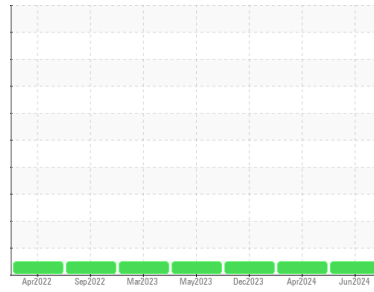




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
KAESER 1444297 - DW FINE PACK (S/N 1176)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (12 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: Top Up Amount: 1 GAL)

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0942998	WC0915277	WC0795264
Sample Date	Client Info			18 Jun 2024	17 Apr 2024	06 Dec 2023
Machine Age	hrs	Client Info		106234	106234	105448
Oil Age	hrs	Client Info		105448	800	77061
Oil Changed	Client Info			Oil Added	Not Changd	Changed
Sample Status				NORMAL	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	<1
Nickel	ppm	ASTM D5185m	>3	<1	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	<1	0	1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	<1	0	4
Tin	ppm	ASTM D5185m	>10	0	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

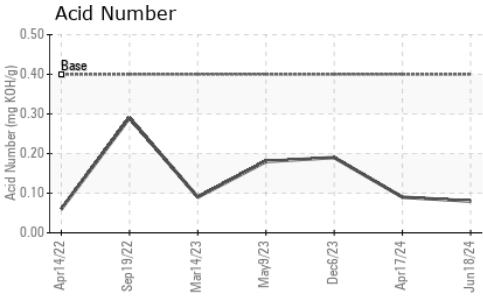
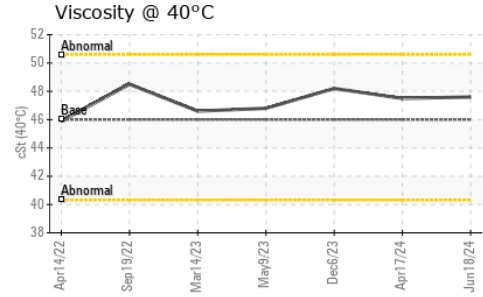
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	0	<1	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m	90	<1	0	1
Calcium	ppm	ASTM D5185m	2	0	0	0
Phosphorus	ppm	ASTM D5185m		484	456	200
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		459	416	3511

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	1	<1	1
Sodium	ppm	ASTM D5185m		2	0	2
Potassium	ppm	ASTM D5185m	>20	2	0	<1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.08	0.09	0.19



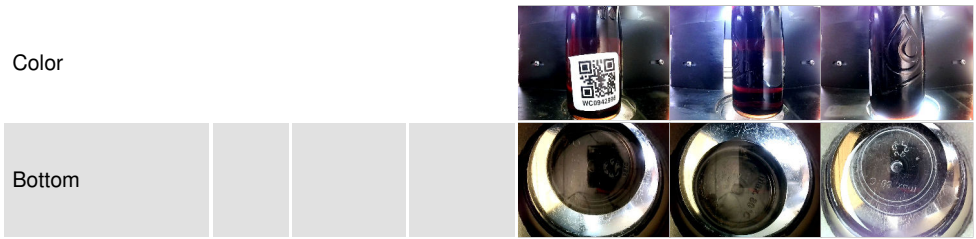
OIL ANALYSIS REPORT



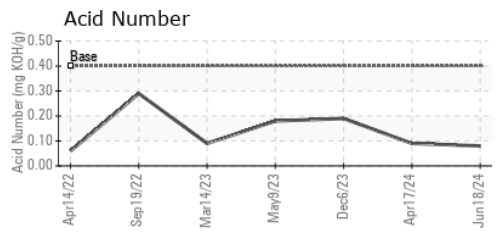
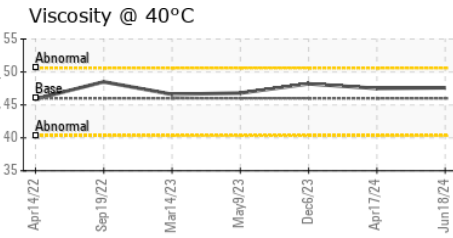
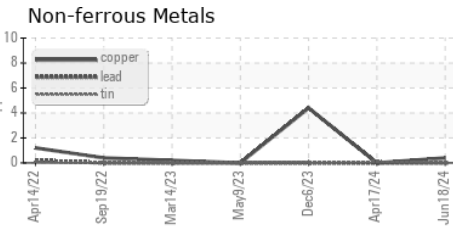
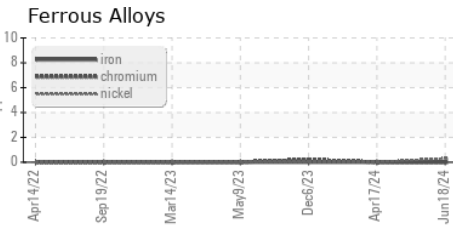
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	47.6	47.5	48.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : WC0942998 Received : 25 Jun 2024
 Lab Number : 06219802 Tested : 26 Jun 2024
 Unique Number : 11097999 Diagnosed : 27 Jun 2024 - Don Baldrige
 Test Package : IND 2

ELEVATED INDUSTRIAL SOLUTIONS - IIS
 302 HUGHES ST
 FOUNTAIN INN, SC
 US 29644
 Contact: DARRIN WARD
 dward@elevatedindustrial.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (864)862-7653