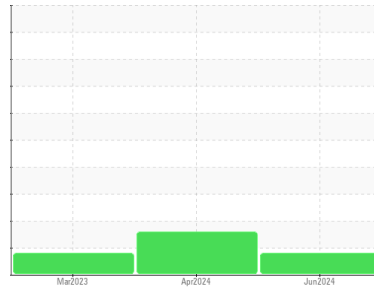




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
7975122 (S/N 1023)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCP27884	KCP27192	KC110966
Sample Date	Client Info			18 Jun 2024	24 Apr 2024	14 Mar 2023
Machine Age	hrs	Client Info		12376	11463	4671
Oil Age	hrs	Client Info		1500	2500	4671
Oil Changed	Client Info			Not Chngd	Not Chngd	N/A
Sample Status				ATTENTION	ATTENTION	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	2
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	0	<1
Lead	ppm	ASTM D5185m	>10	0	0	<1
Copper	ppm	ASTM D5185m	>50	0	0	2
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

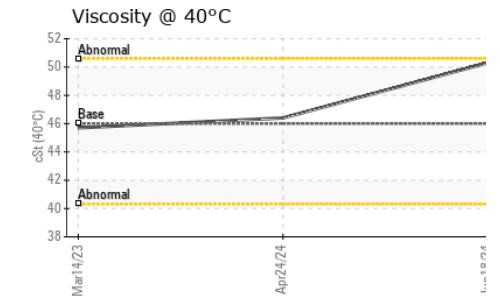
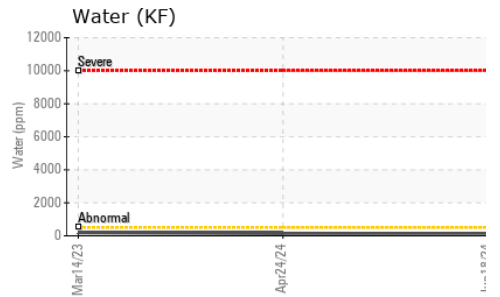
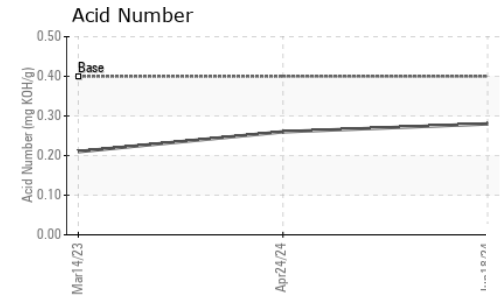
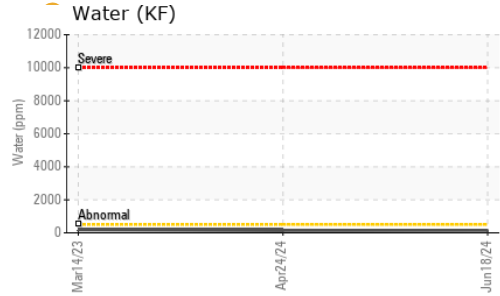
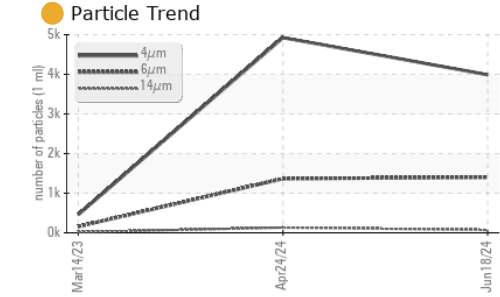
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	67	67	45
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m	90	64	67	53
Calcium	ppm	ASTM D5185m	2	1	2	2
Phosphorus	ppm	ASTM D5185m		100	115	167
Zinc	ppm	ASTM D5185m		0	0	5
Sulfur	ppm	ASTM D5185m		15607	15095	9491

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1	0	<1
Sodium	ppm	ASTM D5185m		14	14	12
Potassium	ppm	ASTM D5185m	>20	<1	0	2
Water	%	ASTM D6304	>0.05	0.013	0.014	0.019
ppm Water	ppm	ASTM D6304	>500	133	145	192.8

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		3989	4926	458
Particles >6µm		ASTM D7647	>1300	1403	1367	156
Particles >14µm		ASTM D7647	>80	71	133	16
Particles >21µm		ASTM D7647	>20	8	39	5
Particles >38µm		ASTM D7647	>4	0	2	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	19/18/13	19/18/14	16/14/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.28	0.26	0.21

OIL ANALYSIS REPORT

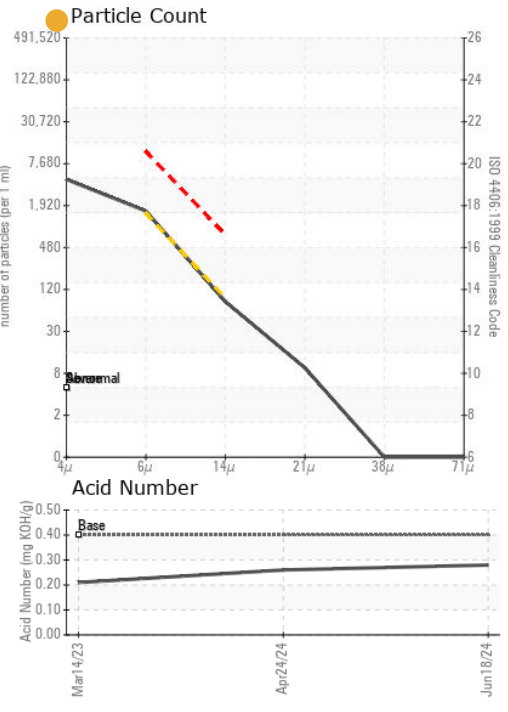
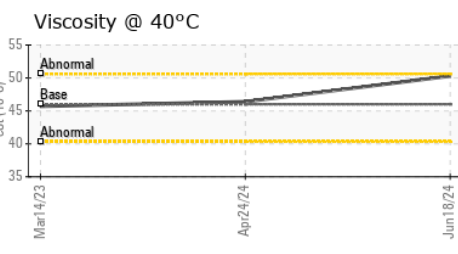
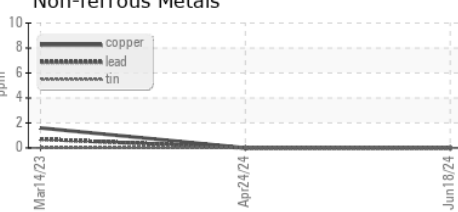
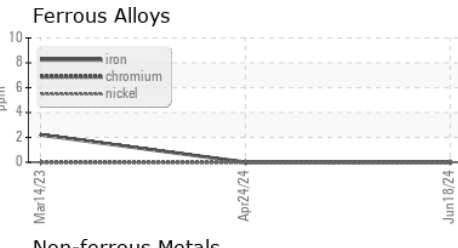


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	50.3	46.4	45.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCP27884 **Received** : 25 Jun 2024
Lab Number : 06219724 **Tested** : 26 Jun 2024
Unique Number : 11097921 **Diagnosed** : 26 Jun 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

D & W FINE PACK
 1372 N OLD LAURENS RD
 FOUNTAIN INN, SC
 US 29644
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)