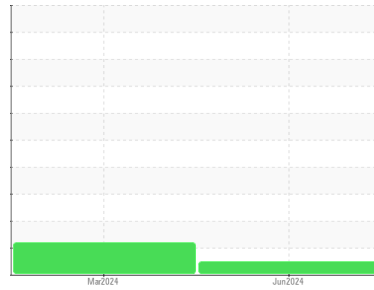




# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Machine Id

## HSC-1

Component

### Refrigeration Compressor

Fluid

### REFRIG COMP OIL ISO 68 (--- GAL)

#### DIAGNOSIS

##### Recommendation

Resample at the next service interval to monitor.

##### Wear

All component wear rates are normal.

##### Contamination

There is a trace of moisture present in the oil. The amount and size of particulates present in the system are acceptable.

##### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>USP211883</b>	USP242068	---
Sample Date	Client Info			<b>24 Jun 2024</b>	21 Mar 2024	---
Machine Age	hrs	Client Info		<b>0</b>	0	---
Oil Age	hrs	Client Info		<b>0</b>	0	---
Oil Changed	Client Info			<b>N/A</b>	N/A	---
Sample Status				<b>NORMAL</b>	ATTENTION	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	<b>0</b>	1	---
Chromium	ppm	ASTM D5185m	>2	<b>0</b>	<1	---
Nickel	ppm	ASTM D5185m		<b>0</b>	1	---
Titanium	ppm	ASTM D5185m		<b>0</b>	<1	---
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m	>3	<b>0</b>	1	---
Lead	ppm	ASTM D5185m	>2	<b>0</b>	<1	---
Copper	ppm	ASTM D5185m	>8	<b>0</b>	<1	---
Tin	ppm	ASTM D5185m	>4	<b>0</b>	<1	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	<1	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	<b>0</b>	0	---
Barium	ppm	ASTM D5185m	5	<b>0</b>	<1	---
Molybdenum	ppm	ASTM D5185m	5	<b>0</b>	<1	---
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	---
Magnesium	ppm	ASTM D5185m	5	<b>0</b>	<1	---
Calcium	ppm	ASTM D5185m	12	<b>0</b>	0	---
Phosphorus	ppm	ASTM D5185m	12	<b>0</b>	0	---
Zinc	ppm	ASTM D5185m	12	<b>0</b>	0	---
Sulfur	ppm	ASTM D5185m	1000	<b>26</b>	0	---

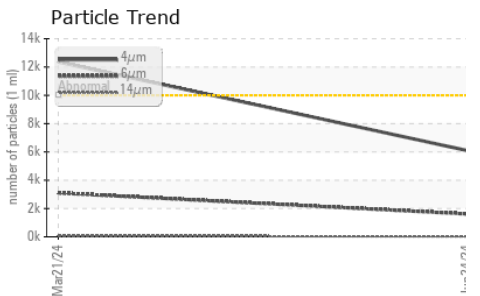
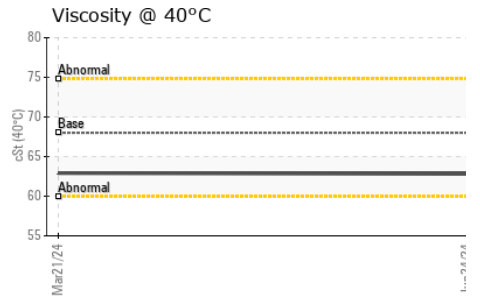
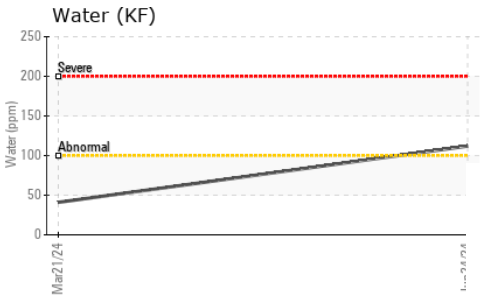
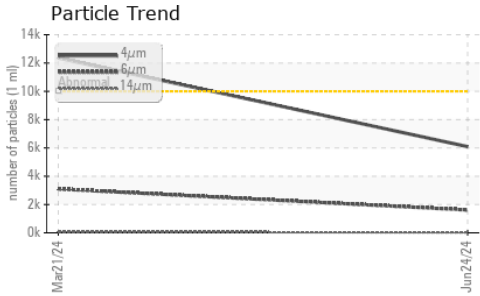
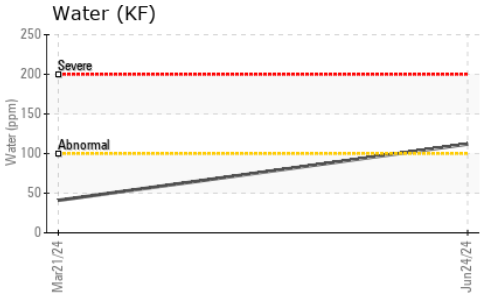
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>&lt;1</b>	3	---
Sodium	ppm	ASTM D5185m		<b>1</b>	0	---
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	1	---
Water	%	ASTM D6304	>0.01	<b>0.011</b>	0.004	---
ppm Water	ppm	ASTM D6304	>100	<b>112</b>	41	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<b>6090</b>	● 12360	---
Particles >6µm		ASTM D7647	>2500	<b>1610</b>	● 3100	---
Particles >14µm		ASTM D7647	>320	<b>30</b>	53	---
Particles >21µm		ASTM D7647	>80	<b>2</b>	7	---
Particles >38µm		ASTM D7647	>20	<b>0</b>	0	---
Particles >71µm		ASTM D7647	>4	<b>0</b>	0	---
Oil Cleanliness		ISO 4406 (c)	>20/18/15	<b>20/18/12</b>	● 21/19/13	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.10	<b>0.014</b>	0.015	---



