## Sullivan Palatek

# **OIL ANALYSIS REPORT**

# Area FOOD GRADE 32 [8018572] SULLIVAN PALATEK 20JE001441 - SIOUX PREME EGG

Component Compressor

### DIAGNOSIS

Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## Wear

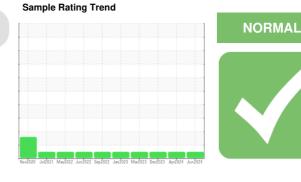
All component wear rates are normal.

#### Contamination

Moderate concentration of visible dirt/debris present in the oil.

### **Fluid Condition**

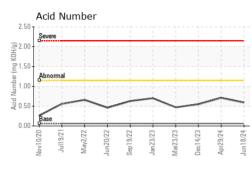
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

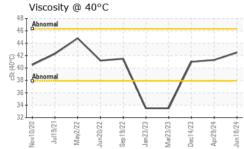


SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS06218364	UCS06168604	UCS06040658
Sample Date		Client Info		18 Jun 2024	29 Apr 2024	14 Dec 2023
Machine Age	hrs	Client Info		28466	27611	25952
Oil Age	hrs	Client Info		855	3947	2288
Oil Changed		Client Info		Not Changd	Changed	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	2
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	8	<1	5
Tin	ppm	ASTM D5185m	>15	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	745	0	4	6
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m	1	0	0	0
Phosphorus	ppm	ASTM D5185m	3	486	433	494
Zinc	ppm	ASTM D5185m		15	2	2
Sulfur	ppm	ASTM D5185m		785	1211	1177
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	0	0
Sodium	ppm	ASTM D5185m		<1	1	<1
Potassium	ppm	ASTM D5185m	>20	0	0	<1
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	0.59	0.71	0.55



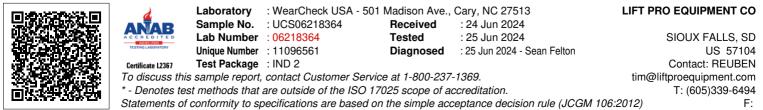
# **OIL ANALYSIS REPORT**





VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	MODER	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	0.2%
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		42.5	41.3	41.0
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						





Contact/Location: REUBEN - UCLIFSIO

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