µmASTM D7647>300Particles >71µmASTM D7647>300Particles >71µmASTM D7647>300Dil CleanlinessISO 4406 (c)>19/17/1418/15/1120/13/10FLUID DEGRADATIONmethodlimit/basecurrenthistory1history2Acid Number (AN)mg KOHlgASTM D80452.251.011.020.95	Zinc	ppm	ASTM D5185m	1150	1134	1101	906
Silicon     ppm     ASTM D5185m     >20     65     54     35       Sodium     ppm     ASTM D5185m     >20     6     4     11       Potassium     ppm     ASTM D5185m     >20     6     4     11       FLUID CLEANLINESS     method     limit/base     current     history1     history2       Particles >4µm     ASTM D7647     >5000     2284     6784        Particles >6µm     ASTM D7647     >1300     174     79        Particles >14µm     ASTM D7647     >160     19     6        Particles >21µm     ASTM D7647     >40     3     2        Particles >21µm     ASTM D7647     >10     0     0        Particles >38µm     ASTM D7647     >3     0     0        Particles >71µm     ASTM D7647     >3     0     0        Particles >71µm     ISO 4406 (c)     >19/17/14     18/15/11     20/13/10	Sulfur	ppm	ASTM D5185m	5000	3447	3227	2771
Sodium     ppm     ASTM D5185m     3     <1	CONTAMINANTS	;	method	limit/base	current	history1	history2
Potassium     ppm     ASTM D5185m     >20     6     4     11       FLUID CLEANLINESS     method     limit/base     current     history1     history2       Particles >4µm     ASTM D7647     >5000     2284     6784        Particles >6µm     ASTM D7647     >1300     174     79        Particles >6µm     ASTM D7647     >160     19     6        Particles >14µm     ASTM D7647     >40     3     2        Particles >21µm     ASTM D7647     >40     3     2        Particles >38µm     ASTM D7647     >10     0     0        Particles >71µm     ASTM D7647     >3     0         Particles >71µm     ASTM D7647     >3     0     0        Particles >71µm     ASTM D7647     >3     0     0        Dil Cleanliness     ISO 4406 (c)     19/17/14     18/15/11     20/13/10        FLUID DEGRADATION	Silicon	ppm	ASTM D5185m	>20	<b>6</b> 5	🔺 54	<b>A</b> 35
FLUID CLEANLINESS   method   limit/base   current   history1   history2     Particles >4µm   ASTM D7647   >5000   2284   6784      Particles >6µm   ASTM D7647   >1300   174   79      Particles >6µm   ASTM D7647   >160   19   6      Particles >14µm   ASTM D7647   >40   3   2      Particles >21µm   ASTM D7647   >40   3   2      Particles >38µm   ASTM D7647   >10   0   0      Particles >71µm   ASTM D7647   >3   0   0      Particles >71µm   ASTM D7647   >3   0   0      Particles >71µm   ISO 4406 (c)   >19/17/14   18/15/11   20/13/10      Particles Number (AN)   mg KOH/g   ASTM D8045   2.25   1.01   1.02   0.95	Sodium	ppm	ASTM D5185m		3	<1	4
Particles >4µm   ASTM D7647   >5000   2284   6784      Particles >6µm   ASTM D7647   >1300   174   79      Particles >14µm   ASTM D7647   >160   19   6      Particles >14µm   ASTM D7647   >160   19   6      Particles >21µm   ASTM D7647   >40   3   2      Particles >38µm   ASTM D7647   >10   0   0      Particles >38µm   ASTM D7647   >3   0   0      Particles >71µm   ASTM D7647   >3   0   0      Particles >71µm   ISO 4406 (c)   >19/17/14   18/15/11   20/13/10      Dil Cleanliness   ISO 4406 (c)   >19/17/14   18/15/11   0.013/10      FLUID DEGRADATION   method   limit/base   current   history1   history2     Acid Number (AN)   mg KOHg   ASTM D8045   2.25   1.01   1.02   0.95	Potassium	ppm	ASTM D5185m	>20	6	4	11
Particles >6µm     ASTM D7647     >1300     174     79        Particles >14µm     ASTM D7647     >160     19     6        Particles >14µm     ASTM D7647     >40     3     2        Particles >21µm     ASTM D7647     >40     3     0     0        Particles >38µm     ASTM D7647     >10     0     0         Particles >38µm     ASTM D7647     >3     0     0         Particles >71µm     ASTM D7647     >3     0     0         Dil Cleanliness     ISO 4406 (c)     >19/17/14     18/15/11     20/13/10        FLUID DEGRADATION     method     limit/base     current     history1     history2       Acid Number (AN)     mg KOH/g     ASTM D8045     2.25     1.01     1.02     0.95	FLUID CLEANLIN	IESS	method	limit/base	current		history2
Particles >14μm     ASTM D7647     >160     19     6        Particles >21μm     ASTM D7647     >40     3     2        Particles >21μm     ASTM D7647     >40     3     2        Particles >38μm     ASTM D7647     >10     0     0        Particles >71μm     ASTM D7647     >3     0     0        Particles >71μm     ASTM D7647     >3     0     0        Dil Cleanliness     ISO 4406 (c)     >19/17/14     18/15/11     20/13/10        FLUID DEGRADATION     method     limit/base     current     history1     history2       Acid Number (AN)     mg KOHg     ASTM D8045     2.25     1.01     1.02     0.95	Particles >4µm		ASTM D7647	>5000	2284		
Particles >21μm     ASTM D7647     >40     3     2        Particles >38μm     ASTM D7647     >10     0     0        Particles >38μm     ASTM D7647     >3     0     0        Particles >71μm     ASTM D7647     >3     0     0        Dil Cleanliness     ISO 4406 (c)     >19/17/14     18/15/11     20/13/10        FLUID DEGRADATION     method     limit/base     current     history1     history2       Acid Number (AN)     mg KOH/g     ASTM D8045     2.25     1.01     1.02     0.95	Particles >6µm		ASTM D7647	>1300	174	79	
Particles >38μm     ASTM D7647     >10     0     0        Particles >71μm     ASTM D7647     >3     0     0        Dil Cleanliness     ISO 4406 (c)     >19/17/14     18/15/11     20/13/10        FLUID DEGRADATION     method     limit/base     current     history1     history2       Acid Number (AN)     mg KOH/g     ASTM D8045     2.25     1.01     1.02     0.95							
Particles >71µm     ASTM D7647     >3     0     0        Dil Cleanliness     ISO 4406 (c)     >19/17/14     18/15/11     20/13/10        FLUID DEGRADATION     method     limit/base     current     history1     history2       Acid Number (AN)     mg KOH/g     ASTM D8045     2.25     1.01     1.02     0.95	•		AOTA DZ04Z	<u>\40</u>	3	2	
Dil Cleanliness     ISO 4406 (c)     >19/17/14     18/15/11     20/13/10        FLUID DEGRADATION     method     limit/base     current     history1     history2       Acid Number (AN)     mg KOH/g     ASTM D8045     2.25     1.01     1.02     0.95	•		ASTM D7647	240			
FLUID DEGRADATION     method     limit/base     current     history1     history2       Acid Number (AN)     mg KOH/g     ASTM D8045     2.25     1.01     1.02     0.95	Particles >21µm					0	
Acid Number (AN) mg KOH/g ASTM D8045 2.25 1.01 1.02 0.95	Particles >21µm Particles >38µm		ASTM D7647	>10	0		
	Particles >14µm Particles >21µm Particles >38µm Particles >71µm Oil Cleanliness		ASTM D7647 ASTM D7647	>10 >3	0 0	0	
10:28) Rev: 1 Contact/Location: MIKE WYATT - TRANEV	Particles >21µm Particles >38µm Particles >71µm Oil Cleanliness		ASTM D7647 ASTM D7647 ISO 4406 (c)	>10 >3 >19/17/14	0 0 18/15/11	0	
	Particles >21µm Particles >38µm Particles >71µm Oil Cleanliness FLUID DEGRADA Acid Number (AN)		ASTM D7647 ASTM D7647 ISO 4406 (c) method	>10 >3 >19/17/14 limit/base	0 0 18/15/11 current 1.01	0 20/13/10 history1 1.02	  history2 0.95

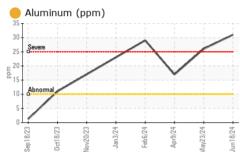
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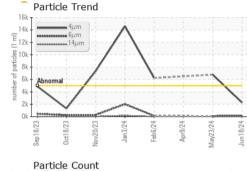
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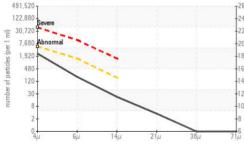


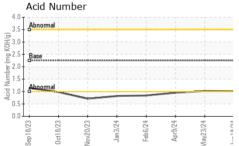
## **OIL ANALYSIS REPORT**





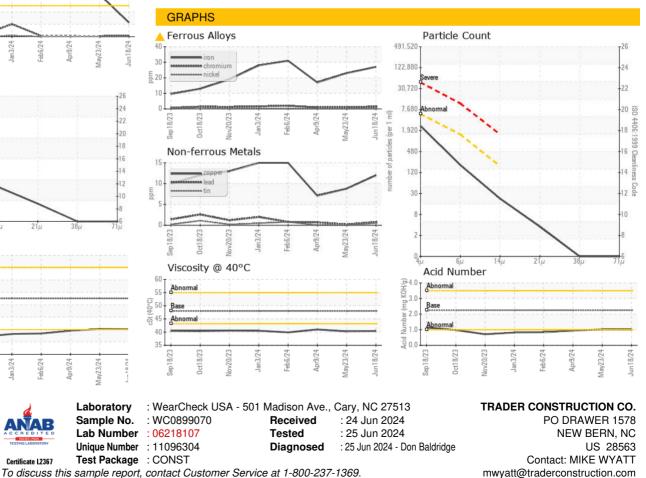






VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	🔺 MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	48	40.4	40.3	41.0
SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Color				a.		

Bottom



\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Certificate 12367

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