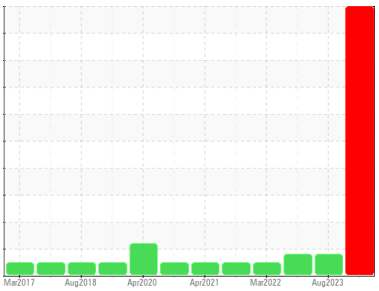
PROBLEM SUMMARY

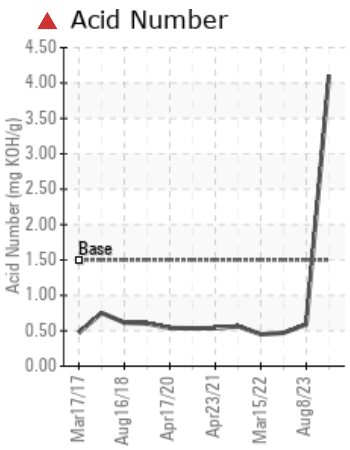
Sample Rating Trend

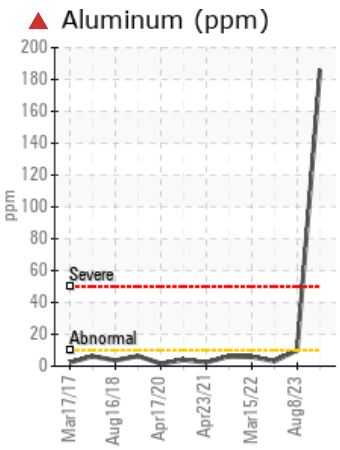


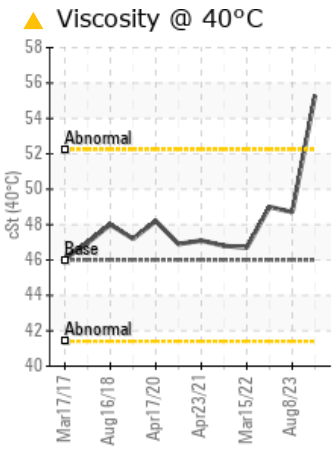
WEAR

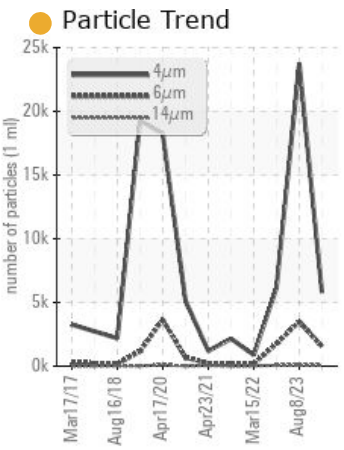
Machine Id
KAESER SFC 90S 5785548 (S/N 1166)
Component
Compressor
Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)

COMPONENT CONDITION SUMMARY









RECOMMENDATION

We advise that you check for a possible overheat condition. Oil and filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	ABNORMAL	ATTENTION
Aluminum	ppm	ASTM D5185m	>10	▲ **186**	10	3
Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	▲ **4.11**	0.59	0.47
Visc @ 40°C	cSt	ASTM D445	46	▲ **55.3**	48.7	49.0

Customer Id: RINVALGA
Sample No.: KCPA012590
Lab Number: 06218795
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Inspect Wear Source	---	---	?	We advise that you inspect for the source(s) of wear.
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.
Check For Overheating	---	---	?	We advise that you check for a possible overheat condition.

HISTORICAL DIAGNOSIS

ISO

08 Aug 2023 Diag: Doug Bogart
No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

ISO

03 Dec 2022 Diag: Jonathan Hester
No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

NORMAL

15 Mar 2022 Diag: Jonathan Hester
Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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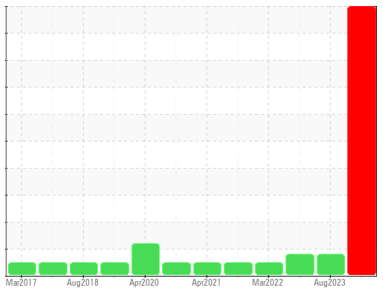
OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Machine Id
KAESER SFC 90S 5785548 (S/N 1166)
Component
Compressor
Fluid
KAESER SIGMA (OEM) FG-460 (--- GAL)

DIAGNOSIS

▲ Recommendation
We advise that you check for a possible overheat condition. Oil and filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample in 500 hours to monitor this condition.

