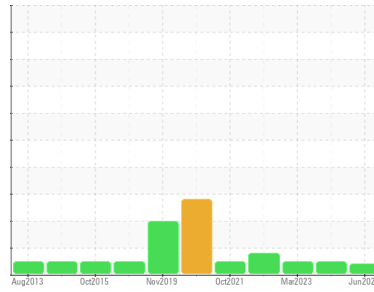




OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS



Machine Id

LINE 8 - 69622 (S/N 350RZ-3757)

Component

Hydraulic System

Fluid

RIDGELINE HYDRAULIC AW 46 (120 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0937949	WC0880067	WC0790157
Sample Date	Client Info		02 Jun 2024	30 Nov 2023	13 Mar 2023
Machine Age	yrs	Client Info	0	25	0
Oil Age	yrs	Client Info	0	2	2
Oil Changed	Client Info		N/A	Changed	Filtered
Sample Status			ABNORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	0	0	<1
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	<1	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	0	0	<1
Lead	ppm	ASTM D5185m >20	0	0	0
Copper	ppm	ASTM D5185m >20	6	5	6
Tin	ppm	ASTM D5185m >20	0	0	0
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	<1	0	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<1	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	<1
Manganese	ppm	ASTM D5185m	<1	0	0
Magnesium	ppm	ASTM D5185m	<1	1	<1
Calcium	ppm	ASTM D5185m	42	47	44
Phosphorus	ppm	ASTM D5185m 340	358	346	318
Zinc	ppm	ASTM D5185m 430	337	353	300
Sulfur	ppm	ASTM D5185m 710	1987	1683	1496

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	1	<1	1
Sodium	ppm	ASTM D5185m	2	0	2
Potassium	ppm	ASTM D5185m >20	2	0	0

FLUID CLEANLINESS

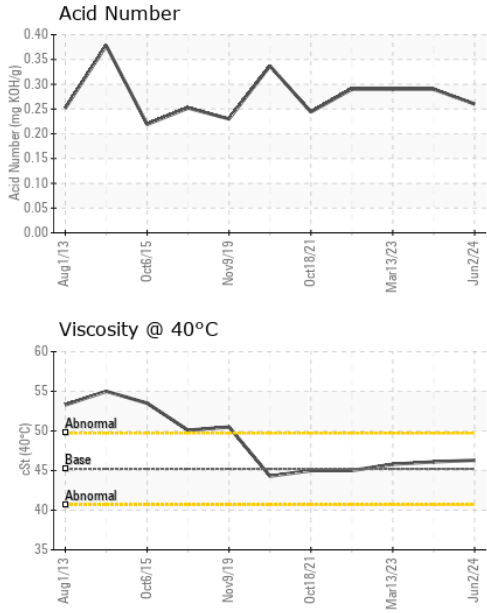
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	---	315	223
Particles >6µm	ASTM D7647	>1300	---	85	63
Particles >14µm	ASTM D7647	>160	---	13	9
Particles >21µm	ASTM D7647	>40	---	5	4
Particles >38µm	ASTM D7647	>10	---	1	1
Particles >71µm	ASTM D7647	>3	---	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	---	15/14/11	15/13/10

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.26	0.29	0.29



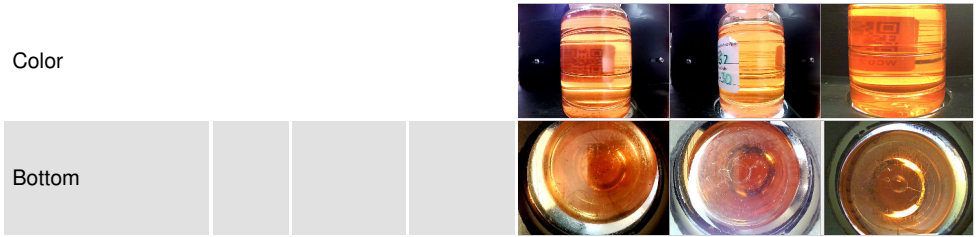
OIL ANALYSIS REPORT



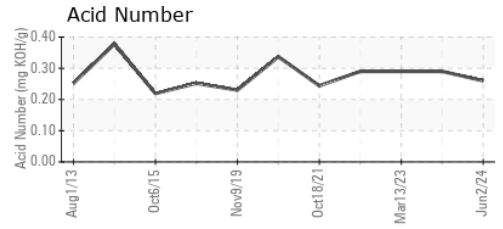
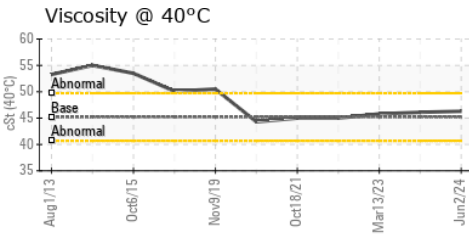
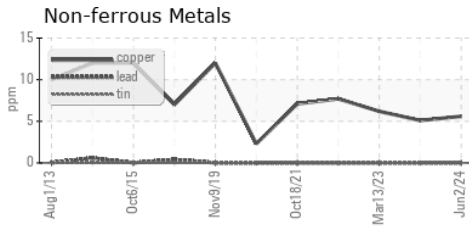
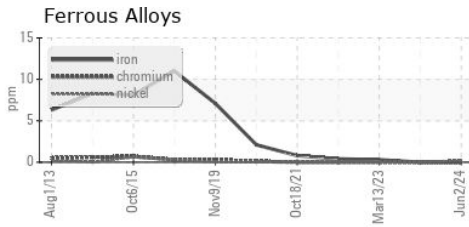
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	▲ MODER	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	45.22	46.3	46.1	45.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0937949
Lab Number : **06218156**
Unique Number : 11096353
Test Package : IND 2
Received : 24 Jun 2024
Tested : 25 Jun 2024
Diagnosed : 25 Jun 2024 - Don Baldrige

Altium Packaging - MOORHEAD - Plant 1061A
 1802 2ND AVE NORTH
 MOORHEAD, MN
 US 56560
 Contact: DAVID SCHULTZ
 David.Schultz@altiumpkg.com
 T: (218)303-7759
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)