

OIL ANALYSIS REPORT

Area {UNASSIGNED} Matsu S-ORD196194 Tote 4

Hydraulic System HYDRAULIC OIL (PE) ISO 46 (900 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. We recommend an early resample to monitor this condition.

A Wear

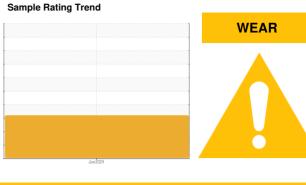
The iron level is abnormal. The copper level is abnormal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The oil viscosity is higher than normal. The AN level is acceptable for this fluid.



SAMPLE INFORM	IATION	method	limit/base	current	history1	history2	
Sample Number		Client Info		KFS0004960			
Sample Date		Client Info		21 Jun 2024			
Machine Age	hrs	Client Info		0			
Oil Age	hrs	Client Info		0			
Oil Changed		Client Info		N/A			
Sample Status				ABNORMAL			
CONTAMINATION		method	limit/base	current	history1	history2	
Water	•	WC Method	>0.05	NEG			
WEAR METALS		method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>20	▲ 63			
Chromium	ppm	ASTM D5185m	>20	0			
Nickel	ppm	ASTM D5185m	>20	0			
Titanium	ppm	ASTM D5185m		0			
Silver	ppm	ASTM D5185m		0			
Aluminum		ASTM D5185m	>20	0			
Lead	ppm ppm	ASTM D5185m	>20	0			
Copper	ppm	ASTM D5185m	>20	46	-	-	
Tin		ASTM D5185m	>20	0			
Vanadium	ppm	ASTM D5185m	>20	0			
Cadmium	ppm	ASTM D5185m		0			
	ppm	ASTIVI DOTODITI		U			
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	5	<1			
Barium	ppm	ASTM D5185m	5	0			
Molybdenum	ppm	ASTM D5185m	5	0			
Manganese	ppm	ASTM D5185m		1			
Magnesium	ppm	ASTM D5185m	5	<1			
Calcium	ppm	ASTM D5185m	5	239			
Phosphorus	ppm	ASTM D5185m	27500	262			
Zinc	ppm	ASTM D5185m	5	395			
Sulfur	ppm	ASTM D5185m	2500	2519			
CONTAMINANTS		method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>15	2			
Sodium	ppm	ASTM D5185m		2			
Potassium	ppm	ASTM D5185m	>20	<1			
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2	
Particles >4µm		ASTM D7647	>5000	<u> </u>			
Particles >6µm		ASTM D7647	>1300	<u> </u>			
Particles >14µm		ASTM D7647	>160	21			
Particles >21µm		ASTM D7647	>40	5			
Particles >38µm		ASTM D7647	>10	0			
Particles >71µm		ASTM D7647	>3	0			
Oil Cleanliness		ISO 4406 (c)	>19/17/14	A 23/20/12			
FLUID DEGRADA	TION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.25	0.35			

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Submitted By: JERRY BAILEY



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50k		VISUAL		method	limit/base	current	history1	history2
€ 40k -		White Metal	scalar	*Visual	NONE	NONE		
	******** 14µm	Yellow Metal	scalar	*Visual	NONE	NONE		
and solutions an		Precipitate	scalar	*Visual	NONE	NONE		
0 ZUk +		Silt	scalar	*Visual	NONE	NONE		
ag mp 10k		Debris	scalar	*Visual	NONE	NONE		
	oma	Sand/Dirt	scalar	*Visual	NONE	NONE		
	1/24 -	Appearance	scalar	*Visual	NORML	NORML		
Jun21/24	Jun21/24	Odor	scalar	*Visual	NORML	NORML		
A Deve	Mala Tasa d	Emulsified Water	scalar	*Visual	>0.05	NEG		
^{50k} T	ticle Trend	Free Water	scalar	*Visual		NEG		
€ 40k -	4μm 6μm 14μm	FLUID PROPER	TIES	method	limit/base	current	history1	history2
sal 30k -	1 TFL III	Visc @ 40°C	cSt	ASTM D445	46	55.1		
5 20k +		SAMPLE IMAGE		method	limit/base	current	history1	history2
	orroal		0	motilou				motory
ok Jun21/24	Jun21/24	Color					no image	no image
Nor	copper lead	Bottom					no image	no image
30- Ed		GRAPHS						
20		Ferrous Alloys				Particle Count		
10		80			491,52			T ²⁶
۵۴		60 - iron			122,88			-24
Jun21/24	her te	E 40 -				Severe		72.1
Juni	E.	20-			30,72			-22
A For	rous Alloys	20			7.68	Abnormal		-20
70 T		24 24 0						-20 ISO 4406:1999 Cleanliness Code -16 Cleanliness Code -14 -14 -14 -14 -14 -14 -14 -14 -14 -14
60 -	iron chromium	Jun21/24			Jun21/24 cles (per 1 ml) 56'1		1	-18 60
50 -	nickel	Non-ferrous Meta	le		ີ <u>ເສ</u> ວງຍຸ 48			999
⁴⁰ 30					of par			leanlin
		40 - copper			ja 12			-14 8
20		E 30 - tin			2 3	0-		-12 e
10		Ē 20 -						
1/24	V C I	10				8-		-10
Jun21/24		2 ⁴ —10			24	2-		-8
	11 O 1000	Jun21/24			Jun21/24			
60 T	cosity @ 40°C	Viscosity @ 40°C			7		14µ 21µ	38µ 71µ
					0.6	Acid Number		
55		55 -			(^{0.6} (⁶ /H0.4	Abnormal		
(1) 50 Abno	ormal	(Control (Contro) (Control (Contro) (Contro) (Contro) (Contro) (Contro) (C			ي ق0.3	6 -		
cSt (로 50 - 부 평 평 문 Base			a 0.2	Base		
45 Base		45 -			2.0 Mmper No.1	2-		
Abno	ormal	40 Abnormal				D Abnormal		
40 + 2/	2	Jun21/24			Jun21/24	Jun21/24		Jun21/24
Jun21/24		٦٣			ηſ	лL		Jur
	50 MC 17025	t, contact Customer Serv	Recei Teste Diagr	ved : 25 d : 26 losed : 26	5 Jun 2024 5 Jun 2024 Jun 2024 - Dor 9.	Baldridge	2200 N Contact: CH chiggins@	DIL COMPANY CLIFTON AVE ASHVILLE, TN US 37203 HRIS HIGGINS Mimbrooil.com (270)305-1347

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