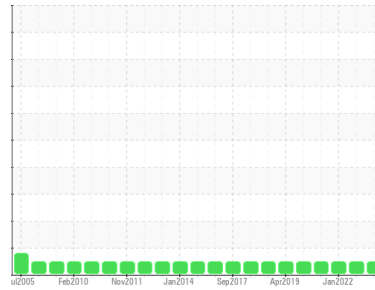




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**MACHINE 410**

Component  
**Hydraulic System**

Fluid  
**NOCO NOCOLUBE AW 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.  
NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0933792</b>	WC0847475	WC0629738
Sample Date	Client Info			<b>20 Jun 2024</b>	31 Oct 2023	06 Jan 2022
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>Not Changed</b>	Not Changed	Not Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	<1
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Lead	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>20	<b>1</b>	<1	1
Tin	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m		<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	2
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	<1
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>1</b>	0	1
Calcium	ppm	ASTM D5185m	40	<b>67</b>	59	63
Phosphorus	ppm	ASTM D5185m	250	<b>365</b>	353	354
Zinc	ppm	ASTM D5185m	310	<b>409</b>	394	384
Sulfur	ppm	ASTM D5185m	2540	<b>2645</b>	1816	1351

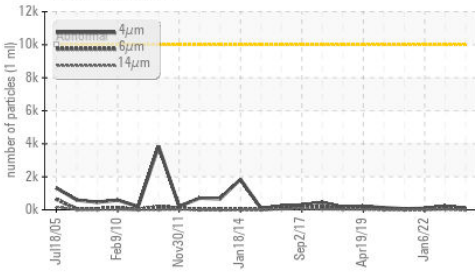
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m		<b>1</b>	0	<1
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	0	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<b>85</b>	213	84
Particles >6µm		ASTM D7647	>1300	<b>25</b>	80	26
Particles >14µm		ASTM D7647	>160	<b>5</b>	15	3
Particles >21µm		ASTM D7647	>40	<b>1</b>	4	2
Particles >38µm		ASTM D7647	>10	<b>0</b>	0	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>20/17/14	<b>14/12/10</b>	15/13/11	14/12/9

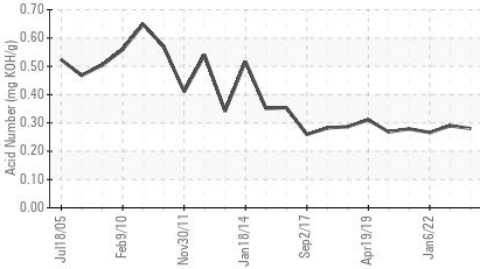


# OIL ANALYSIS REPORT

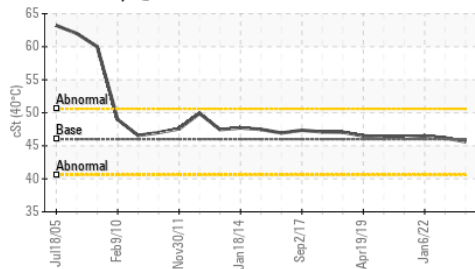
Particle Trend



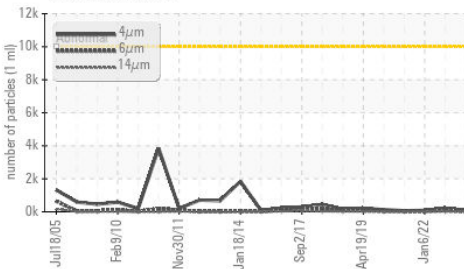
Acid Number



Viscosity @ 40°C



Particle Trend



**FLUID DEGRADATION** method limit/base current history1 history2

Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.28</b>	0.29	0.266
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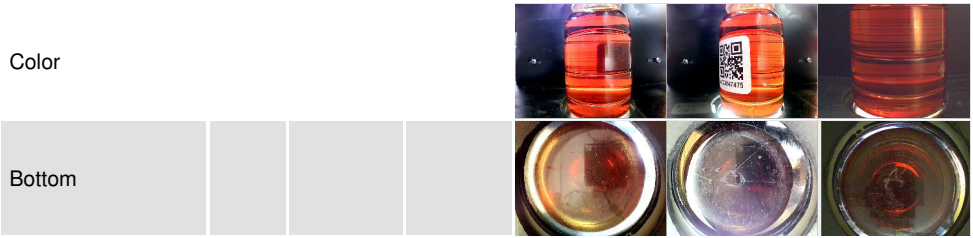
**VISUAL** method limit/base current history1 history2

White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

**FLUID PROPERTIES** method limit/base current history1 history2

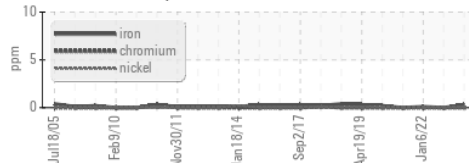
Visc @ 40°C	cSt	ASTM D445	46.0	<b>45.6</b>	46.2	46.5
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**SAMPLE IMAGES** method limit/base current history1 history2

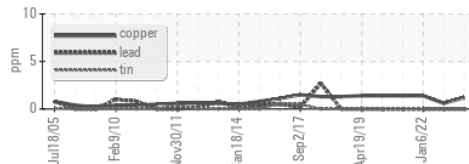


**GRAPHS**

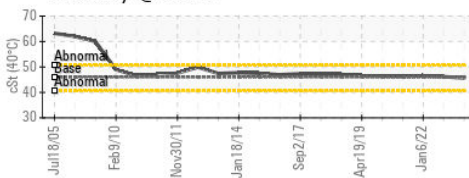
Ferrous Alloys



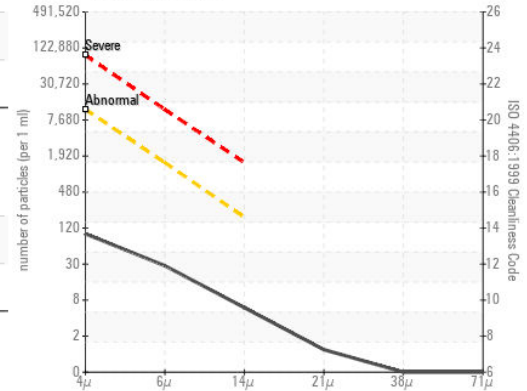
Non-ferrous Metals



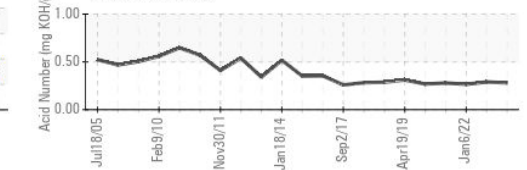
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0933792  
**Lab Number** : 06220358  
**Unique Number** : 11098555  
**Test Package** : IND 2

**Received** : 25 Jun 2024  
**Tested** : 26 Jun 2024  
**Diagnosed** : 26 Jun 2024 - Wes Davis

**ALLIANCE PRECISION PLASTICS**  
 1220 LEE RD  
 ROCHESTER, NY  
 US 14606  
 Contact: RON ORT  
 rort@allianceppc.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (716)425-7251