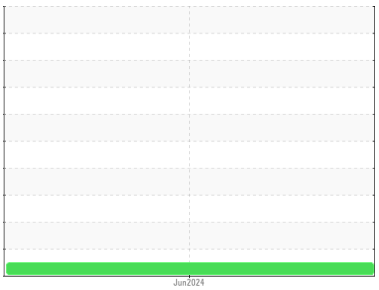
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Machine Id
INGERSOLL RAND PG5929U11019 - INTERFLEX LASER ENGRAVING
Component
Compressor
Fluid
COMPRESSOR OIL (PAG) ISO 46 (3 GAL)

DIAGNOSIS

Recommendation
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0943028**	---	---
Sample Date		Client Info		**13 Jun 2024**	---	---
Machine Age	hrs	Client Info		**21963**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**Changed**	---	---
Sample Status				**NORMAL**	---	---

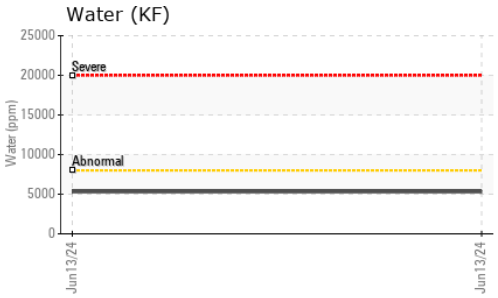
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	---	---
Chromium	ppm	ASTM D5185m	>10	**0**	---	---
Nickel	ppm	ASTM D5185m		**<1**	---	---
Titanium	ppm	ASTM D5185m		**0**	---	---
Silver	ppm	ASTM D5185m		**0**	---	---
Aluminum	ppm	ASTM D5185m	>25	**<1**	---	---
Lead	ppm	ASTM D5185m	>25	**0**	---	---
Copper	ppm	ASTM D5185m	>50	**<1**	---	---
Tin	ppm	ASTM D5185m	>15	**0**	---	---
Vanadium	ppm	ASTM D5185m		**0**	---	---
Cadmium	ppm	ASTM D5185m		**0**	---	---

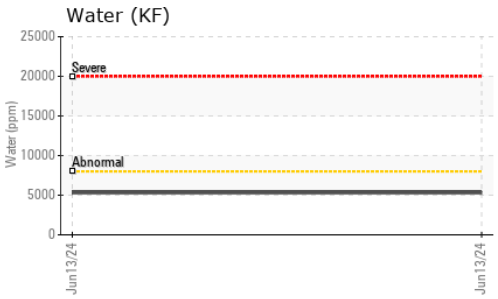
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	**<1**	---	---
Barium	ppm	ASTM D5185m	525	**788**	---	---
Molybdenum	ppm	ASTM D5185m	10	**0**	---	---
Manganese	ppm	ASTM D5185m		**<1**	---	---
Magnesium	ppm	ASTM D5185m	5	**1**	---	---
Calcium	ppm	ASTM D5185m	10	**0**	---	---
Phosphorus	ppm	ASTM D5185m	250	**0**	---	---
Zinc	ppm	ASTM D5185m	100	**5**	---	---
Sulfur	ppm	ASTM D5185m	400	**392**	---	---

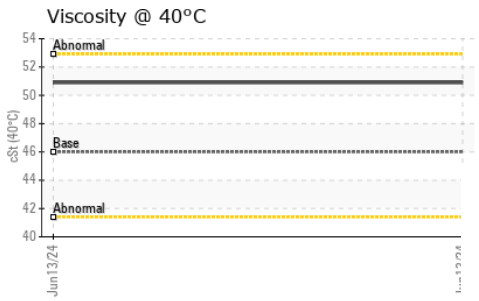
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**<1**	---	---
Sodium	ppm	ASTM D5185m		**13**	---	---
Potassium	ppm	ASTM D5185m	>20	**2**	---	---
Water	%	ASTM D6304	>0.8	**0.532**	---	---
ppm Water	ppm	ASTM D6304	>8000	**5320**	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.048**	---	---

OIL ANALYSIS REPORT





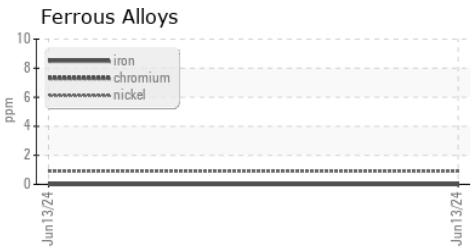


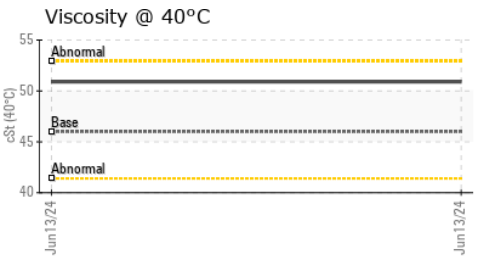
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	---	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	---	---
Precipitate	scalar	*Visual	NONE	**NONE**	---	---
Silt	scalar	*Visual	NONE	**NONE**	---	---
Debris	scalar	*Visual	NONE	**NONE**	---	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	---	---
Appearance	scalar	*Visual	NORML	**NORML**	---	---
Odor	scalar	*Visual	NORML	**NORML**	---	---
Emulsified Water	scalar	*Visual	>0.8	**0.2%**	---	---
Free Water	scalar	*Visual		**NEG**	---	---

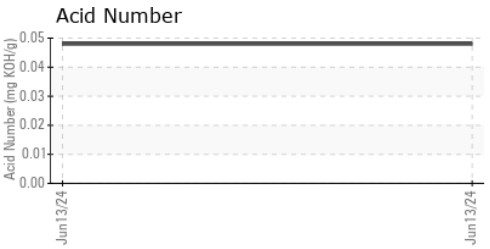
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**50.9**	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

GRAPHS







Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0943028 **Received** : 25 Jun 2024
Lab Number : 06219841 **Tested** : 26 Jun 2024
Unique Number : 11098038 **Diagnosed** : 26 Jun 2024 - Sean Felton
Test Package : IND 2 (Additional Tests: KF)

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Report Id: PALFOU [WUSCAR] 06219841 (Generated: 06/28/2024 00:26:41) Rev: 1
Contact/Location: DARRIN WARD - PALFOU