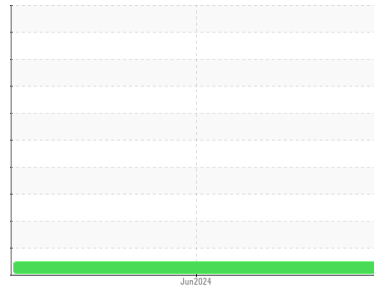




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
CINCI PRESS 1
 Component
Hydraulic System
 Fluid
 {not provided} (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PTK0005820	---	---
Sample Date	Client Info			23 Jun 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Sample Status				NORMAL	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	NEG	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<1	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>10	0	---	---
Lead	ppm	ASTM D5185m	>10	0	---	---
Copper	ppm	ASTM D5185m	>75	<1	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
Cadmium	ppm	ASTM D5185m		0	---	---

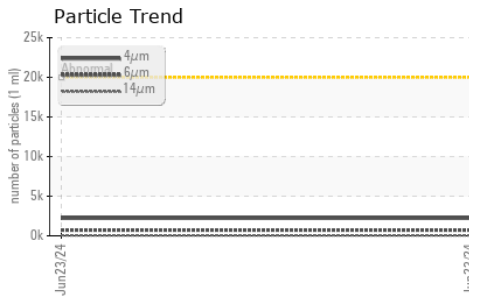
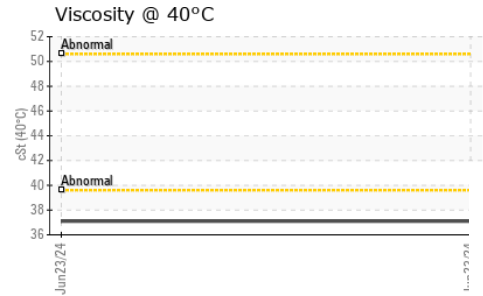
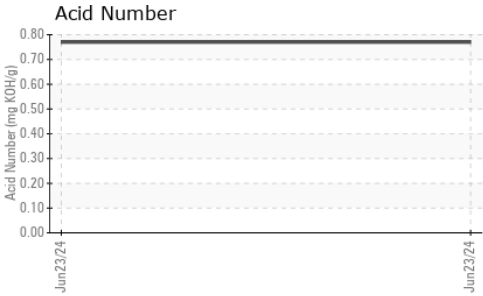
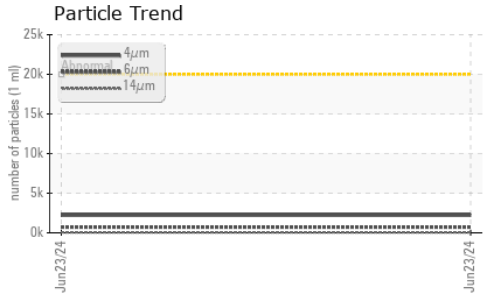
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<1	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		<1	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m		3	---	---
Calcium	ppm	ASTM D5185m		157	---	---
Phosphorus	ppm	ASTM D5185m		526	---	---
Zinc	ppm	ASTM D5185m		735	---	---
Sulfur	ppm	ASTM D5185m		4057	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	<1	---	---
Sodium	ppm	ASTM D5185m		7	---	---
Potassium	ppm	ASTM D5185m	>20	2	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	2227	---	---
Particles >6µm		ASTM D7647	>2500	722	---	---
Particles >14µm		ASTM D7647	>320	53	---	---
Particles >21µm		ASTM D7647	>80	6	---	---
Particles >38µm		ASTM D7647	>20	0	---	---
Particles >71µm		ASTM D7647	>4	0	---	---
Oil Cleanliness		ISO 4406 (c)	>21/18/15	18/17/13	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.77	---	---

OIL ANALYSIS REPORT



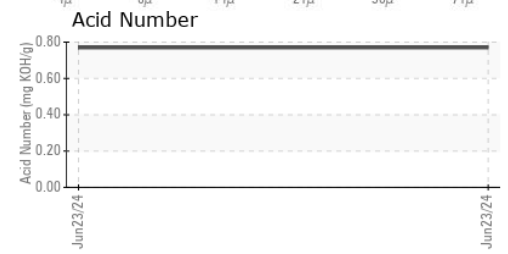
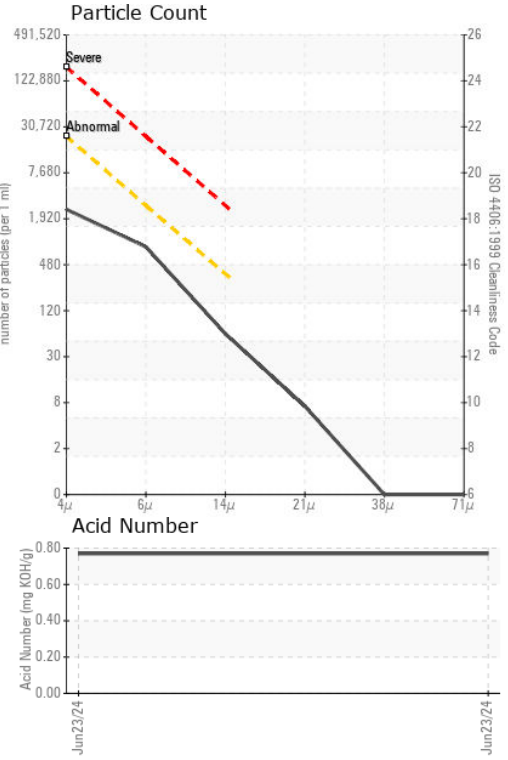
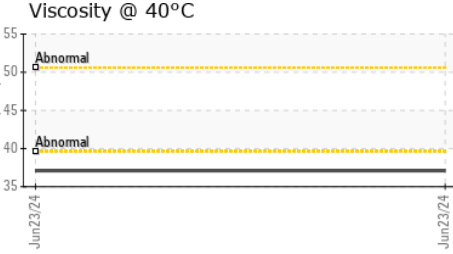
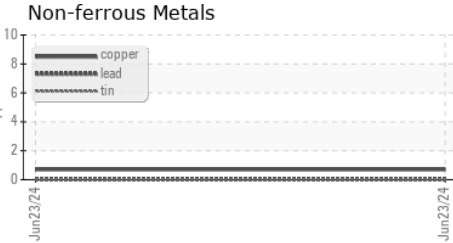
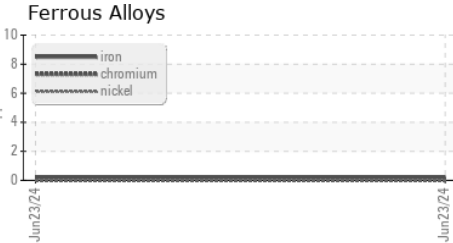
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	37.1	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------

Color		no image	no image
Bottom		no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PTK0005820 **Received** : 24 Jun 2024
Lab Number : 06218139 **Tested** : 25 Jun 2024
Unique Number : 11096336 **Diagnosed** : 25 Jun 2024 - Don Baldrige
Test Package : MOB 2

MARKSMAN METALS CO INC
 12260 42ND ST NE
 ST MICHAEL, MN
 US 55376
 Contact: VIRGIL OLSON
 volson@marksmannmetals.com
 T: (763)497-4640
 F: (763)497-4695

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)