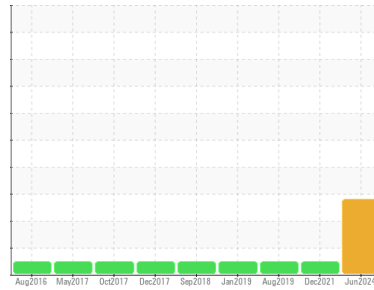


OIL ANALYSIS REPORT



Machine Id
JOHN DEERE 250D 1DW250DXKGE673411
Component
Hydraulic System
Fluid
JOHN DEERE HYDRAU (--- GAL)

Sample Rating Trend



DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

An increase in the copper level is noted. All other component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | JR0224975 | JR0106095 | JRMC471506 |
| Sample Date | Client Info | | 24 Jun 2024 | 06 Dec 2021 | 23 Aug 2019 |
| Machine Age | hrs | Client Info | 4720 | 4074 | 3521 |
| Oil Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Changed | Client Info | | Not Chngd | Changed | Not Chngd |
| Sample Status | | | ABNORMAL | NORMAL | NORMAL |

CONTAMINATION

| | method | limit/base | current | history1 | history2 |
|-------|-----------|------------|------------|----------|----------|
| Water | WC Method | >0.075 | NEG | NEG | NEG |

WEAR METALS

| | method | limit/base | current | history1 | history2 | |
|----------|------------|-------------|-----------|-----------|----------|----|
| PQ | ASTM D8184 | >50 | 18 | 16 | 16 | |
| Iron | ppm | ASTM D5185m | >23 | 4 | 20 | 14 |
| Chromium | ppm | ASTM D5185m | >9 | 0 | <1 | <1 |
| Nickel | ppm | ASTM D5185m | >5 | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Silver | ppm | ASTM D5185m | | 0 | <1 | <1 |
| Aluminum | ppm | ASTM D5185m | >9 | 1 | 2 | 2 |
| Lead | ppm | ASTM D5185m | >28 | 0 | 0 | <1 |
| Copper | ppm | ASTM D5185m | >51 | 49 | 11 | 8 |
| Tin | ppm | ASTM D5185m | >5 | 0 | 0 | 0 |
| Antimony | ppm | ASTM D5185m | --- | 0 | 0 | |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |

ADDITIVES

| | method | limit/base | current | history1 | history2 | |
|------------|--------|-------------|----------|-------------|----------|------|
| Boron | ppm | ASTM D5185m | 0 | 0 | <1 | |
| Barium | ppm | ASTM D5185m | 0 | 0 | 0 | |
| Molybdenum | ppm | ASTM D5185m | 0 | <1 | <1 | |
| Manganese | ppm | ASTM D5185m | 0 | <1 | <1 | |
| Magnesium | ppm | ASTM D5185m | | 96 | 102 | 102 |
| Calcium | ppm | ASTM D5185m | 87 | 3504 | 3588 | 3644 |
| Phosphorus | ppm | ASTM D5185m | 727 | 1005 | 1039 | 1060 |
| Zinc | ppm | ASTM D5185m | 900 | 1206 | 1253 | 1280 |
| Sulfur | ppm | ASTM D5185m | 1500 | 3904 | 3006 | 3157 |

CONTAMINANTS

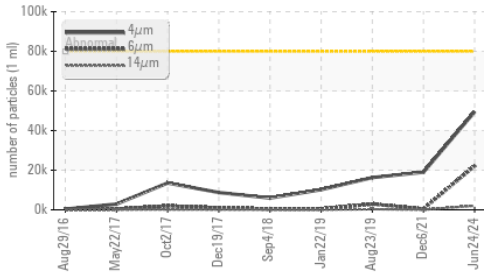
| | method | limit/base | current | history1 | history2 | |
|-----------|--------|-------------|---------|----------|----------|----|
| Silicon | ppm | ASTM D5185m | >31 | 4 | 4 | 3 |
| Sodium | ppm | ASTM D5185m | >21 | 4 | 4 | <1 |
| Potassium | ppm | ASTM D5185m | >20 | 3 | 4 | 6 |

FLUID CLEANLINESS

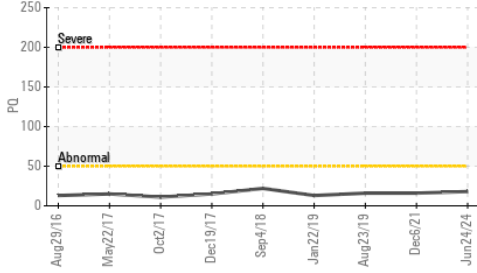
| | method | limit/base | current | history1 | history2 |
|-----------------|--------------|------------|-----------------|----------|----------|
| Particles >4µm | ASTM D7647 | >80000 | 49478 | 18993 | 16273 |
| Particles >6µm | ASTM D7647 | >20000 | 22140 | 471 | 2878 |
| Particles >14µm | ASTM D7647 | >640 | 2065 | 22 | 320 |
| Particles >21µm | ASTM D7647 | >160 | 345 | 6 | 99 |
| Particles >38µm | ASTM D7647 | >40 | 7 | 0 | 10 |
| Particles >71µm | ASTM D7647 | >10 | 0 | 0 | 0 |
| Oil Cleanliness | ISO 4406 (c) | >23/21/16 | 23/22/18 | 21/16/12 | 21/19/15 |

