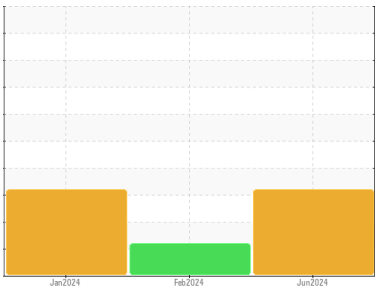
OIL ANALYSIS REPORT

Sample Rating Trend



DIRT

Machine Id
INGERSOLL RAND 600K602 HYPERCIRC COMPRESSOR - DYNO NOBEL
Component
3 Bearing
Fluid
CHEVRON CAPELLA OIL WF 68 (--- GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. We recommend an early resample to monitor this condition. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear
The iron level is abnormal.

Contamination
Elemental level of silicon (Si) above normal. There is a moderate amount of visible silt present in the sample.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**AOL06218312**	AOL06107364	AOL06098361
Sample Date		Client Info		**17 Jun 2024**	28 Feb 2024	24 Jan 2024
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	▲ **82**	2	7
Chromium	ppm	ASTM D5185m	>20	**0**	0	<1
Nickel	ppm	ASTM D5185m	>20	**0**	0	<1
Titanium	ppm	ASTM D5185m		**<1**	0	<1
Silver	ppm	ASTM D5185m		**0**	0	<1
Aluminum	ppm	ASTM D5185m	>20	**<1**	0	<1
Lead	ppm	ASTM D5185m	>20	**0**	0	<1
Copper	ppm	ASTM D5185m	>20	**13**	▲ 19	2
Tin	ppm	ASTM D5185m	>20	**0**	0	<1
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**<1**	0	5
Molybdenum	ppm	ASTM D5185m		**0**	0	<1
Manganese	ppm	ASTM D5185m		**<1**	0	<1
Magnesium	ppm	ASTM D5185m	0	**0**	0	0
Calcium	ppm	ASTM D5185m		**1**	<1	0
Phosphorus	ppm	ASTM D5185m		**1**	<1	0
Zinc	ppm	ASTM D5185m		**8**	0	3
Sulfur	ppm	ASTM D5185m		**152**	173	68

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	▲ **54**	<1	1
Sodium	ppm	ASTM D5185m		**17**	<1	0
Potassium	ppm	ASTM D5185m	>20	**0**	0	<1
Water	%	ASTM D6304	>2	**0.011**	0.061	0.032
ppm Water	ppm	ASTM D6304		**117**	610	320

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**---**	---	▲ 50136
Particles >6µm		ASTM D7647	>2500	**---**	---	▲ 9273
Particles >14µm		ASTM D7647	>160	**---**	---	▲ 177
Particles >21µm		ASTM D7647	>40	**---**	---	17
Particles >38µm		ASTM D7647	>10	**---**	---	0
Particles >71µm		ASTM D7647	>3	**---**	---	0
Oil Cleanliness		ISO 4406 (c)	>20/18/14	**---**	---	▲ 23/20/15

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.068**	0.07	0.048

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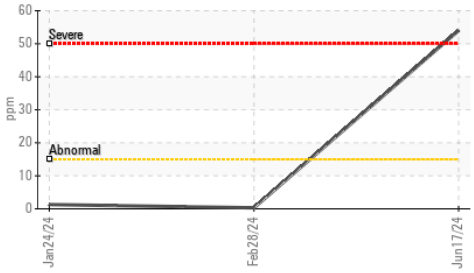
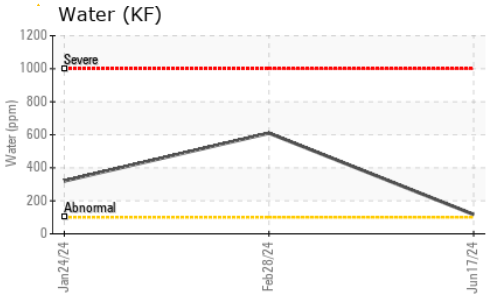
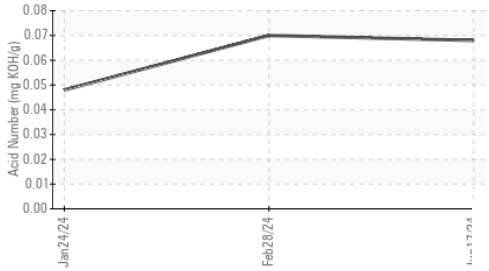
Silicon (ppm)



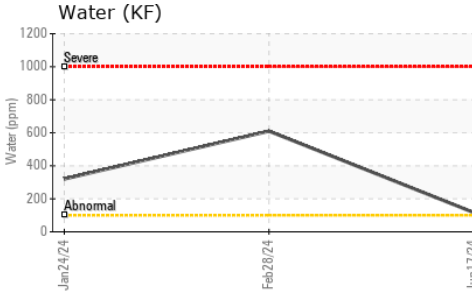
Water (KF)



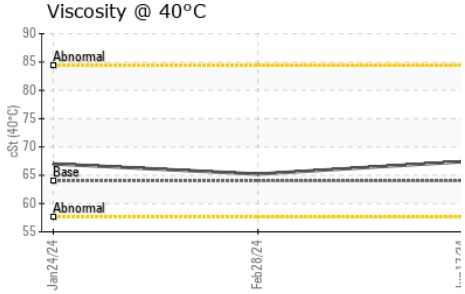
Acid Number



Water (KF)



Viscosity @ 40°C



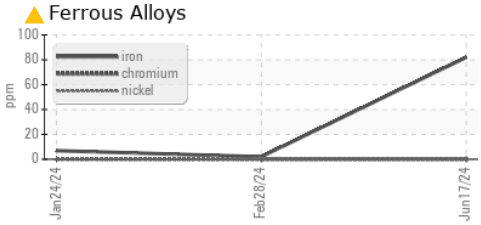
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	▲ **MODER**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>2	**NEG**	0.2%	0.2%
Free Water	scalar	*Visual		**NEG**	NEG	▲ 2.0

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	64.0	**67.4**	65.2	67.0

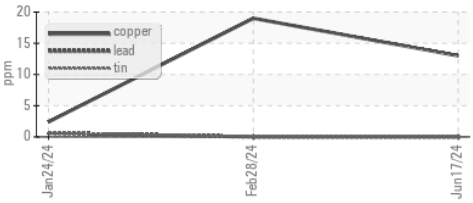
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

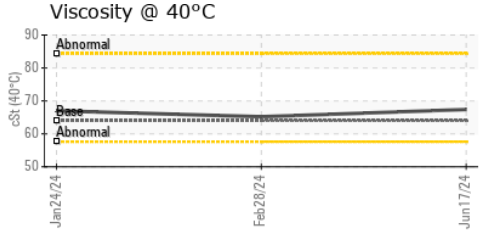
Ferrous Alloys



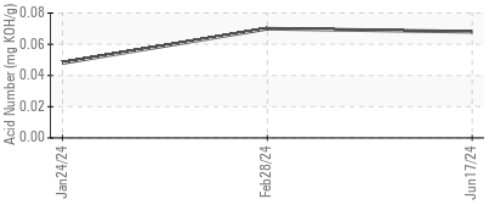
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : AOL06218312 **Received** : 24 Jun 2024
Lab Number : 06218312 **Tested** : 26 Jun 2024
Unique Number : 11096509 **Diagnosed** : 26 Jun 2024 - Jonathan Hester
Test Package : MOB 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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