▲ Wear
The aluminum level is severe.

● Contamination
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

▲ Fluid Condition
The AN level is above the recommended limit. The oil viscosity is higher than normal.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KCPA012590**	KCPA004664	KCP52688
Sample Date		Client Info		**17 Jun 2024**	08 Aug 2023	03 Dec 2022
Machine Age	hrs	Client Info		**54160**	46992	42067
Oil Age	hrs	Client Info		**7000**	0	5873
Oil Changed		Client Info		**Changed**	N/A	Changed
Sample Status				**SEVERE**	ABNORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**7**	1	<1
Chromium	ppm	ASTM D5185m	>10	**<1**	0	0
Nickel	ppm	ASTM D5185m	>3	**<1**	0	0
Titanium	ppm	ASTM D5185m	>3	**<1**	0	0
Silver	ppm	ASTM D5185m	>2	**<1**	0	0
Aluminum	ppm	ASTM D5185m	>10	▲ **186**	10	3
Lead	ppm	ASTM D5185m	>10	**1**	0	0
Copper	ppm	ASTM D5185m	>50	**15**	2	2
Tin	ppm	ASTM D5185m	>10	**<1**	0	0
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**<1**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**2**	0	0
Barium	ppm	ASTM D5185m		**1**	0	0
Molybdenum	ppm	ASTM D5185m		**<1**	0	0
Manganese	ppm	ASTM D5185m		**<1**	0	0
Magnesium	ppm	ASTM D5185m		**2**	0	2
Calcium	ppm	ASTM D5185m		**0**	0	0
Phosphorus	ppm	ASTM D5185m	500	**191**	17	31
Zinc	ppm	ASTM D5185m		**15**	10	0
Sulfur	ppm	ASTM D5185m		**473**	309	344

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**<1**	0	<1
Sodium	ppm	ASTM D5185m		**6**	2	2
Potassium	ppm	ASTM D5185m	>20	**6**	2	0
Water	%	ASTM D6304	>0.05	**0.028**	0.009	0.004
ppm Water	ppm	ASTM D6304	>500	**289**	93.8	41.8

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**5795**	23771	6158
Particles >6µm		ASTM D7647	>1300	● **1534**	▲ 3498	● 1747
Particles >14µm		ASTM D7647	>80	**80**	65	60
Particles >21µm		ASTM D7647	>20	**16**	14	7
Particles >38µm		ASTM D7647	>4	**1**	0	1
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	● **20/18/13**	▲ 22/19/13	● 20/18/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.5	▲ **4.11**	0.59	0.47

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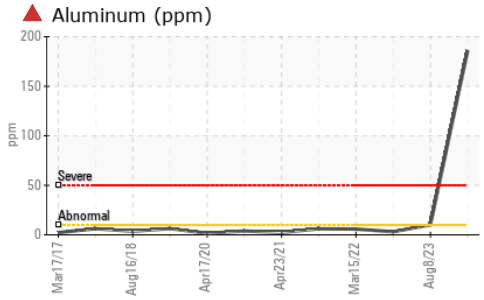
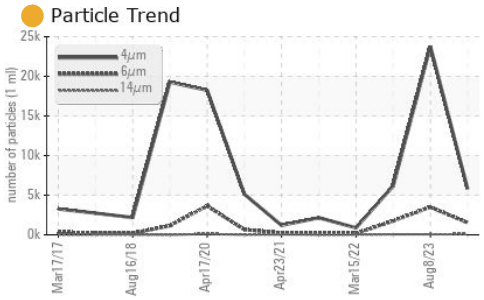
OIL ANALYSIS REPORT

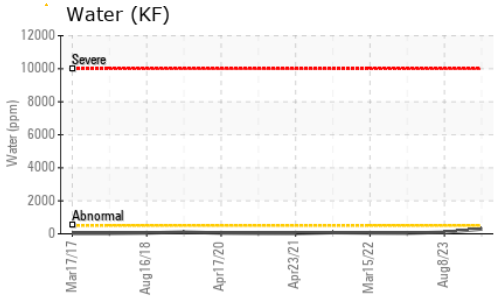
Aluminum (ppm)



