

## **OIL ANALYSIS REPORT**

#### Sample Rating Trend

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## NORMAL

## Machine Id FRICK FRICK RWB II-177B COMPRESSOR 3 (S/N S0875RFMFLHAA03) Component Refrigeration Compressor

Fluid USPI ALT-68 SC (165 GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

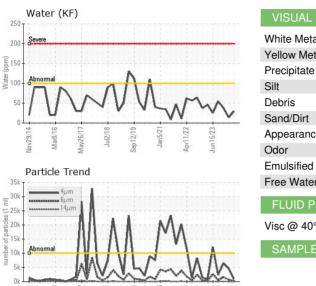
SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0013073	USP0006084	USP0004548
Sample Date		Client Info		19 Jun 2024	17 Mar 2024	28 Dec 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	<1	0	0
Chromium	ppm	ASTM D5185m		<1	0	0
Nickel	ppm	ASTM D5185m	~ _	<1	0	<1
Titanium	ppm	ASTM D5185m		<1	0	0
Silver		ASTM D5185m	>2	<1	0	0
Aluminum	ppm	ASTM D5185m	>3	0	0	<1
	ppm			-		< 1
Lead	ppm	ASTM D5185m	>2	<1	0	
Copper	ppm	ASTM D5185m	>8	<1	0	0
Tin	ppm	ASTM D5185m	>4	<1	0	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		<1	0	0
Molybdenum	ppm	ASTM D5185m		<1	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		0	0	1
Calcium	ppm	ASTM D5185m		0	<1	0
Phosphorus	ppm	ASTM D5185m		0	0	1
Zinc	ppm	ASTM D5185m		<1	0	0
Sulfur	ppm	ASTM D5185m	50	0	16	17
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	<1	0
Sodium	ppm	ASTM D5185m		0	0	1
Potassium	ppm	ASTM D5185m	>20	1	<1	<1
Water	%	ASTM D6304	>0.01	0.003	0.001	0.003
ppm Water	ppm	ASTM D6304	>100	29	14	38
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	866	4670	6452
Particles >6µm		ASTM D7647	>2500	179	629	1567
Particles >14µm		ASTM D7647	>320	10	10	64
Particles >21µm		ASTM D7647	>80	2	2	10
Particles >38µm		ASTM D7647	>20	0	0	0
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	17/15/10	19/16/10	20/18/13
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	0.014	0.014	0.013

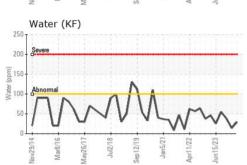
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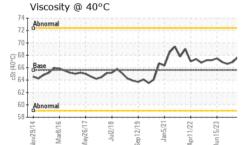


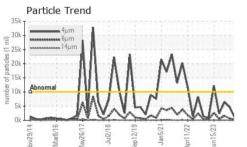
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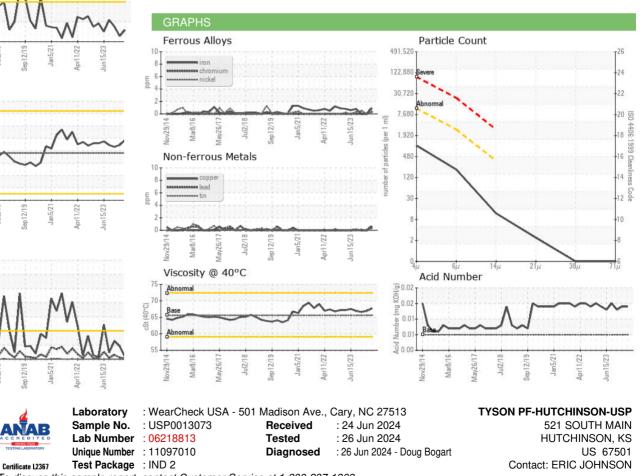








VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	65.6	67.7	66.9	66.6
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
Color				•	•	•
Bottom						$(\bigcirc)$



To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (620)669-8761 F: (620)669-8762

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Contact/Location: ERIC JOHNSON - TYSHUT