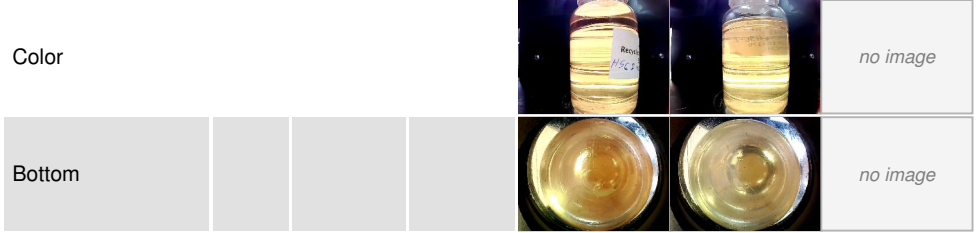
# OIL ANALYSIS REPORT



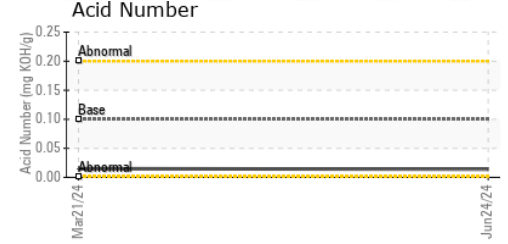
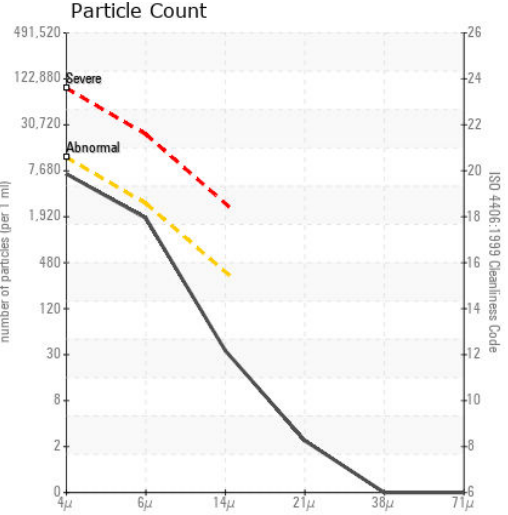
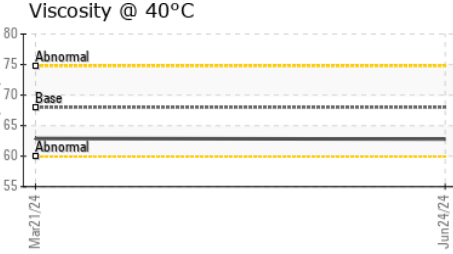
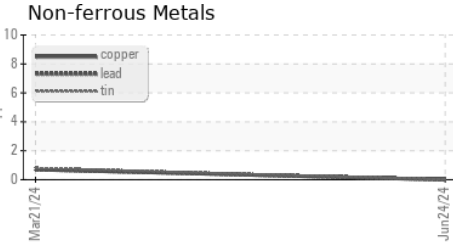
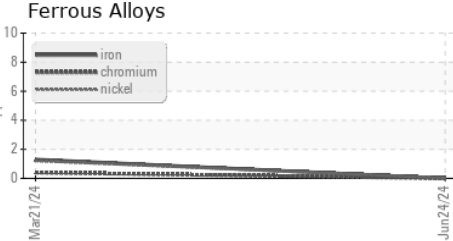
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.01	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	<b>62.8</b>	62.9	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP211883      **Received** : 25 Jun 2024  
**Lab Number** : **06219736**      **Tested** : 26 Jun 2024  
**Unique Number** : 11097933      **Diagnosed** : 26 Jun 2024 - Doug Bogart  
**Test Package** : IND 2

**LOPEZ FOODS - CHEROKEE-USP**  
 1300 SOUTH LAKE STREET  
 CHEROKEE, IA  
 US 51012  
 Contact: ROD STOWATER

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)