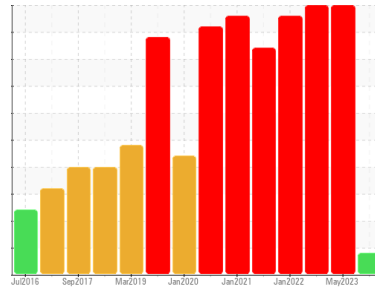




OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area

MELT SHOP BAG HOUSE (EAF151)

Machine Id
M/S BAG HOUSE (EAF151) - Chain Conveyor Crosstransport (EAF 151) (S/N 15-6400-2000-2030)

Component

Gearbox

Fluid

GEAR OIL ISO 220 (--- QTS)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. We recommend an early resample to monitor this condition.

Wear

Gear wear is indicated.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		RP0044102	RP0034571	RP0029723
Sample Date	Client Info		24 Jun 2024	11 May 2023	01 Sep 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	SEVERE	SEVERE

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		22	▲ 13895	58
Iron	ppm	ASTM D5185m >200	▲ 320	▲ 1522	▲ 864
Chromium	ppm	ASTM D5185m >15	2	▲ 16	● 12
Nickel	ppm	ASTM D5185m >15	<1	1	3
Titanium	ppm	ASTM D5185m	0	0	<1
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m >25	2	4	3
Lead	ppm	ASTM D5185m >100	0	2	<1
Copper	ppm	ASTM D5185m >200	<1	<1	2
Tin	ppm	ASTM D5185m >25	0	10	0
Antimony	ppm	ASTM D5185m >5	---	---	---
Vanadium	ppm	ASTM D5185m	0	<1	<1
Cadmium	ppm	ASTM D5185m	0	<1	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 50	6	13	12
Barium	ppm	ASTM D5185m 15	0	0	1
Molybdenum	ppm	ASTM D5185m 15	210	<1	1
Manganese	ppm	ASTM D5185m	3	13	5
Magnesium	ppm	ASTM D5185m 50	<1	0	10
Calcium	ppm	ASTM D5185m 50	<1	13	155
Phosphorus	ppm	ASTM D5185m 350	493	70	341
Zinc	ppm	ASTM D5185m 100	19	0	36

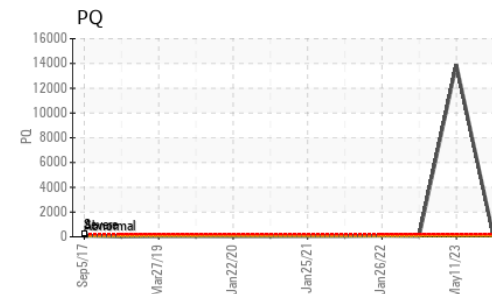
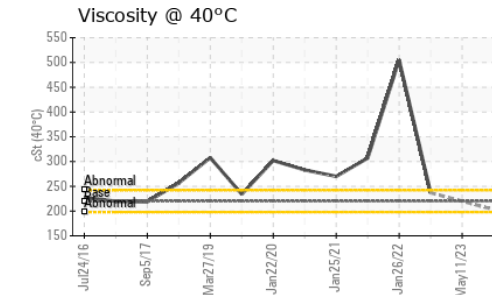
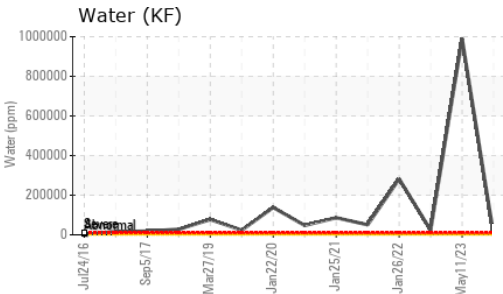
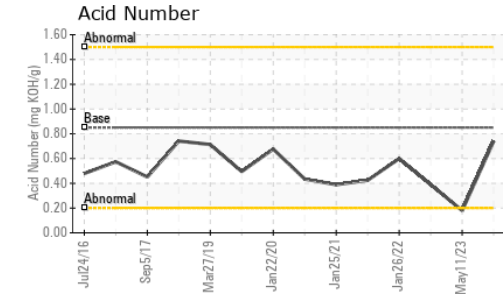
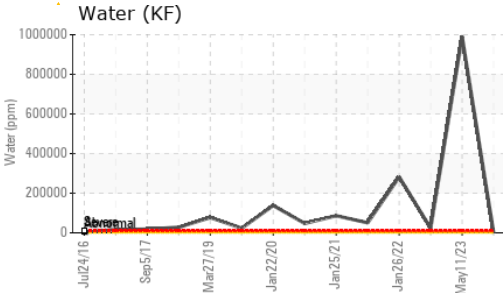
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	4	4	7
Sodium	ppm	ASTM D5185m	6	0	0
Potassium	ppm	ASTM D5185m >20	2	3	1
Water	%	ASTM D6304 >0.2	0.014	▲ 99.0	▲ 2.33
ppm Water	ppm	ASTM D6304 >2000	143	▲ 990000	▲ 23300

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.85	0.74	0.18	0.39

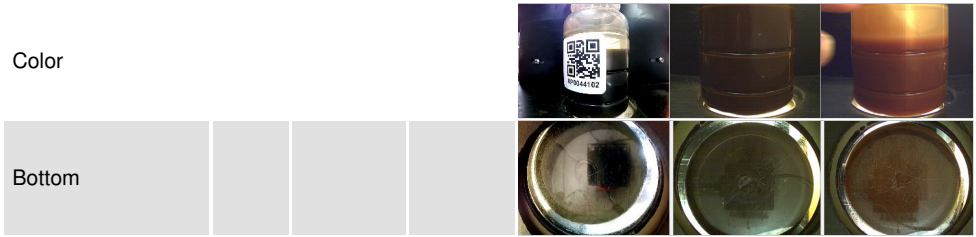
OIL ANALYSIS REPORT



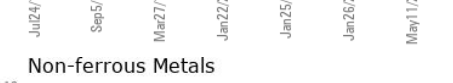
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	MILKY	MILKY
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	0.2%
Free Water	scalar	*Visual		NEG	1.0

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	203	237

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0044102 **Received** : 25 Jun 2024
Lab Number : 06219784 **Tested** : 26 Jun 2024
Unique Number : 11097981 **Diagnosed** : 27 Jun 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: PQ)

OUTOKUMPU STAINLESS USA
 HWY 43 N
 CALVERT, AL
 US 36513

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 T: (251)321-4105
 F: x:
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)