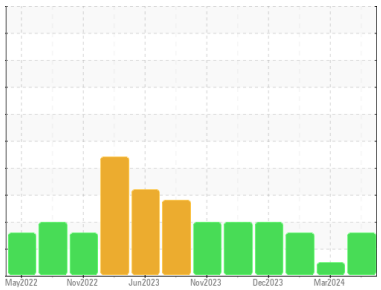
KIMBRO FLUID SOLUTIONS

OIL ANALYSIS REPORT

Area
HOTLINE/120 MILL
Machine Id
120 SCREWDOWN LUBE RESV 1415-014-0160
Component
Gearbox
Fluid
CITGO COMPOUND EP 320 (3000 GAL)

Sample Rating Trend



ISO

DIAGNOSIS

Recommendation
We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KFS0004566**	KFS0002558	KFS0004631
Sample Date		Client Info		**21 Jun 2024**	22 Mar 2024	16 Feb 2024
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	NORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**0**	8	9
Chromium	ppm	ASTM D5185m	>15	**0**	<1	0
Nickel	ppm	ASTM D5185m	>15	**0**	<1	<1
Titanium	ppm	ASTM D5185m		**0**	<1	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**1**	5	5
Lead	ppm	ASTM D5185m	>100	**0**	2	<1
Copper	ppm	ASTM D5185m	>200	**2**	3	0
Tin	ppm	ASTM D5185m	>25	**0**	1	0
Vanadium	ppm	ASTM D5185m		**0**	<1	0
Cadmium	ppm	ASTM D5185m		**0**	<1	0

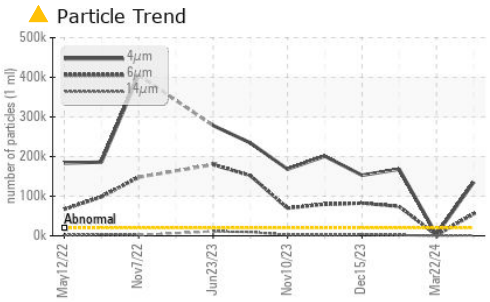
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**4**	6	8
Barium	ppm	ASTM D5185m		**0**	<1	1
Molybdenum	ppm	ASTM D5185m		**0**	<1	0
Manganese	ppm	ASTM D5185m		**0**	<1	0
Magnesium	ppm	ASTM D5185m		**0**	2	4
Calcium	ppm	ASTM D5185m		**234**	199	237
Phosphorus	ppm	ASTM D5185m		**122**	130	111
Zinc	ppm	ASTM D5185m		**0**	4	10
Sulfur	ppm	ASTM D5185m		**6031**	4557	4313

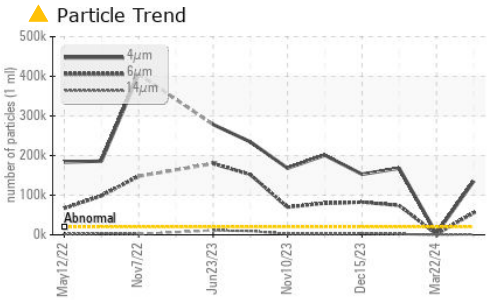
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**<1**	3	0
Sodium	ppm	ASTM D5185m		**0**	2	0
Potassium	ppm	ASTM D5185m	>20	**1**	2	0

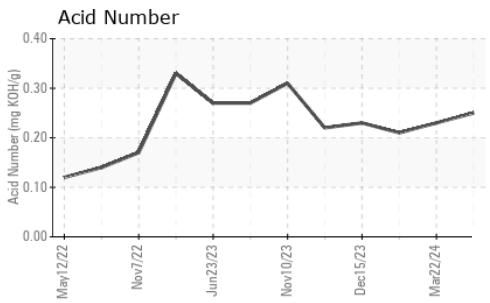
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	▲ **135111**	3080	▲ 168069
Particles >6µm		ASTM D7647	>5000	▲ **55191**	1678	▲ 74120
Particles >14µm		ASTM D7647	>640	▲ **1235**	286	▲ 1763
Particles >21µm		ASTM D7647	>160	**115**	96	144
Particles >38µm		ASTM D7647	>40	**4**	15	1
Particles >71µm		ASTM D7647	>10	**1**	2	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ **24/23/17**	19/18/15	▲ 25/23/18