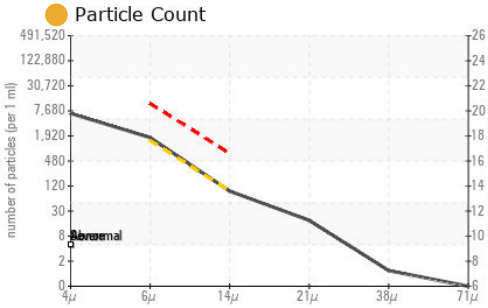
Particle Trend



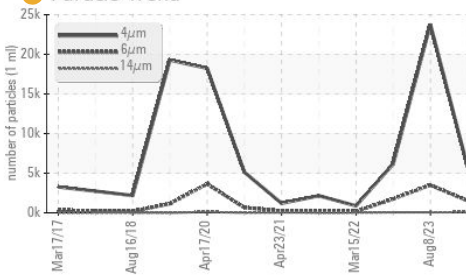
Water (KF)



Particle Count



Particle Trend



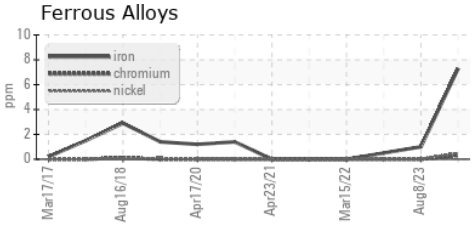
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	▲ **55.3**	48.7	49.0

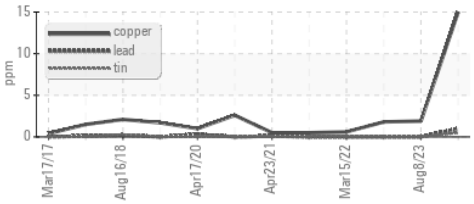
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

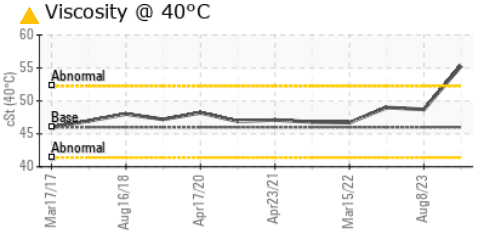
Ferrous Alloys



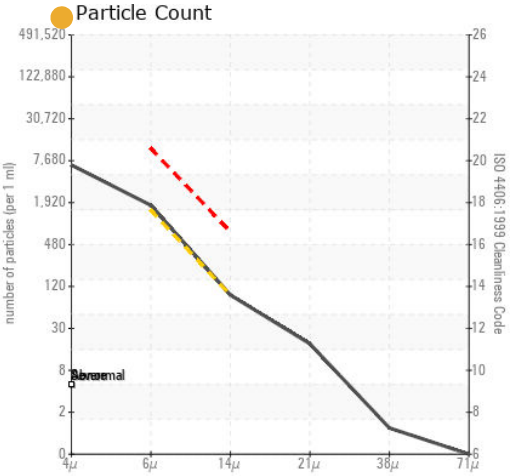
Non-ferrous Metals



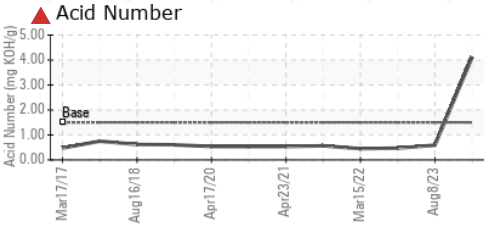
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA012590
Lab Number : 06218795
Unique Number : 11096992
Test Package : IND 2 (Additional Tests: KF, PrtCount)

Received : 24 Jun 2024
Tested : 26 Jun 2024
Diagnosed : 26 Jun 2024 - Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

RING CAN CORPORATION
1699 CLAY RD
VALDOSTA, GA
US 31601
Contact: JIMMY GRIGGS
jimmy.griggs@ringcontainer.com
T:
F:

Report Id: RINVALGA [WUSCAR] 06218795 (Generated: 06/27/2024 11:31:39) Rev: 1

Contact/Location: JIMMY GRIGGS - RINVALGA