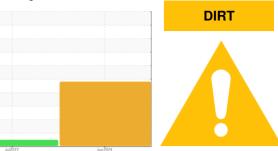


OIL ANALYSIS REPORT

Sample Rating Trend



Area [23810] Machine Id 6007

Swing Drive Fluic

CONOCO PHILLIPS GUARDOL ECT 15W40 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check all areas where dirt can enter the system. Resample at the next service interval to monitor.

🛑 Wear

All component wear rates are normal.

Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

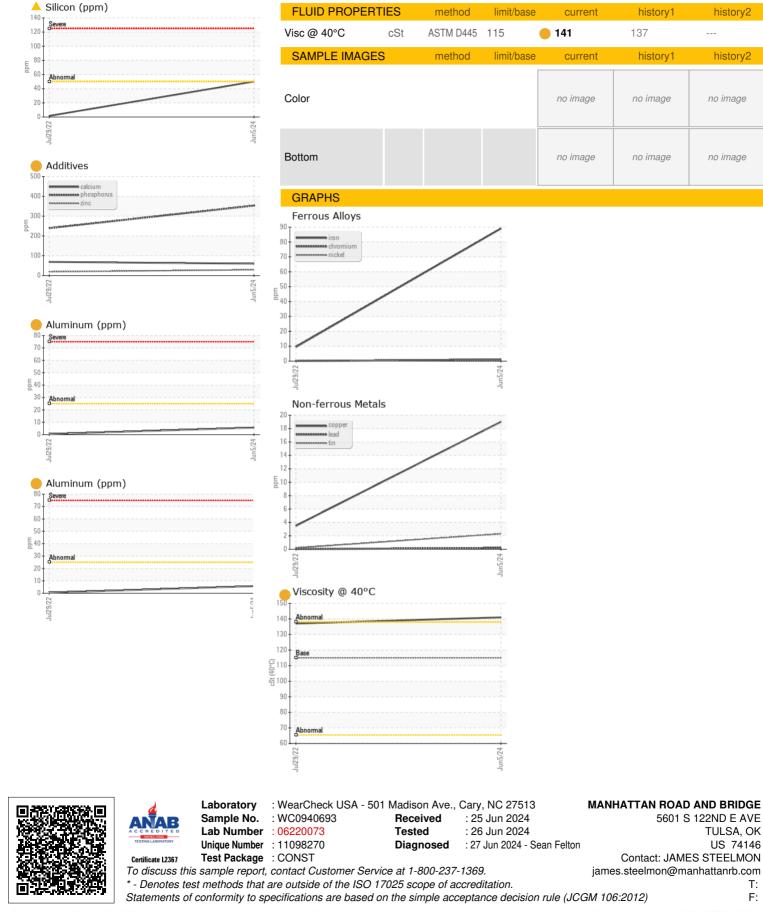
Fluid Condition

The oil viscosity is higher than normal. This plus the additive levels indicates the addition of a different brand, or type of oil. Confirm oil type.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0940693	WC0709416	
Sample Date		Client Info		05 Jun 2024	29 Jul 2022	
Machine Age	hrs	Client Info		7530	6794	
Oil Age	hrs	Client Info		547	794	
Oil Changed		Client Info		Not Changd	Not Changd	
Sample Status				ABNORMAL	NORMAL	
CONTAMINATION	J	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>400	89	10	
Chromium	ppm	ASTM D5185m	>10	1	0	
Nickel	ppm	ASTM D5185m	>10	<1	0	
Titanium	ppm	ASTM D5185m		1	0	
Silver	ppm	ASTM D5185m		<1	0	
Aluminum	ppm	ASTM D5185m	>25	6	<1	
Lead	ppm	ASTM D5185m	>50	<1	0	
Copper	ppm	ASTM D5185m	>200	19	4	
Tin	ppm	ASTM D5185m	>10	2	<1	
Vanadium	ppm	ASTM D5185m		<1	0	
Cadmium	ppm	ASTM D5185m		<1	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	85	5	10	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		<1	<1	
Manganese	ppm	ASTM D5185m		1	<1	
Magnesium	ppm	ASTM D5185m	350	<mark>)</mark> 5	1	
Calcium	ppm	ASTM D5185m	1800	60	69	
Phosphorus	ppm	ASTM D5185m	1000	e 353	239	
Zinc	ppm	ASTM D5185m	1100	<mark> </mark> 29	19	
Sulfur	ppm	ASTM D5185m	3500	<mark> </mark> 17395	18082	
CONTAMINANTS		method				
		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m		current	history1 2	history2
Silicon Sodium	ppm ppm					history2
Sodium		ASTM D5185m	>50	▲ 50	2	history2
Sodium	ppm	ASTM D5185m ASTM D5185m	>50	▲ 50 2	2	
Sodium Potassium VISUAL White Metal	ppm ppm scalar	ASTM D5185m ASTM D5185m ASTM D5185m method *Visual	>50 >20 limit/base NONE	 ▶ 50 2 3 current NONE 	2 0 0 history1 NONE	
Sodium Potassium VISUAL White Metal Yellow Metal	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m method *Visual *Visual	>50 >20 limit/base NONE NONE	▲ 50 2 3 current NONE NONE NONE	2 0 0 history1 NONE NONE	 history2
Sodium Potassium VISUAL White Metal Yellow Metal Precipitate	ppm ppm scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m method *Visual *Visual *Visual	>50 >20 limit/base NONE NONE NONE	▲ 50 2 3 current NONE NONE NONE NONE	2 0 0 history1 NONE NONE NONE	 history2
Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt	ppm ppm scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual	>50 >20 limit/base NONE NONE	▲ 50 2 3 current NONE NONE NONE NONE NONE	2 0 0 history1 NONE NONE	 history2
Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris	ppm ppm scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual *Visual	>50 >20 limit/base NONE NONE NONE	▲ 50 2 3 current NONE NONE NONE NONE NONE NONE NONE	2 0 0 history1 NONE NONE NONE	 history2
Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris	ppm ppm scalar scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual	>50 >20 limit/base NONE NONE NONE NONE	▲ 50 2 3 current NONE NONE NONE NONE NONE	2 0 0 history1 NONE NONE NONE NONE	 history2
Potassium VISUAL	ppm ppm scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual *Visual	>50 >20 limit/base NONE NONE NONE NONE NONE	▲ 50 2 3 current NONE NONE NONE NONE NONE NONE NONE	2 0 0 history1 NONE NONE NONE NONE NONE	 history2
Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt	ppm ppm scalar scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual *Visual	>50 >20 limit/base NONE NONE NONE NONE NONE NONE	 50 2 3 current NONE 	2 0 0 NONE NONE NONE NONE NONE NONE NONE	 history2
Sodium Potassium VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance	ppm ppm scalar scalar scalar scalar scalar scalar	ASTM D5185m ASTM D5185m ASTM D5185m *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual	>50)>20 limit/base NONE NONE NONE NONE NONE NONE NONE	 50 2 3 current NONE NORML 	2 0 0 NONE NONE NONE NONE NONE NONE NONE	 history2



OIL ANALYSIS REPORT



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history2

history2