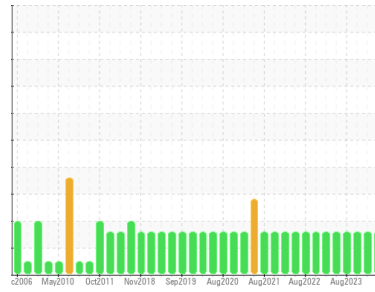




# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Machine Id  
**FES 05411014**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**USPI HF SYN 220 (--- QTS)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a trace of moisture present in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USPM37846</b>	USPM30109	USPM31519
Sample Date	Client Info		<b>23 Jun 2024</b>	22 Feb 2024	29 Nov 2023
Machine Age	days	Client Info	<b>0</b>	0	0
Oil Age	days	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>MARGINAL</b>	MARGINAL	MARGINAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	<b>3</b>	4	2
Chromium	ppm	ASTM D5185m >2	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m	<b>0</b>	<1	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m >3	<b>0</b>	<1	<1
Lead	ppm	ASTM D5185m >2	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m >8	<b>0</b>	<1	<1
Tin	ppm	ASTM D5185m >4	<b>0</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	<1	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185m	<b>0</b>	0	1
Phosphorus	ppm	ASTM D5185m	<b>&lt;1</b>	0	1
Zinc	ppm	ASTM D5185m	<b>0</b>	2	0
Sulfur	ppm	ASTM D5185m	<b>0</b>	0	21

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>&lt;1</b>	3	1
Sodium	ppm	ASTM D5185m	<b>0</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	<1	<1
Water	%	ASTM D6304 >0.01	<b>▲ 0.058</b>	▲ 0.034	▲ 0.025
ppm Water	ppm	ASTM D6304 >100	<b>▲ 586</b>	▲ 349	▲ 252

## FLUID CLEANLINESS

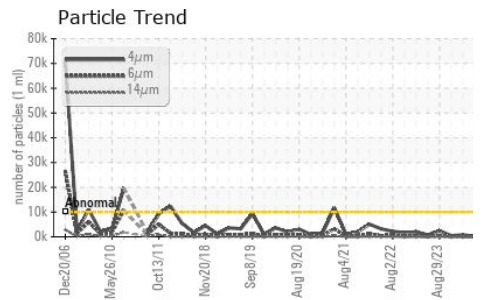
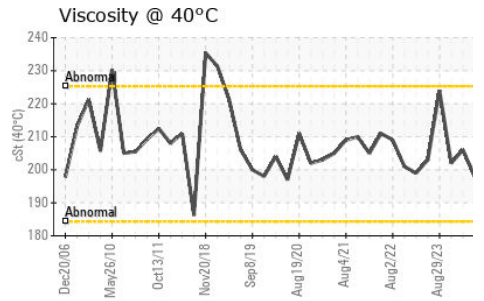
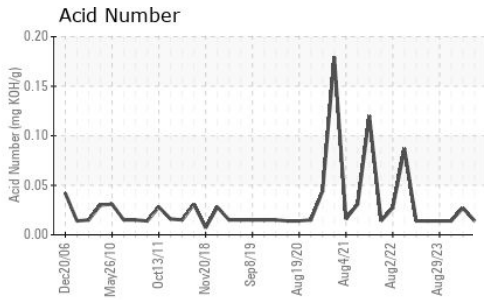
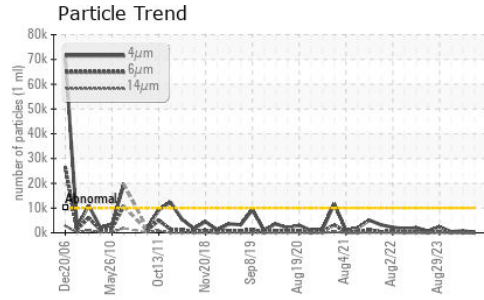
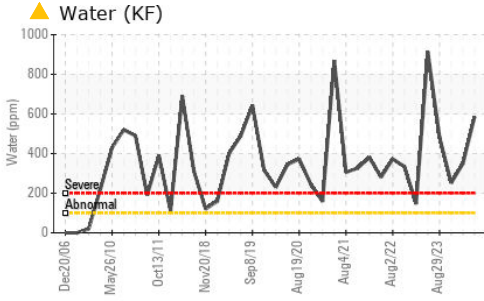
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>203</b>	798	450
Particles >6µm	ASTM D7647	>2500	<b>69</b>	119	116
Particles >14µm	ASTM D7647	>320	<b>6</b>	11	9
Particles >21µm	ASTM D7647	>80	<b>1</b>	3	1
Particles >38µm	ASTM D7647	>20	<b>0</b>	0	0
Particles >71µm	ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>15/13/10</b>	17/14/11	16/14/10

