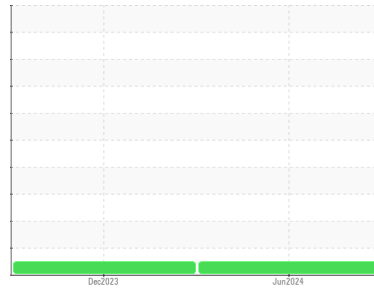




# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Area  
**[5792193]**  
 Machine Id  
**CLV141AG001**  
 Component  
**Gearbox**  
 Fluid  
**{not provided} (--- GAL)**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.  
 NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0951373</b>	WC0865400	---
Sample Date	Client Info		<b>03 Jun 2024</b>	07 Dec 2023	---
Machine Age	mths	Client Info	<b>0</b>	0	---
Oil Age	mths	Client Info	<b>0</b>	0	---
Oil Changed	Client Info		<b>N/A</b>	N/A	---
Sample Status			<b>NORMAL</b>	NORMAL	---

### CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	<b>NEG</b>	NEG	---

### WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	<b>5</b>	2	---
Chromium	ppm	ASTM D5185m >15	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m >15	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	---
Silver	ppm	ASTM D5185m	<b>&lt;1</b>	0	---
Aluminum	ppm	ASTM D5185m >25	<b>&lt;1</b>	0	---
Lead	ppm	ASTM D5185m >100	<b>1</b>	<1	---
Copper	ppm	ASTM D5185m >200	<b>&lt;1</b>	0	---
Tin	ppm	ASTM D5185m >25	<b>0</b>	0	---
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	---
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	---

### ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	---
Barium	ppm	ASTM D5185m	<b>&lt;1</b>	0	---
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	---
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	---
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	---
Calcium	ppm	ASTM D5185m	<b>2</b>	2	---
Phosphorus	ppm	ASTM D5185m	<b>658</b>	592	---
Zinc	ppm	ASTM D5185m	<b>4</b>	0	---
Sulfur	ppm	ASTM D5185m	<b>674</b>	542	---

### CONTAMINANTS

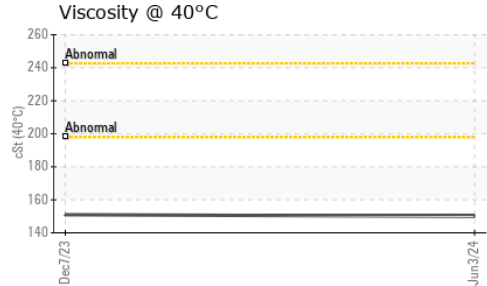
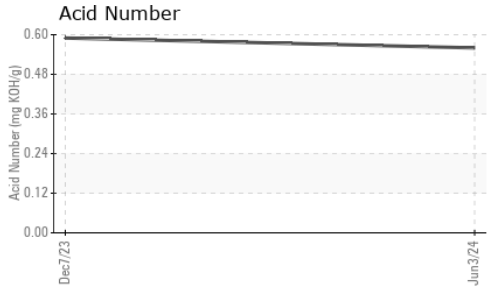
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>10</b>	10	---
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	---
Potassium	ppm	ASTM D5185m >20	<b>4</b>	0	---

### FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.56</b>	0.59	---



# OIL ANALYSIS REPORT



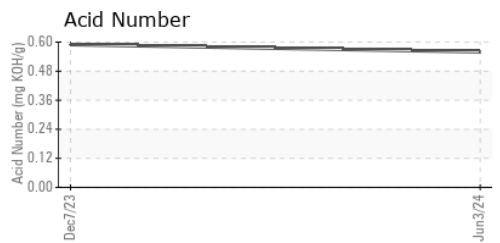
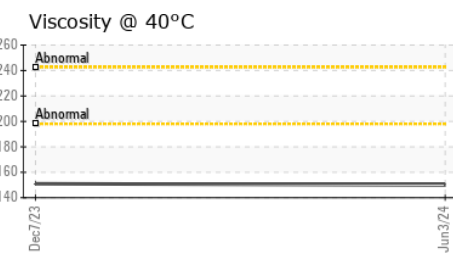
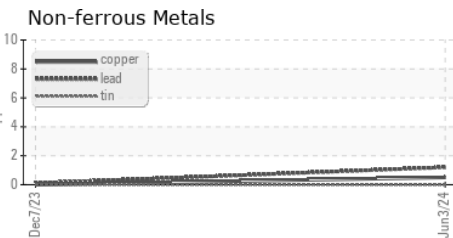
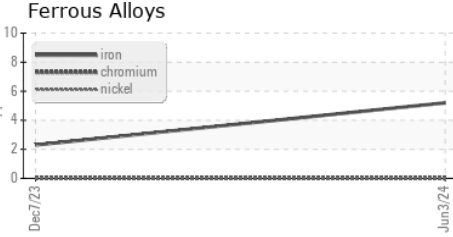
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	150	151	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0951373      **Received** : 24 Jun 2024  
**Lab Number** : 06218392      **Tested** : 25 Jun 2024  
**Unique Number** : 11096589      **Diagnosed** : 25 Jun 2024 - Wes Davis  
**Test Package** : IND 2

**TAKEDA**  
 305-505 BAXALTA PARKWAY  
 SOCIAL CIRCLE, GA  
 US 30025  
 Contact: BRANDON INMAN  
 BRANDON.INMAN@SHIRE.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)