

## **OIL ANALYSIS REPORT**

Area **S-460 [10298]** Machine Id KAESER 2932711 - MAZAK (S/N 1947) Component Compressor

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

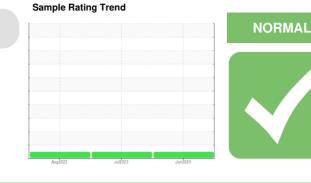
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

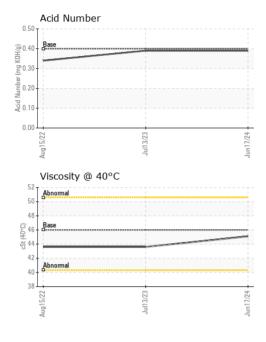


SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UDI0000390	UCH05902380	UCH05633077
Sample Date		Client Info		17 Jun 2024	13 Jul 2023	15 Aug 2022
Machine Age	hrs	Client Info		50435	47957	46151
Oil Age	hrs	Client Info		3000	1806	3000
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	<1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	<1	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	<1
Aluminum	ppm	ASTM D5185m	>10	<1	1	0
Lead	ppm	ASTM D5185m	>10	0	0	<1
Copper	ppm	ASTM D5185m	>50	<1	<1	2
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	3	0	<1
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m	90	75	65	66
Calcium	ppm	ASTM D5185m	2	0	0	<1
Phosphorus	ppm	ASTM D5185m		1	12	3
Zinc	ppm	ASTM D5185m		2	7	14
Sulfur	ppm	ASTM D5185m		22361	19930	17731
CONTAMINANTS	\$	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	<1	<1
Sodium	ppm	ASTM D5185m		12	9	13
Potassium	ppm	ASTM D5185m	>20	2	2	2
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.39	0.39	0.34

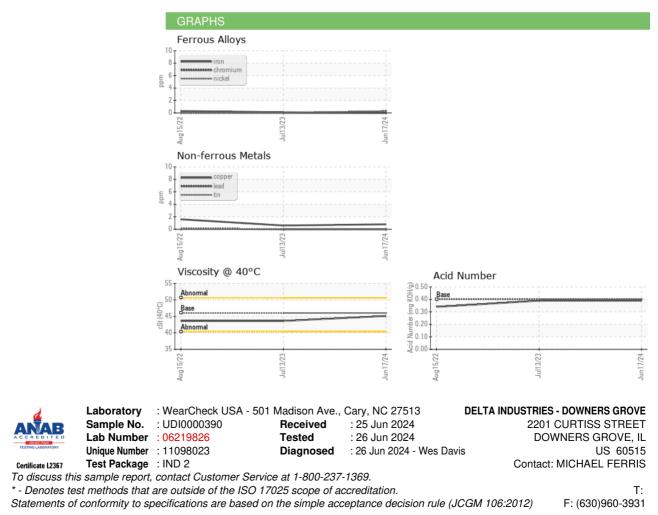
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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
FLUID PROPERT Visc @ 40°C	IES cSt	method ASTM D445	limit/base 46	current 45.1	history1 43.6	history2 43.6
	cSt					
Visc @ 40°C	cSt	ASTM D445	46	45.1	43.6	43.6



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