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	<b>0.014</b>	0.027	0.014



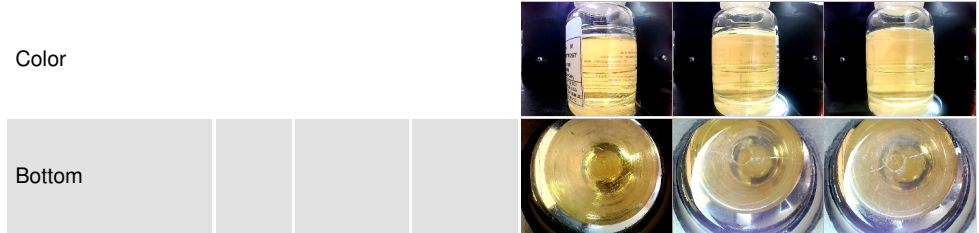
# OIL ANALYSIS REPORT



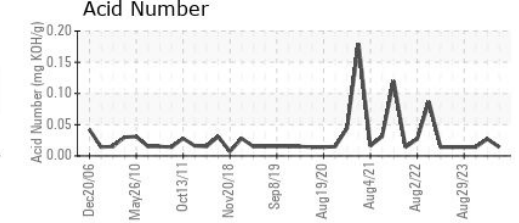
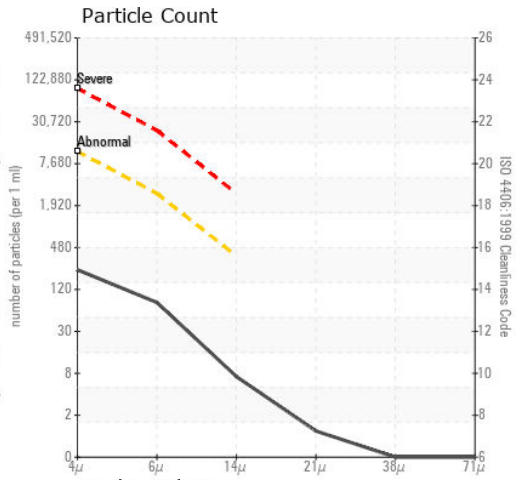
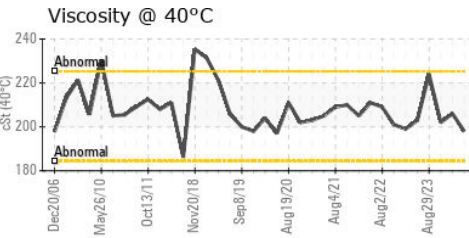
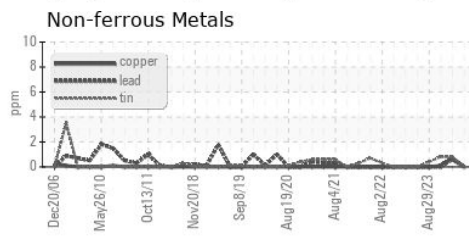
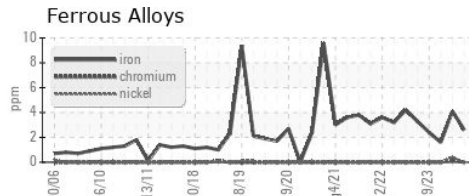
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	198	206	202

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : USPM37846  
 Lab Number : 06218261  
 Unique Number : 11096458  
 Test Package : IND 2

Received : 24 Jun 2024  
 Tested : 25 Jun 2024  
 Diagnosed : 25 Jun 2024 - Doug Bogart

TYSON PP -SPRINGDALE-USP  
 SPRINGDALE, AR  
 US 72764  
 Contact: RICK DUVAL

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: