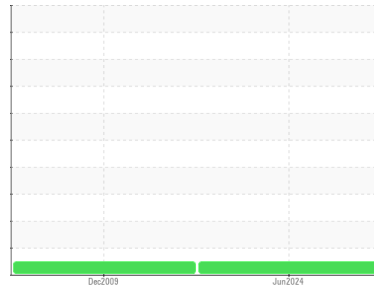




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
KAESER 1604655-METAL WORX (S/N 1013)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (20 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: Top Up Amount: 2 GAL)

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0942997	WCI2096812	---
Sample Date	Client Info		18 Jun 2024	01 Dec 2009	---
Machine Age	hrs	Client Info	57744	45637	---
Oil Age	hrs	Client Info	57744	0	---
Oil Changed	Client Info		Oil Added	Not Changd	---
Sample Status			NORMAL	NORMAL	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	<1	---
Chromium	ppm	ASTM D5185m >10	0	0	---
Nickel	ppm	ASTM D5185m	<1	0	---
Titanium	ppm	ASTM D5185m	0	0	---
Silver	ppm	ASTM D5185m	0	0	---
Aluminum	ppm	ASTM D5185m >25	<1	<1	---
Lead	ppm	ASTM D5185m >25	0	<1	---
Copper	ppm	ASTM D5185m >50	4	<1	---
Tin	ppm	ASTM D5185m >15	0	0	---
Antimony	ppm	ASTM D5185m	---	<1	---
Vanadium	ppm	ASTM D5185m	0	<1	---
Cadmium	ppm	ASTM D5185m	0	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	---
Barium	ppm	ASTM D5185m 90	0	0	---
Molybdenum	ppm	ASTM D5185m	0	0	---
Manganese	ppm	ASTM D5185m	<1	0	---
Magnesium	ppm	ASTM D5185m 90	3	0	---
Calcium	ppm	ASTM D5185m 2	0	0	---
Phosphorus	ppm	ASTM D5185m	151	291	---
Zinc	ppm	ASTM D5185m	0	0	---
Sulfur	ppm	ASTM D5185m	14551	1032	---

CONTAMINANTS

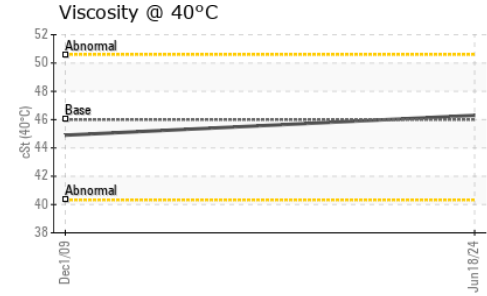
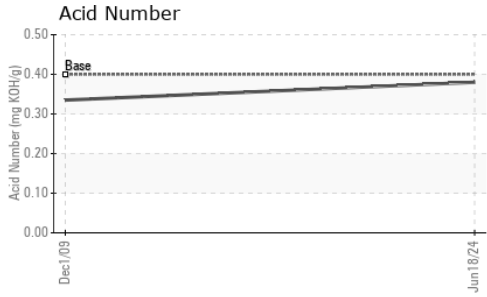
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	1	<1	---
Sodium	ppm	ASTM D5185m	3	<1	---
Potassium	ppm	ASTM D5185m >20	1	0	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.38	0.335	---



OIL ANALYSIS REPORT



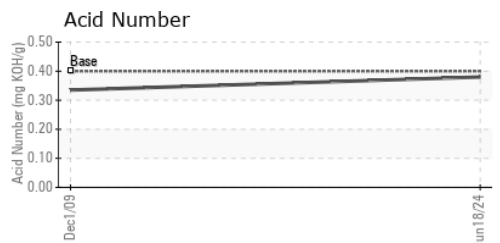
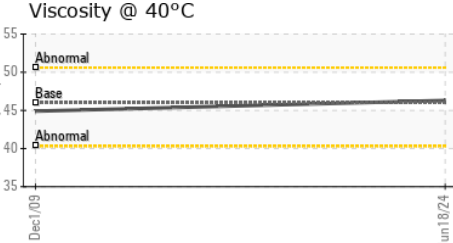
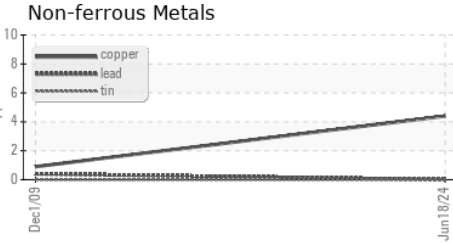
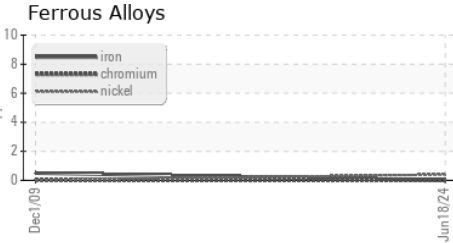
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	46.3	44.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0942997 **Received** : 25 Jun 2024
Lab Number : **06219837** **Tested** : 26 Jun 2024
Unique Number : 11098034 **Diagnosed** : 26 Jun 2024 - Sean Felton
Test Package : IND 2

ELEVATED INDUSTRIAL SOLUTIONS - IIS
 302 HUGHES ST
 FOUNTAIN INN, SC
 US 29644
 Contact: DARRIN WARD
 dward@elevatedindustrial.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (864)862-7653