



# OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id  
**ACL 1 PRESS 4**  
 Component  
**Hydraulic System**  
 Fluid  
**SHELL TELLUS 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>TLC0001847</b>	---	---
Sample Date	Client Info			<b>20 Jun 2024</b>	---	---
Machine Age	hrs	Client Info		<b>0</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed	Client Info			<b>N/A</b>	---	---
Sample Status				<b>ABNORMAL</b>	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	<b>NEG</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>5</b>	---	---
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m		<b>0</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Lead	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Copper	ppm	ASTM D5185m	>20	<b>13</b>	---	---
Tin	ppm	ASTM D5185m	>20	<b>1</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.0	<b>3</b>	---	---
Barium	ppm	ASTM D5185m	0	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	0	<b>&lt;1</b>	---	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m	11	<b>58</b>	---	---
Calcium	ppm	ASTM D5185m	35	<b>74</b>	---	---
Phosphorus	ppm	ASTM D5185m	266	<b>325</b>	---	---
Zinc	ppm	ASTM D5185m	276	<b>370</b>	---	---
Sulfur	ppm	ASTM D5185m	1847	<b>958</b>	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>5</b>	---	---
Sodium	ppm	ASTM D5185m		<b>2</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	---	---

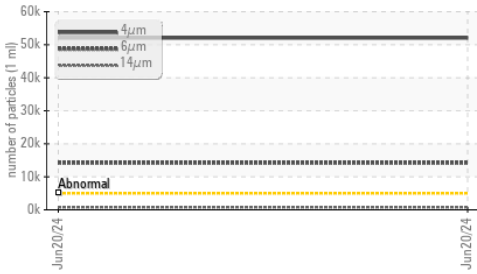
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>▲ 52049</b>	---	---
Particles >6µm		ASTM D7647	>1300	<b>▲ 14231</b>	---	---
Particles >14µm		ASTM D7647	>160	<b>▲ 765</b>	---	---
Particles >21µm		ASTM D7647	>40	<b>▲ 138</b>	---	---
Particles >38µm		ASTM D7647	>10	<b>4</b>	---	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>▲ 23/21/17</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.36	<b>0.32</b>	---	---

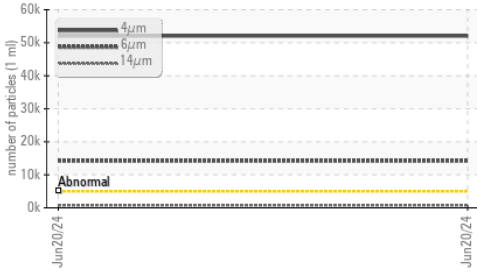


# OIL ANALYSIS REPORT

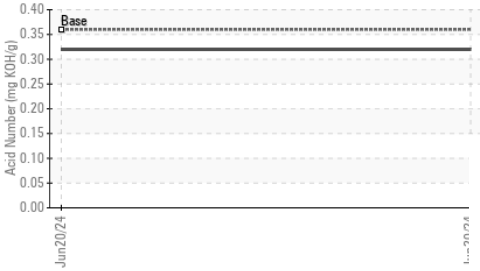
## Particle Trend



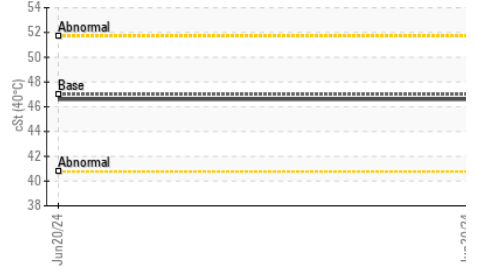
## Particle Trend



## Acid Number



## Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---
Debris	scalar	*Visual	NONE	<b>LIGHT</b>	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	---
Free Water	scalar	*Visual		<b>NEG</b>	---

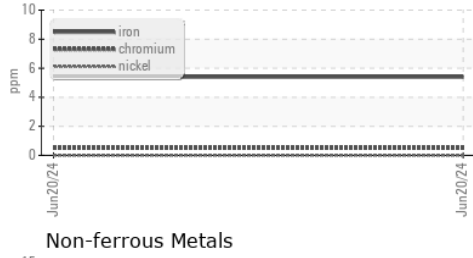
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.99	<b>46.6</b>	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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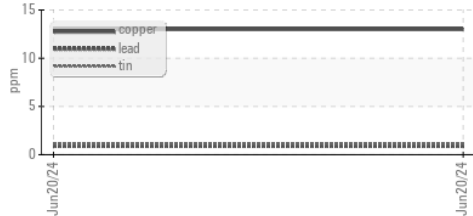
Color				no image	no image
Bottom				no image	no image

## GRAPHS

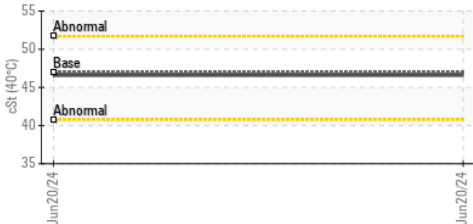
### Ferrous Alloys



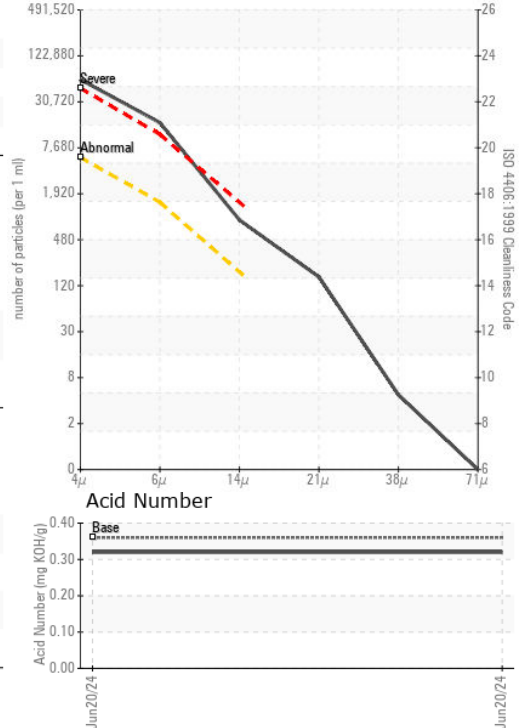
### Non-ferrous Metals



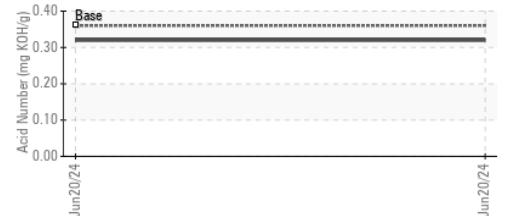
### Viscosity @ 40°C



### Particle Count



### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : TLC0001847  
**Lab Number** : 06218161  
**Unique Number** : 11096358  
**Test Package** : PLANT

**Received** : 24 Jun 2024  
**Tested** : 25 Jun 2024  
**Diagnosed** : 25 Jun 2024 - Don Baldrige

**AUTONEUM**  
 1103 POWDERHOUSE RD  
 AIKEN, SC  
 US 29803

Contact: JEFFREY WASHICK  
 jeffrey.washick@autoneum.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: