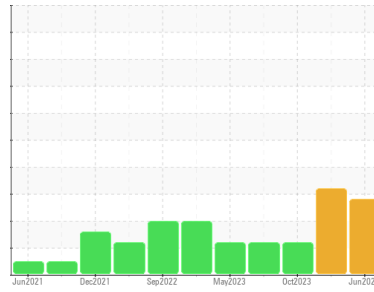




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

Element 13

Machine Id

EL-SP-SHRD-0002-MILL-LUBE-SYST EL-SP-SHRD-0002-MILL-LUBE-SYST

Component

Journal Bearing

Fluid

QUAKER CHEMICAL QUINTOLUBRIC 888-68 (50 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KFS0004446	KFS0003452	KFS0003760
Sample Date	Client Info	19 Jun 2024	17 Nov 2023	18 Oct 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	Not Changd	Not Changd
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >60	0	▲ 33	<1
Chromium	ppm	ASTM D5185m >20	0	<1	0
Nickel	ppm	ASTM D5185m >20	0	<1	0
Titanium	ppm	ASTM D5185m	0	<1	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >4	0	▲ 44	<1
Lead	ppm	ASTM D5185m >250	0	1	<1
Copper	ppm	ASTM D5185m >125	0	3	1
Tin	ppm	ASTM D5185m >80	289	254	330
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	<1	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 0	0	0	5
Molybdenum	ppm	ASTM D5185m 0	0	<1	0
Manganese	ppm	ASTM D5185m 0	0	2	<1
Magnesium	ppm	ASTM D5185m 0	0	7	0
Calcium	ppm	ASTM D5185m 10	0	43	4
Phosphorus	ppm	ASTM D5185m 200	112	104	101
Zinc	ppm	ASTM D5185m 125	0	7	0
Sulfur	ppm	ASTM D5185m 1000	829	651	629

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	2	10	3
Sodium	ppm	ASTM D5185m	2	11	3
Potassium	ppm	ASTM D5185m >20	0	10	<1
Water	%	ASTM D6304 >2	NEG	NEG	NEG

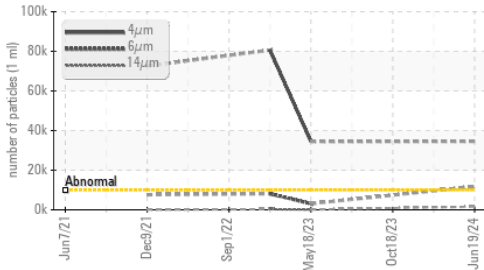
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	▲ 34550	---	---
Particles >6µm	ASTM D7647 >2500	▲ 11796	---	---
Particles >14µm	ASTM D7647 >160	▲ 1572	---	---
Particles >21µm	ASTM D7647 >40	▲ 444	---	---
Particles >38µm	ASTM D7647 >10	▲ 25	---	---
Particles >71µm	ASTM D7647 >3	▲ 3	---	---
Oil Cleanliness	ISO 4406 (c) >20/18/14	▲ 22/21/18	---	---

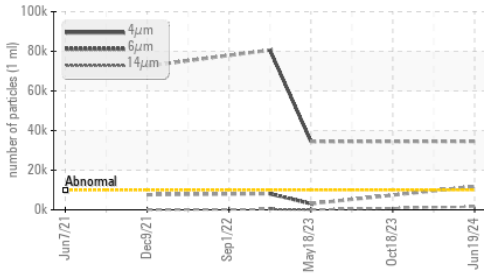
FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 1.5	1.63	3.37	1.55

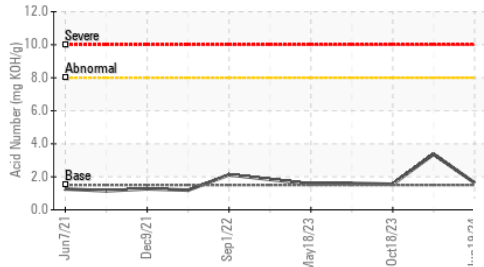
Particle Trend



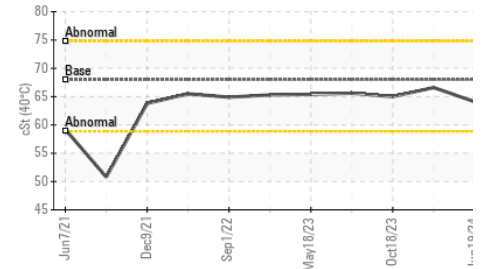
Particle Trend



Acid Number



Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	▲ HEAVY	▲ MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>2	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	64.1	66.6

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

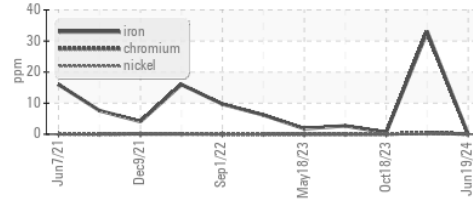


Bottom

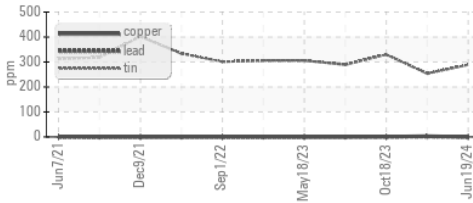


GRAPHS

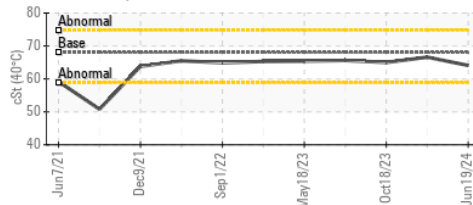
Ferrous Alloys



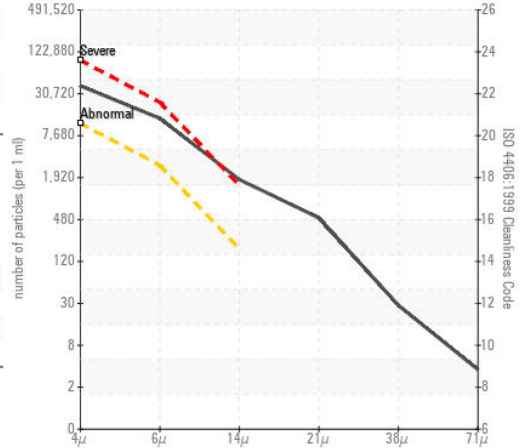
Non-ferrous Metals



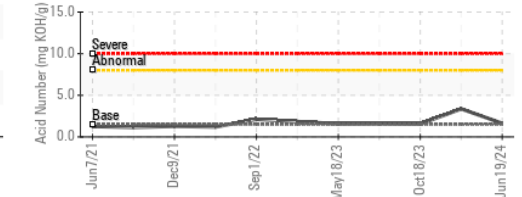
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : KFS0004446

Lab Number : 06219650

Unique Number : 11097847

Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Received : 25 Jun 2024

Tested : 26 Jun 2024

Diagnosed : 26 Jun 2024 - Don Baldrige

CONSTELLIUM

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MUSCLE SHOALS, AL

US 35661

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