## Sullivan Palatek

# **OIL ANALYSIS REPORT**

## Area PAL XTRA 44 SULLIVAN PALATEK 1410240002 - JAC PRODUCTS

Component Compressor

#### Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

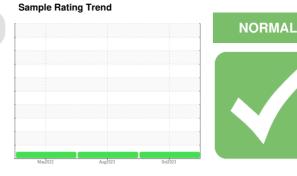
All component wear rates are normal.

#### Contamination

There is a moderate amount of visible silt present in the sample.

#### Fluid Condition

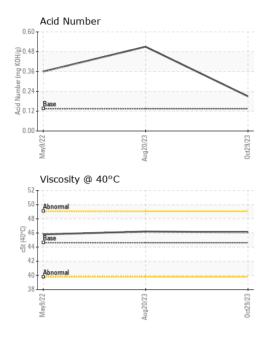
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



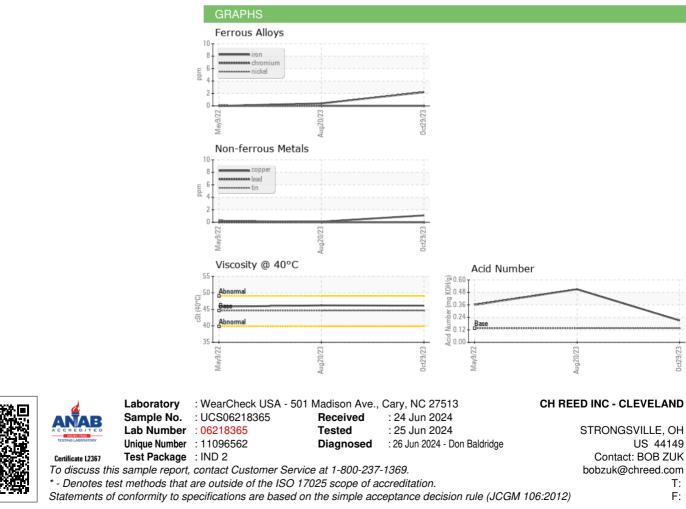
SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS06218365	UCS05934924	UCS05605315
Sample Date		Client Info		29 Oct 2023	20 Aug 2023	09 May 2022
Machine Age	hrs	Client Info		53136	51499	43338
Oil Age	hrs	Client Info		1800	5000	2000
Oil Changed		Client Info		Not Changd	Changed	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION	١	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	2	<1	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	0	<1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>25	1	0	1
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	1	<1	<1
Tin	ppm	ASTM D5185m	>15	0	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	<1
Barium	ppm	ASTM D5185m	0.3	0	2	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m	0.3	0	0	0
Magnesium	ppm	ASTM D5185m	0.4	0	0	0
Calcium	ppm	ASTM D5185m	0	1	0	0
Phosphorus	ppm	ASTM D5185m	689	413	145	310
Zinc	ppm	ASTM D5185m	0	1	0	0
Sulfur	ppm	ASTM D5185m	1237	757	288	380
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	4	2	15
Sodium	ppm	ASTM D5185m		1	0	0
Potassium	ppm	ASTM D5185m	>20	0	1	0
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.135	0.21	0.51	0.36



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	MODER	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	MODER	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	44.62	46.1	46.2	45.8
SAMPLE IMAGES						
	5	method	limit/base	current	history1	history2
Color	5	method	limit/base	current	history1	history2



Contact/Location: BOB ZUK - UCCHRSTR Page 2 of 2