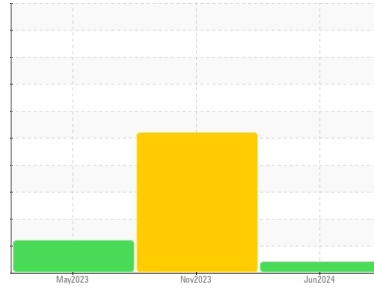




OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY



Area

HOTLINE/120 MILL

Machine Id

#1 PINCH ROLL REDUCER TOP 1415-004-0010 TOP

Component

Top Gearbox

Fluid

CITGO COMPOUND EP 320 (12 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

Viscosity of sample indicates oil is within ISO 460 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KFS0004450	KFS0004813	KFS0003343
Sample Date	Client Info			19 Jun 2024	10 Nov 2023	31 May 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				ATTENTION	SEVERE	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	0	6	57
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		0	0	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	<1	2
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>200	<1	4	4
Tin	ppm	ASTM D5185m	>25	0	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	5
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		1	2	1
Phosphorus	ppm	ASTM D5185m		124	102	79
Zinc	ppm	ASTM D5185m		0	8	0
Sulfur	ppm	ASTM D5185m		6573	5184	6814

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<1	<1	5
Sodium	ppm	ASTM D5185m		0	0	<1
Potassium	ppm	ASTM D5185m	>20	<1	<1	<1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	11216	---	▲ 79529
Particles >6µm		ASTM D7647	>5000	2582	---	4133
Particles >14µm		ASTM D7647	>640	177	---	44
Particles >21µm		ASTM D7647	>160	57	---	9
Particles >38µm		ASTM D7647	>40	7	---	0
Particles >71µm		ASTM D7647	>10	2	---	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	21/19/15	---	▲ 23/19/13

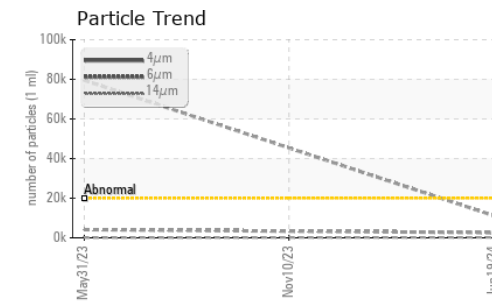
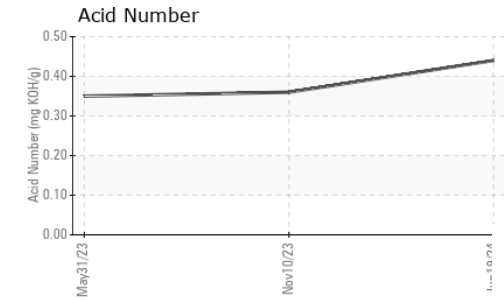
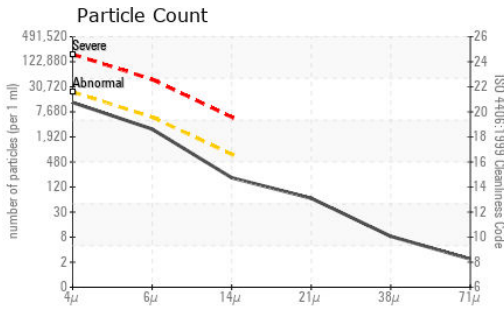
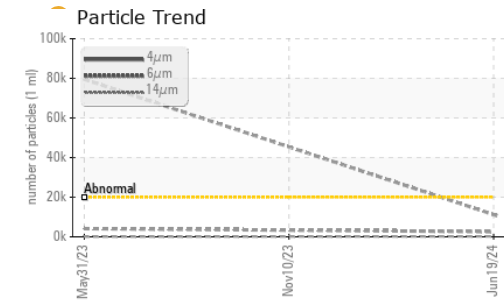
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.44	0.36	0.35

OIL ANALYSIS REPORT

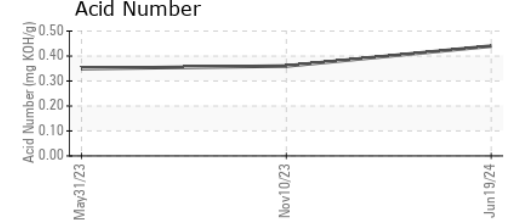
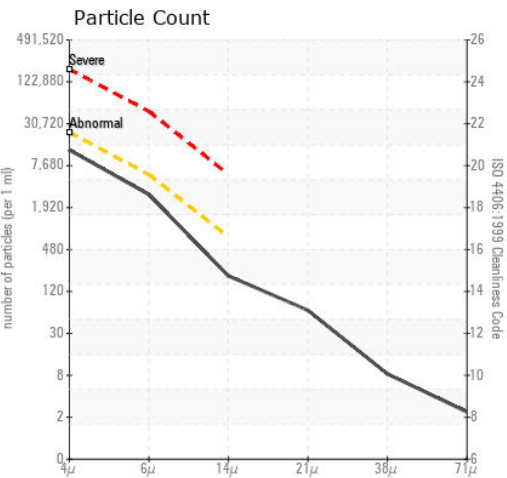
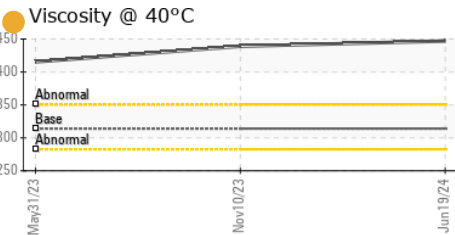
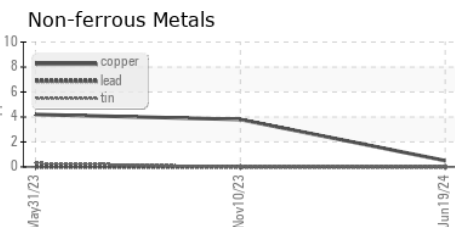
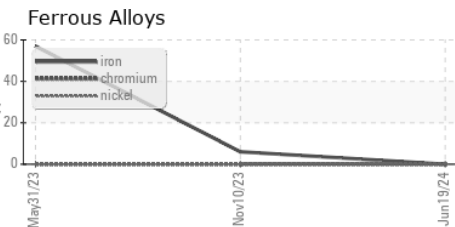
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	▲ HEAVY	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	● MILKY	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	▲ 0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 314	● 447	● 439	● 415.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KFS0004450 **Received** : 25 Jun 2024
Lab Number : 06219647 **Tested** : 26 Jun 2024
Unique Number : 11097844 **Diagnosed** : 26 Jun 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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