

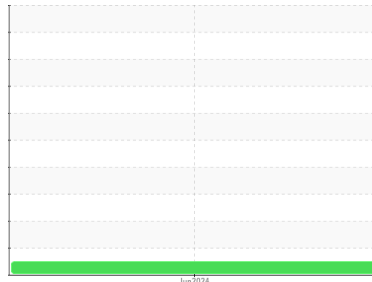


OIL ANALYSIS REPORT



Area
MINING
 Machine Id
ME-38 CATERPILLAR 980M KRS02863
 Component
Diesel Engine
 Fluid
CAT DIESEL ENGINE OIL 15W40 (--- GAL)

Sample Rating Trend



NORMAL



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0929612	---	---
Sample Date	Client Info			04 Jun 2024	---	---
Machine Age	hrs	Client Info		8406	---	---
Oil Age	hrs	Client Info		500	---	---
Oil Changed	Client Info			Changed	---	---
Sample Status				NORMAL	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Fuel	WC Method	>5		<1.0	---	---
Water	WC Method	>0.2		NEG	---	---
Glycol	WC Method			NEG	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	19	---	---
Chromium	ppm	ASTM D5185m	>20	<1	---	---
Nickel	ppm	ASTM D5185m	>2	<1	---	---
Titanium	ppm	ASTM D5185m	>2	<1	---	---
Silver	ppm	ASTM D5185m	>2	<1	---	---
Aluminum	ppm	ASTM D5185m	>25	3	---	---
Lead	ppm	ASTM D5185m	>40	4	---	---
Copper	ppm	ASTM D5185m	>330	5	---	---
Tin	ppm	ASTM D5185m	>15	1	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
Cadmium	ppm	ASTM D5185m		<1	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		32	---	---
Barium	ppm	ASTM D5185m		1	---	---
Molybdenum	ppm	ASTM D5185m		42	---	---
Manganese	ppm	ASTM D5185m		1	---	---
Magnesium	ppm	ASTM D5185m		482	---	---
Calcium	ppm	ASTM D5185m		1734	---	---
Phosphorus	ppm	ASTM D5185m		989	---	---
Zinc	ppm	ASTM D5185m	1460	1160	---	---
Sulfur	ppm	ASTM D5185m		3192	---	---

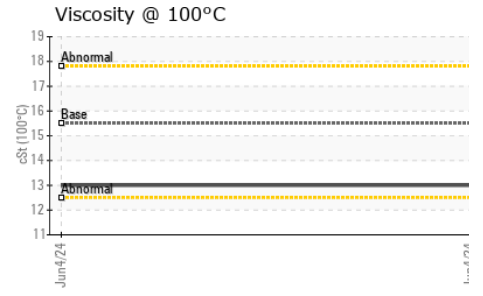
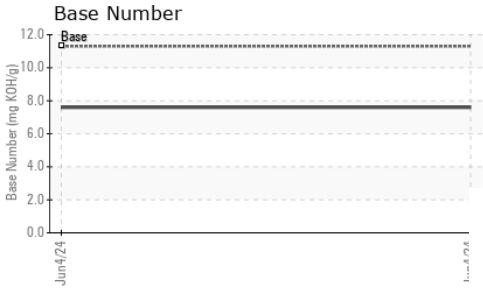
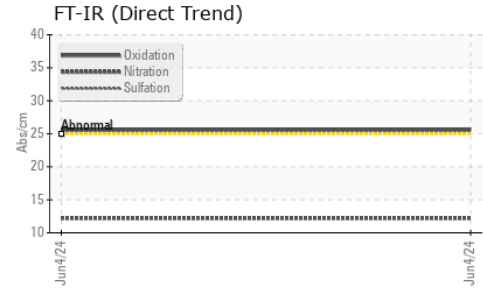
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	6	---	---
Sodium	ppm	ASTM D5185m		7	---	---
Potassium	ppm	ASTM D5185m	>20	3	---	---

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	0.4	---	---
Nitration	Abs/cm	*ASTM D7624	>20	12.2	---	---
Sulfation	Abs/.1mm	*ASTM D7415	>30	25.1	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	25.6	---	---
Base Number (BN)	mg KOH/g	ASTM D2896	11.3	7.6	---	---



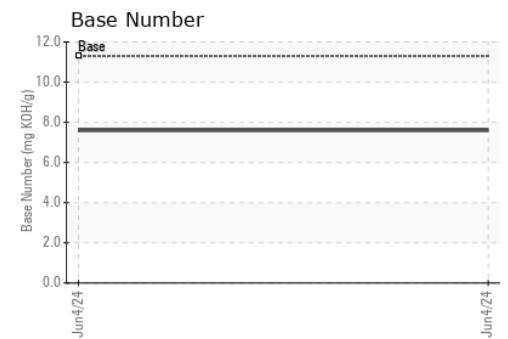
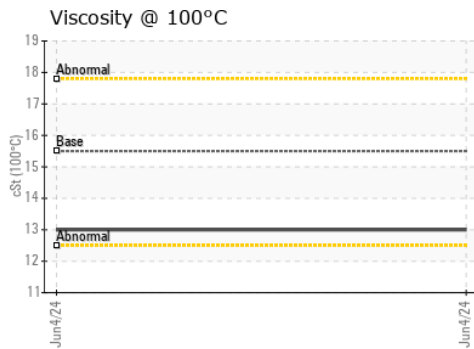
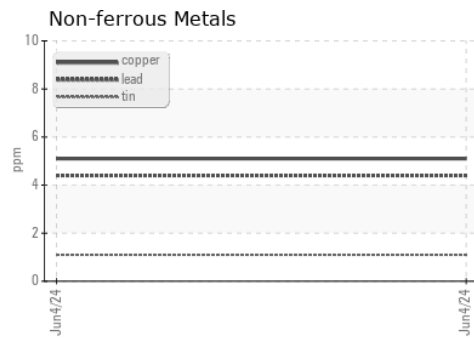
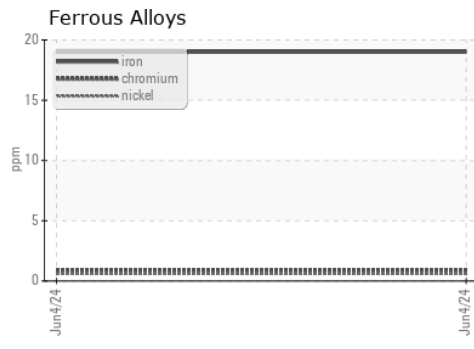
OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 100°C	cSt	ASTM D445	15.5	13.0	---	---

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0929612 **Received** : 25 Jun 2024
Lab Number : 06219308 **Tested** : 25 Jun 2024
Unique Number : 11097505 **Diagnosed** : 26 Jun 2024 - Don Baldrige
Test Package : CONST (Additional Tests: TBN)

COVIA - ELCO AND TAMMS - 043 - 040
 32079 STATE HWY 127
 TAMMS, IL
 US 62988
 Contact: Blevé Willoughby
 bleve.willoughby@coviacorp.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)