



OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
INGERSOLL RAND PG5930U11019 - INTERFLEX LASER ENGRAVING
 Component
Compressor
 Fluid
COMPRESSOR OIL (PAG) ISO 46 (3 GAL)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0943027	---	---
Sample Date	Client Info			13 Jun 2024	---	---
Machine Age	hrs	Client Info		25400	---	---
Oil Age	hrs	Client Info		0	---	---
Oil Changed	Client Info			Changed	---	---
Sample Status				NORMAL	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	4	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m		1	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>25	<1	---	---
Lead	ppm	ASTM D5185m	>25	0	---	---
Copper	ppm	ASTM D5185m	>50	3	---	---
Tin	ppm	ASTM D5185m	>15	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
Cadmium	ppm	ASTM D5185m		0	---	---

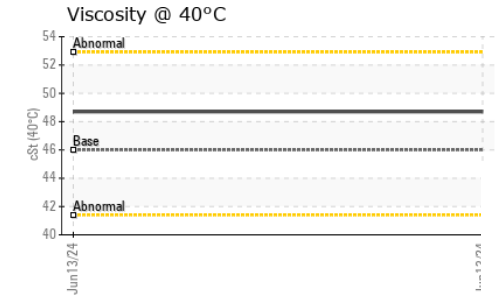
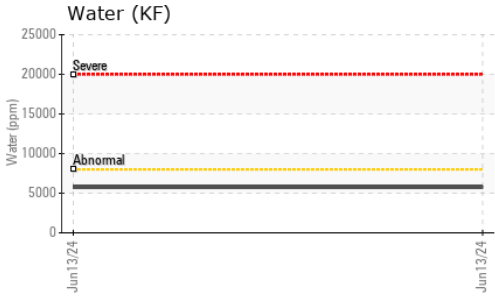
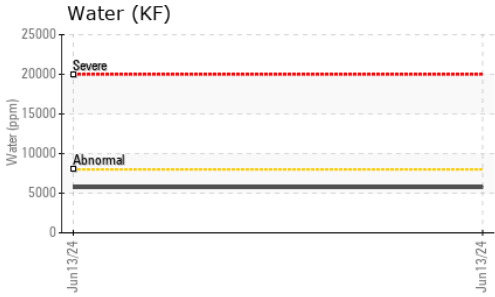
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	<1	---	---
Barium	ppm	ASTM D5185m	525	587	---	---
Molybdenum	ppm	ASTM D5185m	10	0	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m	5	6	---	---
Calcium	ppm	ASTM D5185m	10	5	---	---
Phosphorus	ppm	ASTM D5185m	250	0	---	---
Zinc	ppm	ASTM D5185m	100	16	---	---
Sulfur	ppm	ASTM D5185m	400	455	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	---	---
Sodium	ppm	ASTM D5185m		55	---	---
Potassium	ppm	ASTM D5185m	>20	5	---	---
Water	%	ASTM D6304	>0.8	0.574	---	---
ppm Water	ppm	ASTM D6304	>8000	5740	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.24	---	---




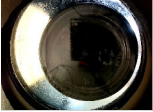
OIL ANALYSIS REPORT



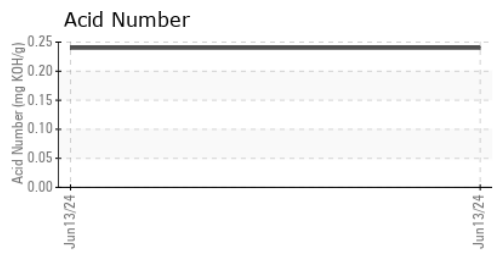
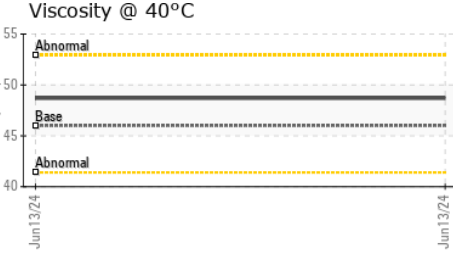
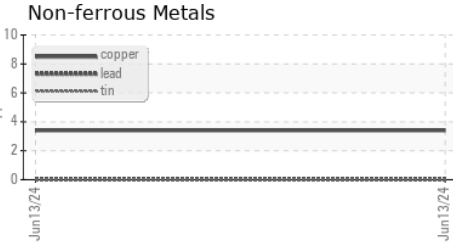
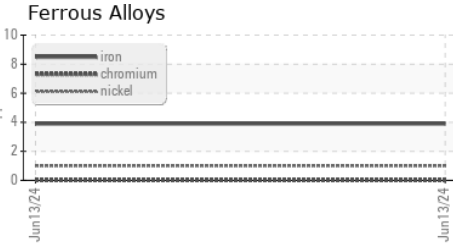
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.8	0.2%	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	46	48.7	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0943027 **Received** : 25 Jun 2024
Lab Number : 06219839 **Tested** : 26 Jun 2024
Unique Number : 11098036 **Diagnosed** : 26 Jun 2024 - Sean Felton
Test Package : IND 2 (Additional Tests: KF)

ELEVATED INDUSTRIAL SOLUTIONS - IIS
 302 HUGHES ST
 FOUNTAIN INN, SC
 US 29644
 Contact: DARRIN WARD
 dward@elevatedindustrial.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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