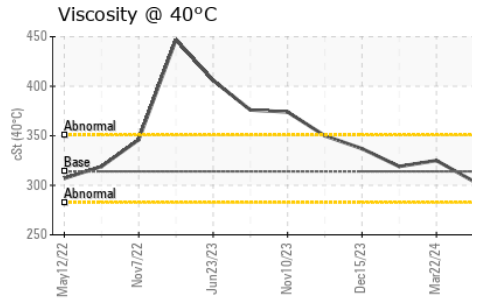
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.25**	0.23	0.21

OIL ANALYSIS REPORT





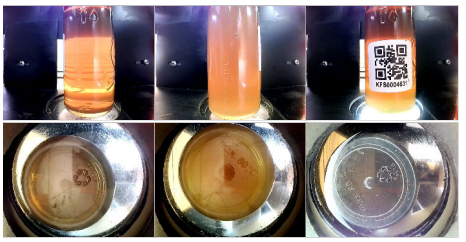




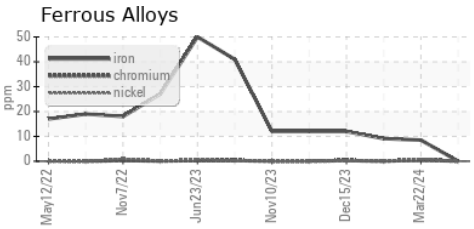
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**LIGHT**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	MILKY	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	0.2%	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

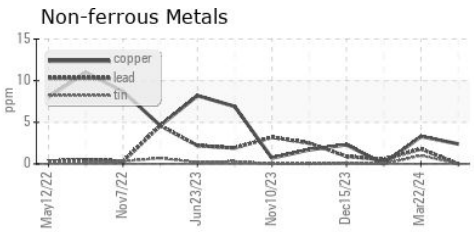
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	314	**304**	325	319

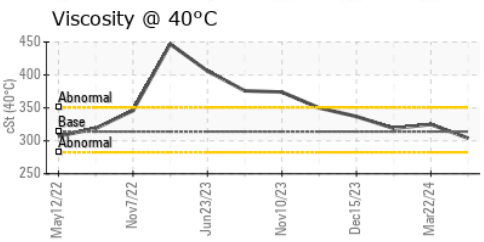
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

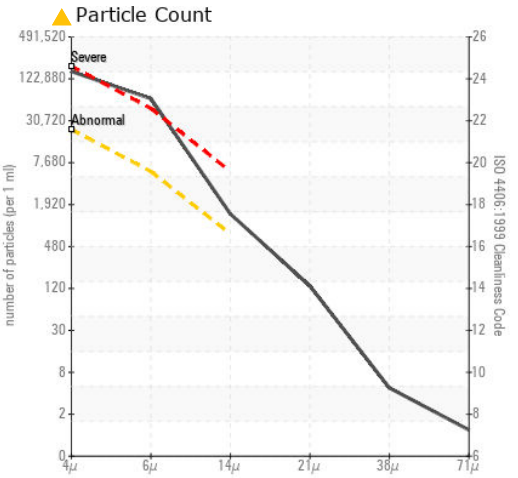


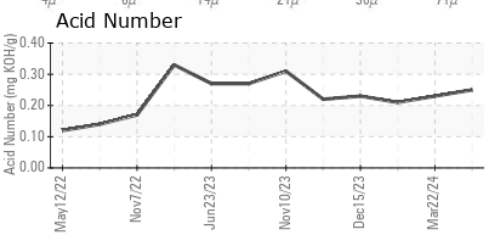
GRAPHS











Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KFS0004566 **Received** : 25 Jun 2024
Lab Number : 06219643 **Tested** : 26 Jun 2024
Unique Number : 11097840 **Diagnosed** : 26 Jun 2024 - Don Baldridge
Test Package : IND 2 (Additional Tests: PrtCount)

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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