OIL ANALYSIS REPORT

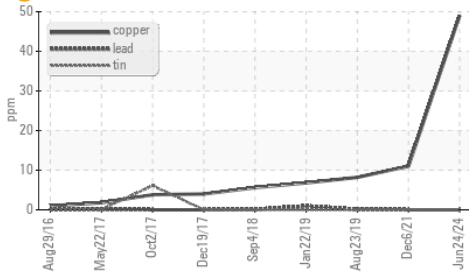
Particle Trend



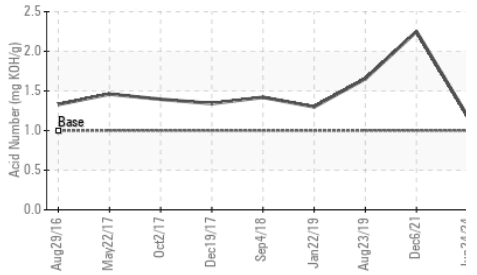
PQ



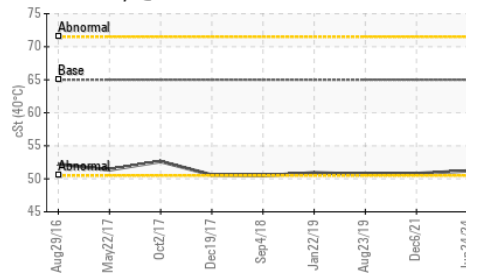
Non-ferrous Metals



Acid Number



Viscosity @ 40°C



FLUID DEGRADATION

| method | limit/base | current | history1 | history2 | |
|------------------|---------------------|---------|-------------|----------|-------|
| Acid Number (AN) | mg KOH/g ASTM D8045 | 1.0 | 1.18 | 2.25 | 1.654 |

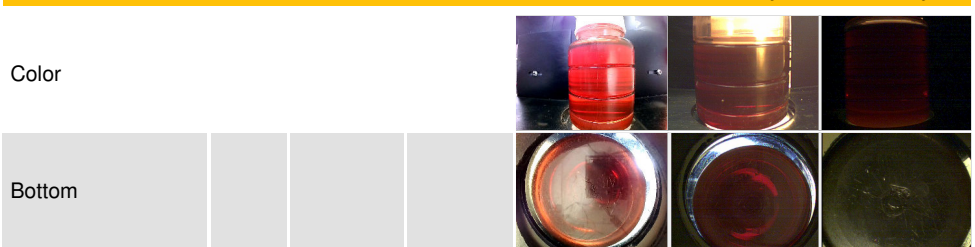
VISUAL

| method | limit/base | current | history1 | history2 | |
|------------------|----------------|---------|--------------|----------|-------|
| White Metal | scalar *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar *Visual | >0.075 | NEG | NEG | NEG |
| Free Water | scalar *Visual | | NEG | NEG | NEG |

FLUID PROPERTIES

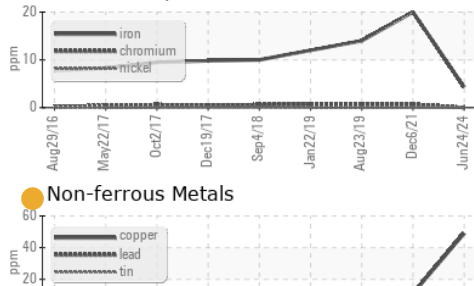
| method | limit/base | current | history1 | history2 | |
|-------------|---------------|---------|-------------|----------|------|
| Visc @ 40°C | cSt ASTM D445 | 65 | 51.2 | 50.8 | 50.7 |

SAMPLE IMAGES

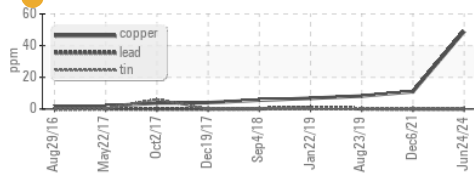


GRAPHS

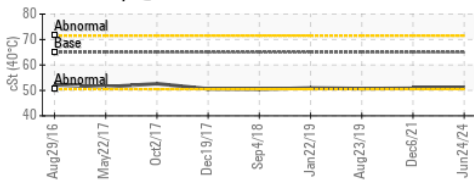
Ferrous Alloys



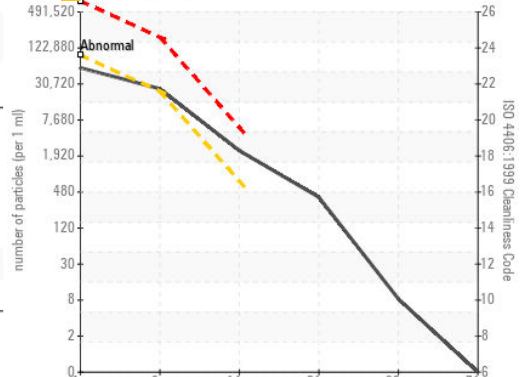
Non-ferrous Metals



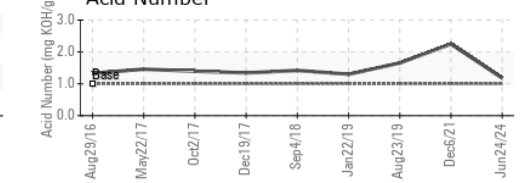
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : JR0224975

Lab Number : 06219597

Unique Number : 11097794

Test Package : CONST (Additional Tests: PQ)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Received : 25 Jun 2024

Tested : 26 Jun 2024

Diagnosed : 26 Jun 2024 - Don Baldrige

JRE - ASHLAND

11047 LEADBETTER RD

ASHLAND, VA

US 23005

Contact: DAVID ZIEG

dzieg@jamesriverequipment.com

T: (804)798-6001

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