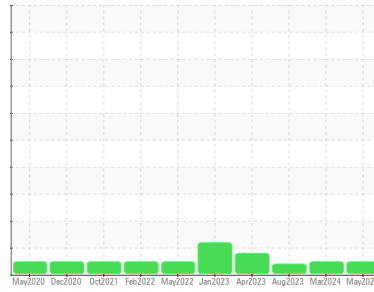




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**P-13879**

Component  
**Compressor**

Fluid  
**INGERSOLL-RAND TURBOBLEND 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0943149</b>	WC0902632	WC0843082
Sample Date	Client Info		<b>23 May 2024</b>	05 Mar 2024	08 Aug 2023
Machine Age	hrs	Client Info	<b>124711</b>	0	118685
Oil Age	hrs	Client Info	<b>6022</b>	123388	0
Oil Changed	Client Info		<b>Not Changed</b>	Not Changd	Changed
Sample Status			<b>NORMAL</b>	NORMAL	ATTENTION

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	0
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0
Nickel	ppm	ASTM D5185m		<b>0</b>	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0
Silver	ppm	ASTM D5185m		<b>0</b>	0
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	0
Lead	ppm	ASTM D5185m	>25	<b>0</b>	0
Copper	ppm	ASTM D5185m	>50	<b>0</b>	0
Tin	ppm	ASTM D5185m	>15	<b>0</b>	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0
Barium	ppm	ASTM D5185m		<b>0</b>	4
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0
Manganese	ppm	ASTM D5185m		<b>0</b>	<1
Magnesium	ppm	ASTM D5185m		<b>0</b>	4
Calcium	ppm	ASTM D5185m		<b>1</b>	6
Phosphorus	ppm	ASTM D5185m		<b>94</b>	78
Zinc	ppm	ASTM D5185m		<b>62</b>	53
Sulfur	ppm	ASTM D5185m		<b>811</b>	694

## CONTAMINANTS

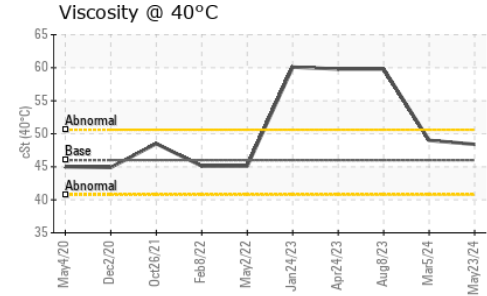
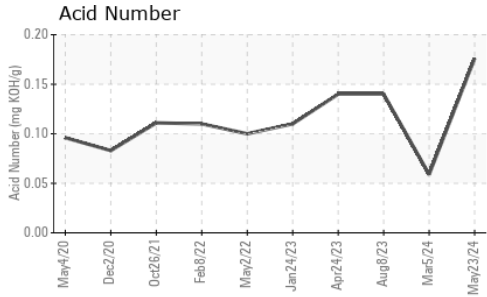
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>0</b>	<1
Sodium	ppm	ASTM D5185m		<b>2</b>	1
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	0

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.176</b>	0.059



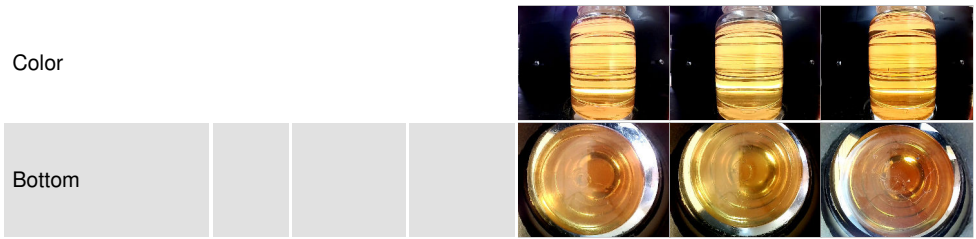
# OIL ANALYSIS REPORT



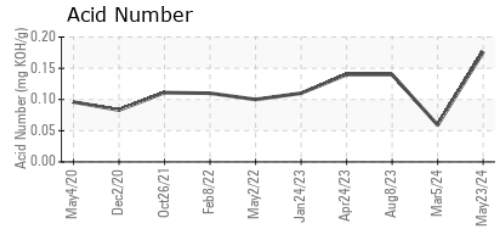
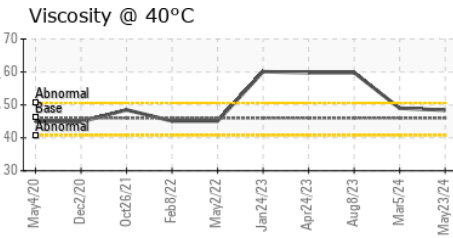
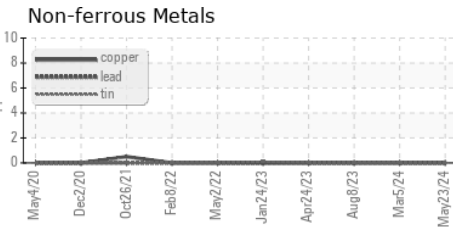
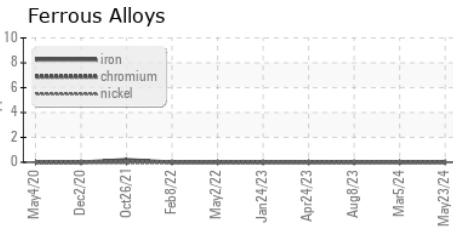
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	<b>48.4</b>	49.0	59.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0943149      **Received** : 24 Jun 2024  
**Lab Number** : 06218348      **Tested** : 25 Jun 2024  
**Unique Number** : 11096545      **Diagnosed** : 26 Jun 2024 - Don Baldrige  
**Test Package** : IND 2

**SUEZ WTS**  
 5951 CLEARWATER DR  
 MINNETONKA, MN  
 US 55343  
 Contact: MARK OSBERG  
 mark.osberg@veolia.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)