



# OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id  
**ACL 2 MOLDING PRESS**  
 Component  
**Hydraulic System**  
 Fluid  
**SHELL TELLUS 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>TLC0001848</b>	---	---
Sample Date	Client Info			<b>20 Jun 2024</b>	---	---
Machine Age	hrs	Client Info		<b>0</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed	Client Info			<b>N/A</b>	---	---
Sample Status				<b>ABNORMAL</b>	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	<b>NEG</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Nickel	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Titanium	ppm	ASTM D5185m		<b>0</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Lead	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>20	<b>2</b>	---	---
Tin	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.0	<b>2</b>	---	---
Barium	ppm	ASTM D5185m	0	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	0	<b>1</b>	---	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m	11	<b>66</b>	---	---
Calcium	ppm	ASTM D5185m	35	<b>71</b>	---	---
Phosphorus	ppm	ASTM D5185m	266	<b>316</b>	---	---
Zinc	ppm	ASTM D5185m	276	<b>379</b>	---	---
Sulfur	ppm	ASTM D5185m	1847	<b>967</b>	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>&lt;1</b>	---	---
Sodium	ppm	ASTM D5185m		<b>2</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	---	---

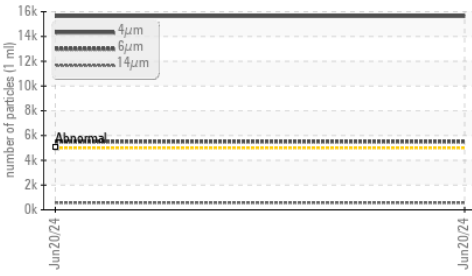
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>▲ 15639</b>	---	---
Particles >6µm		ASTM D7647	>1300	<b>▲ 5513</b>	---	---
Particles >14µm		ASTM D7647	>160	<b>▲ 572</b>	---	---
Particles >21µm		ASTM D7647	>40	<b>▲ 151</b>	---	---
Particles >38µm		ASTM D7647	>10	<b>5</b>	---	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>▲ 21/20/16</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.36	<b>0.36</b>	---	---

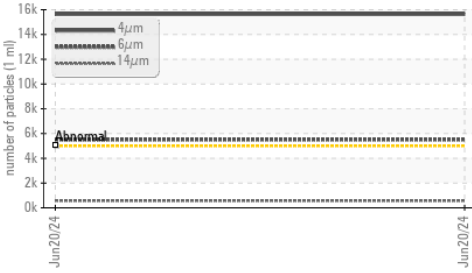


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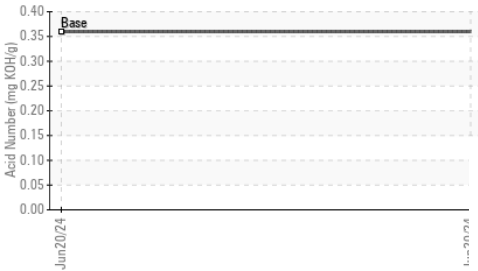
## Particle Trend



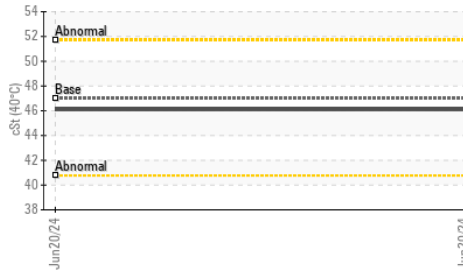
## Particle Trend



## Acid Number



## Viscosity @ 40°C



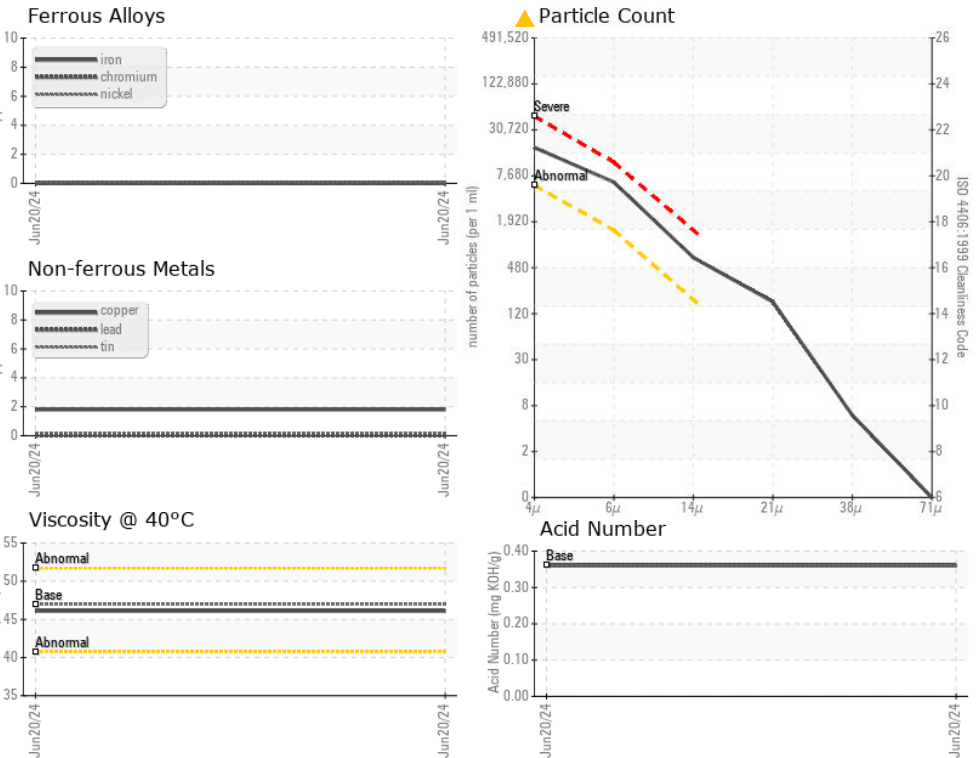
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	---
Free Water	scalar	*Visual		<b>NEG</b>	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.99	<b>46.1</b>	---

## SAMPLE IMAGES

method	limit/base	current	history1	history2
Color			no image	no image
Bottom			no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : TLC0001848  
**Lab Number** : 06218183  
**Unique Number** : 11096380  
**Test Package** : PLANT

**Received** : 24 Jun 2024  
**Tested** : 25 Jun 2024  
**Diagnosed** : 25 Jun 2024 - Don Baldrige

**AUTONEUM**  
 1103 POWDERHOUSE RD  
 AIKEN, SC  
 US 29803  
 Contact: JEFFREY WASHICK  
 jeffrey.washick@autoneum.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: