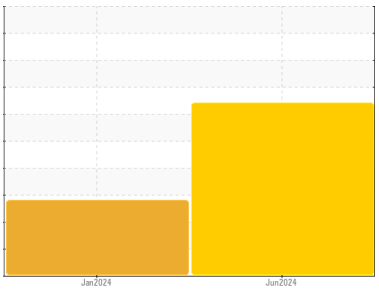
OIL ANALYSIS REPORT

Sample Rating Trend



DIRT

Machine Id
INGERSOLL RAND 600K602 HYPERCIRC COMPRESSOR - DYNO NOBEL
Component
4 Bearing
Fluid
CHEVRON CAPELLA OIL WF 68 (--- GAL)

DIAGNOSIS

▲ Recommendation
We recommend you service the filters on this component if applicable. We recommend an early resample to monitor this condition.

Wear
All component wear rates are normal.

▲ Contamination
There is a high amount of particulates present in the oil. Elemental level of silicon (Si) above normal.

Fluid Condition
The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**AOL06218314**	AOL06098362	---
Sample Date		Client Info		**17 Jun 2024**	24 Jan 2024	---
Machine Age	hrs	Client Info		**0**	0	---
Oil Age	hrs	Client Info		**0**	0	---
Oil Changed		Client Info		**N/A**	N/A	---
Sample Status				**SEVERE**	ABNORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**16**	1	---
Chromium	ppm	ASTM D5185m	>20	**0**	0	---
Nickel	ppm	ASTM D5185m	>20	**0**	<1	---
Titanium	ppm	ASTM D5185m		**0**	<1	---
Silver	ppm	ASTM D5185m		**0**	<1	---
Aluminum	ppm	ASTM D5185m	>20	**<1**	<1	---
Lead	ppm	ASTM D5185m	>20	**9**	<1	---
Copper	ppm	ASTM D5185m	>20	**2**	1	---
Tin	ppm	ASTM D5185m	>20	**16**	<1	---
Vanadium	ppm	ASTM D5185m		**0**	0	---
Cadmium	ppm	ASTM D5185m		**0**	<1	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	---
Barium	ppm	ASTM D5185m		**0**	5	---
Molybdenum	ppm	ASTM D5185m		**0**	<1	---
Manganese	ppm	ASTM D5185m		**0**	<1	---
Magnesium	ppm	ASTM D5185m	0	**0**	0	---
Calcium	ppm	ASTM D5185m		**0**	0	---
Phosphorus	ppm	ASTM D5185m		**<1**	0	---
Zinc	ppm	ASTM D5185m		**2**	3	---
Sulfur	ppm	ASTM D5185m		**176**	82	---

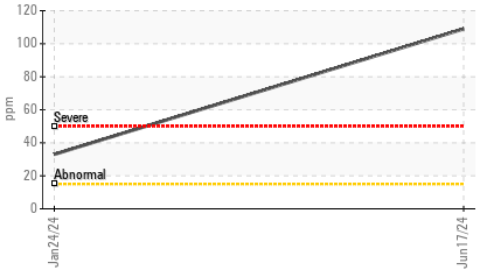
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	▲ **109**	▲ 33	---
Sodium	ppm	ASTM D5185m		**1**	0	---
Potassium	ppm	ASTM D5185m	>20	**0**	<1	---
Water	%	ASTM D6304	>2	**0.002**	---	---
ppm Water	ppm	ASTM D6304		**17**	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	▲ **124033**	● 16522	---
Particles >6µm		ASTM D7647	>2500	▲ **40600**	● 2780	---
Particles >14µm		ASTM D7647	>160	▲ **209**	78	---
Particles >21µm		ASTM D7647	>40	**7**	13	---
Particles >38µm		ASTM D7647	>10	**0**	1	---
Particles >71µm		ASTM D7647	>3	**0**	0	---
Oil Cleanliness		ISO 4406 (c)	>20/18/14	▲ **24/23/15**	● 21/19/13	---

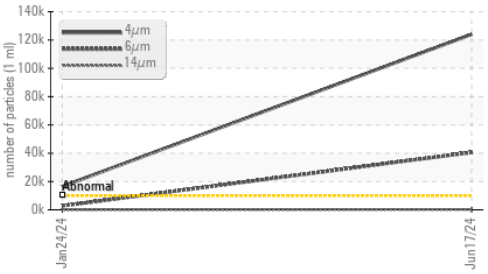
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.014**	0.047	---

OIL ANALYSIS REPORT

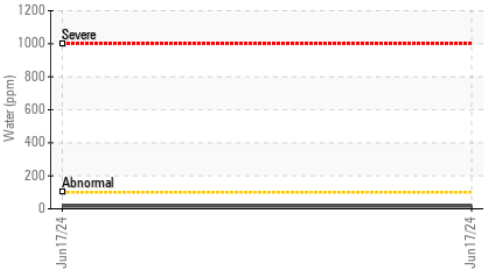
Silicon (ppm)



