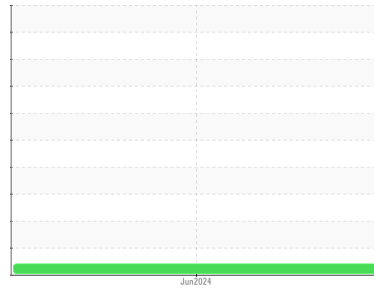




OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS



Machine Id
BUSCH VAC LINE 2
 Component
Vacuum Pump
 Fluid
BUSCH VM 100 (5 QTS)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	RP142226	---	---
Sample Date	Client Info	21 Jun 2024	---	---
Machine Age	wks Client Info	4	---	---
Oil Age	wks Client Info	4	---	---
Oil Changed	Client Info	N/A	---	---
Sample Status		ABNORMAL	---	---

WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185m	>20	0	---	---
Chromium ppm ASTM D5185m	>20	0	---	---
Nickel ppm ASTM D5185m	>20	<1	---	---
Titanium ppm ASTM D5185m		0	---	---
Silver ppm ASTM D5185m		0	---	---
Aluminum ppm ASTM D5185m	>20	<1	---	---
Lead ppm ASTM D5185m	>20	0	---	---
Copper ppm ASTM D5185m	>20	0	---	---
Tin ppm ASTM D5185m	>20	0	---	---
Vanadium ppm ASTM D5185m		0	---	---
Cadmium ppm ASTM D5185m		0	---	---

ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185m		0	---	---
Barium ppm ASTM D5185m		0	---	---
Molybdenum ppm ASTM D5185m		0	---	---
Manganese ppm ASTM D5185m		<1	---	---
Magnesium ppm ASTM D5185m		<1	---	---
Calcium ppm ASTM D5185m		2	---	---
Phosphorus ppm ASTM D5185m		0	---	---
Zinc ppm ASTM D5185m		0	---	---

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185m	>15	<1	---	---
Sodium ppm ASTM D5185m		3	---	---
Potassium ppm ASTM D5185m	>20	2	---	---
Water % ASTM D6304	>.1	0.006	---	---
ppm Water ppm ASTM D6304	>1000	66	---	---

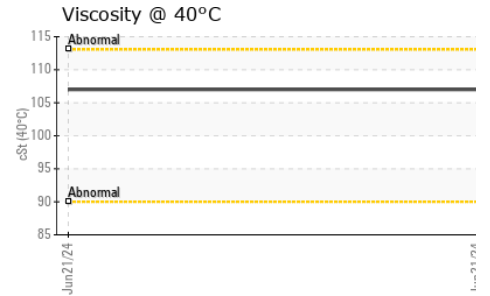
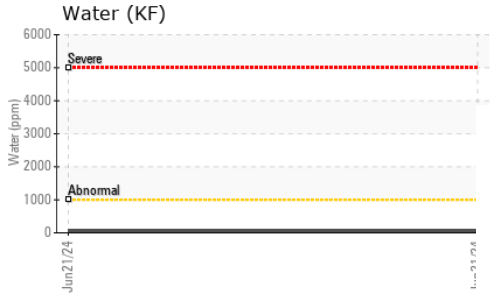
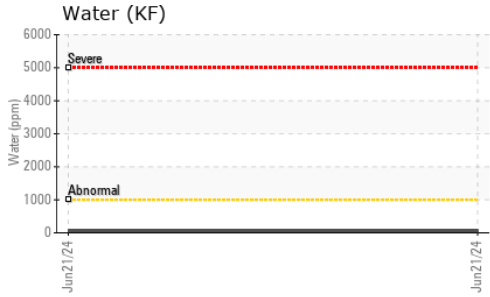
FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D8045		0.30	---	---

VISUAL

method	limit/base	current	history1	history2
White Metal scalar *Visual	NONE	LIGHT	---	---
Yellow Metal scalar *Visual	NONE	NONE	---	---
Precipitate scalar *Visual	NONE	NONE	---	---
Silt scalar *Visual	NONE	NONE	---	---
Debris scalar *Visual	NONE	▲ MODER	---	---
Sand/Dirt scalar *Visual	NONE	NONE	---	---
Appearance scalar *Visual	NORML	NORML	---	---
Odor scalar *Visual	NORML	NORML	---	---
Emulsified Water scalar *Visual	>.1	NEG	---	---
Free Water scalar *Visual		NEG	---	---

OIL ANALYSIS REPORT



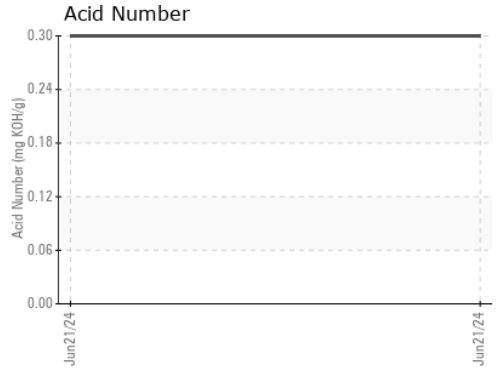
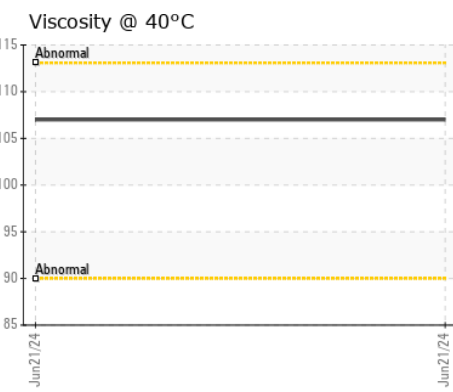
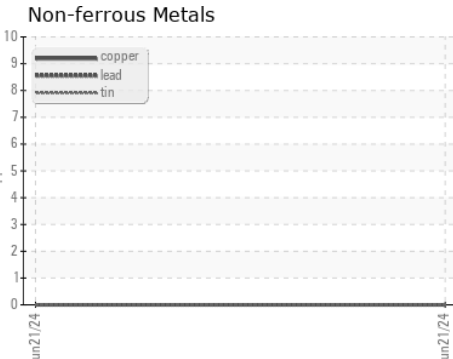
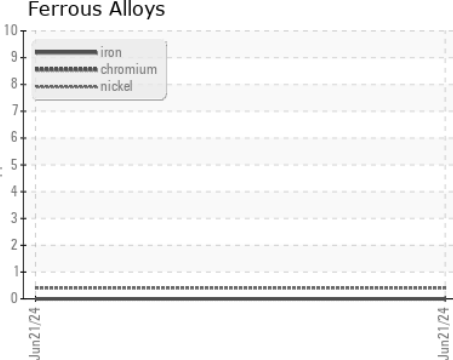
FLUID PROPERTIES	method	limit/base	current	history1	history2
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Visc @ 40°C	cSt	ASTM D445	107	---	---
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SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP142226 **Received** : 25 Jun 2024
Lab Number : **06219795** **Tested** : 26 Jun 2024
Unique Number : 11097992 **Diagnosed** : 27 Jun 2024 - Don Baldrige
Test Package : IND 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

CLARIOS
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 US 19709

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marc.f.bodeau@clarios.com

T:
F: