

OIL ANALYSIS REPORT

Sample Rating Trend





Area **MINING** ME-38 CATERPILLAR 980M KRS02863 Diesel Engine

Fluid CAT DIESEL ENGINE OIL 15W40 (--- GAL)

DIAGNOSIS	SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		WC0929612		
Resample at the next service interval to monitor.	Sample Date		Client Info		04 Jun 2024		
	Machine Age	hrs	Client Info		8406		
Wear All component wear rates are normal.	Oil Age	hrs	Client Info		500		
	Oil Changed	1113	Client Info		Changed		
Contamination	Sample Status				NORMAL		
There is no indication of any contamination in the					NOTIMAL		
oil.	CONTAMINATIO	N	method	limit/base	current	history1	history2
Fluid Condition The BN result indicates that there is suitable	Fuel		WC Method	>5	<1.0		
alkalinity remaining in the oil. The condition of the	Water		WC Method	>0.2	NEG		
oil is suitable for further service.	Glycol		WC Method		NEG		
	WEAR METALS		method	limit/base	current	history1	history2
	Iron	ppm	ASTM D5185m	>100	19		
	Chromium	ppm	ASTM D5185m		<1		
	Nickel		ASTM D5185m		<1		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m		<1 <1		
	Aluminum	ppm	ASTM D5185m		3		
	Lead	ppm	ASTM D5185m		3 4		
		ppm	ASTM D5185m		5		
	Copper Tin	ppm	ASTM D5185m		5 1		
	Vanadium	ppm	ASTM D5185m	>15	<1		
	Cadmium	ppm ppm	ASTM D5185m		<1		
	ADDITIVES	lele	method	limit/base		history1	history2
	Boron	nnm	ASTM D5185m				
	Barium	ppm	ASTM D5185m		32 1		
		ppm	ASTM D5185m		42		
	Molybdenum Manganese	ppm			42		
			ACTM DE10Em		-1		
	•	ppm	ASTM D5185m		1		
	Magnesium	ppm	ASTM D5185m		482		
	Magnesium Calcium	ppm ppm	ASTM D5185m ASTM D5185m		482 1734		
	Magnesium Calcium Phosphorus	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	1460	482 1734 989		
	Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	1460	482 1734 989 1160	 	
	Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		482 1734 989 1160 3192	 	
	Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method	limit/base	482 1734 989 1160 3192 current	 history1	 history2
	Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	limit/base	482 1734 989 1160 3192 current 6	 history1 	 history2
	Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	482 1734 989 1160 3192 current 6 7	 history1 	 history2
	Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base >25 >20	482 1734 989 1160 3192 current 6 7 3	 history1 	 history2
	Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base >25 >20 limit/base	482 1734 989 1160 3192 current 6 7 3 2 current	 history1 	 history2
	Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base >25 >20 limit/base >3	482 1734 989 1160 3192 <u>current</u> 6 7 3 <u>current</u> 0.4	 history1 	 history2
	Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D7844 *ASTM D7844	limit/base >25 >20 limit/base >3 >20	482 1734 989 1160 3192 current 6 7 3 2 current	 history1 history1	 history2 history2
	Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base >25 >20 limit/base >3 >20	482 1734 989 1160 3192 <u>current</u> 6 7 3 <u>current</u> 0.4	 history1 history1 	 history2 history2
	Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D7844 *ASTM D7844	limit/base >25 >20 limit/base >3 >20	482 1734 989 1160 3192 <u>current</u> 6 7 3 <u>current</u> 0.4 12.2 25.1	 history1 history1 	 history2 history2
	Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D51854 *ASTM D7844 *ASTM D7844	limit/base >25 >20 limit/base >3 >20 >30 limit/base	482 1734 989 1160 3192 <u>current</u> 6 7 3 <u>current</u> 0.4 12.2 25.1	 history1 history1 	 history2 history2 history2



40

35

12.0 T Base

0.01 Base Number (mg KOH/g) 0.0 A COL 8.0 6.0 4.0 2.0 0.0 Jun4/24

> 19-18. Abnormal 17-() 16 () 15 14 Base

> > 13 A 12 11 Jun4/24

OIL ANALYSIS REPORT

FT-IR (Direct Trend)	VISUAL		method	limit/base	current	history1	history2
0 Oxidation		a cala ::	*Visual				motoryz
5 - Mitration Sulfation	White Metal	scalar		NONE	NONE NONE		
Abnomal	Yellow Metal Precipitate	scalar scalar	*Visual *Visual	NONE NONE	NONE		
5 + q	Silt	scalar	*Visual	NONE	NONE		
-	Debris	scalar	*Visual	NONE	NONE		
5-		scalar	*Visual	NONE	NONE		
1/24		scalar	*Visual	NORML	NORML		
Jun4/2 [,]	Appearance Odor	scalar	*Visual	NORML	NORML		
Dana Number	Emulsified Wate		*Visual	>0.2	NEG		
Base Number ⁰ T Rase	Free Water	scalar	*Visual		NEG		
0	FLUID PROF	PERTIES	method	limit/base	current	history1	history2
	Visc @ 100°C	cSt	ASTM D445	15.5	13.0		
0	GRAPHS						
0-	Ferrous Alloy	s					
	20 iron		0 0 0 0 0 0 0 0 0 0 0 0				
Jun4/24	15 - nickel	J					
		_					
Viscosity @ 100°C	톨 10 -						
8 - Abnormal							
7	5-						
5 + Base 5 + -							
4	Jun4/24			Jun4/24 +			
3 Abnormal	nun, P			Jun			
1	Non-ferrous I	Metals					
Jun4/24	10 copper						
7	8 - Bernsteinen lead						
	E.						
	4						
	2						
	-						
	044			/24			
	Jun4/			Jun4/			
	Viscosity @ 1	00°C			Base Number		
	¹⁹			12			
	18 - Abnormal			10	H		
	17			(B/HO	.0-		
	ර ¹⁶ Base ව 15 දී 14			B			
	1) 13 14			9 mper	i.0		
	13			N ase	.0		
	12						
	11			0			
	Jun4/24			Jun4/24	Jun4/24		Jun4/24
	Ť			-L	Γ,		٦٢
Samp	ratory : WearCheck USA ble No. : WC0929612 lumber : 06219305	Recei Teste	ived : 25 ed : 25	5 Jun 2024 5 Jun 2024		ELCO AND TAN 32079 ST	ATE HWY 127 TAMMS, IL
Certificate 12367 Test F To discuss this sample Content of the test method	Number : 11097505 Package : CONST (Additio e report, contact Customer ods that are outside of the I nity to specifications are ba	nal Tests: TBI Service at 1-8 SO 17025 sco	N) 300-237-1369 ope of accred	litation.	ble	eve.willoughby@ T:	US 62988 eve Willoughby coviacorp.com (573)233-9694 F:
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Submitted By: JOHN MOWERY

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