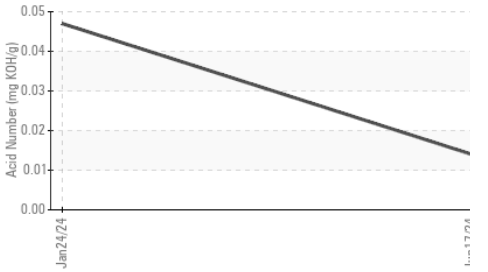
Particle Trend



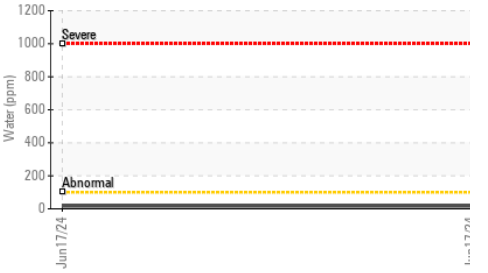
Water (KF)



Acid Number

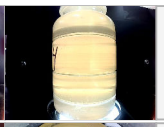


Water (KF)



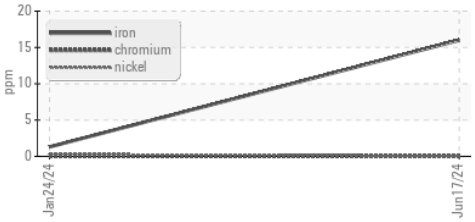
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	---
Silt	scalar	*Visual	NONE	**NONE**	NONE	---
Debris	scalar	*Visual	NONE	**NONE**	NONE	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	---
Appearance	scalar	*Visual	NORML	**NORML**	NORML	---
Odor	scalar	*Visual	NORML	**NORML**	NORML	---
Emulsified Water	scalar	*Visual	>2	**NEG**	NEG	---
Free Water	scalar	*Visual		**NEG**	NEG	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	64.0	**66.4**	66.2	---

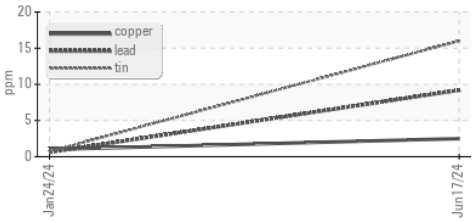
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					*no image*
Bottom					*no image*

GRAPHS

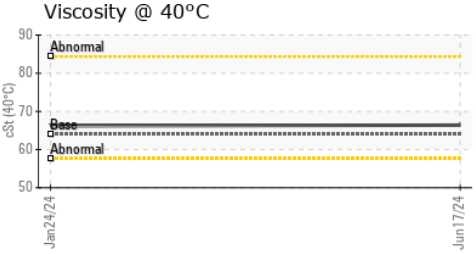
Ferrous Alloys



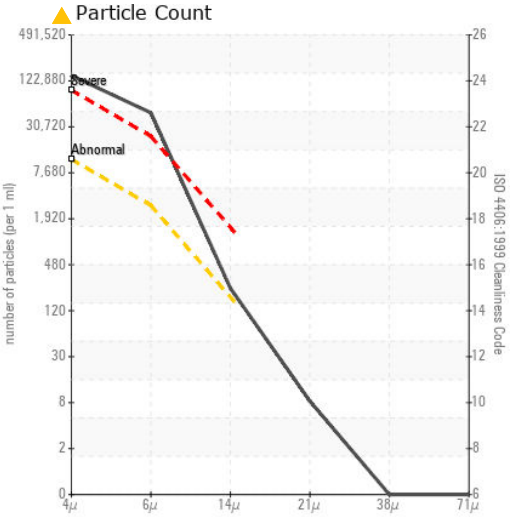
Non-ferrous Metals



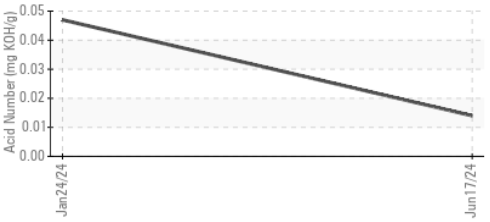
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : AOL06218314 **Received** : 24 Jun 2024
Lab Number : 06218314 **Tested** : 25 Jun 2024
Unique Number : 11096511 **Diagnosed** : 26 Jun 2024 - Jonathan Hester
Test Package : MOB 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

APEX OIL LAB
3956 44th STREET SE
GRAND RAPIDS, MI
US 49512
Contact: JASON RAINEY
jrainey@apexoillab.com
T: (616)328-6672
F: (616)828-1791