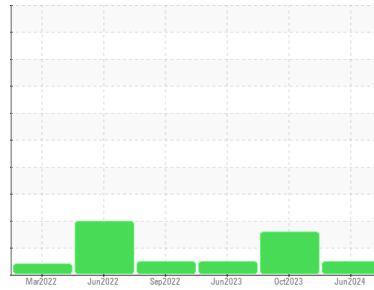




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
[2312-0248]
 Machine Id
KAESER SFC 55 7911867 (S/N 1087)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC06220361	KC124477	KC112441
Sample Date	Client Info			06 Jun 2024	18 Oct 2023	02 Jun 2023
Machine Age	hrs	Client Info		18435	12914	10020
Oil Age	hrs	Client Info		0	0	3324
Oil Changed	Client Info			N/A	N/A	Not Changd
Sample Status				NORMAL	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	<1	0
Titanium	ppm	ASTM D5185m	>3	0	0	<1
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	<1	<1	<1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	<1	2	<1
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		<1	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0

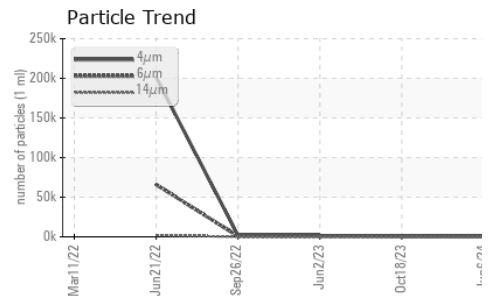
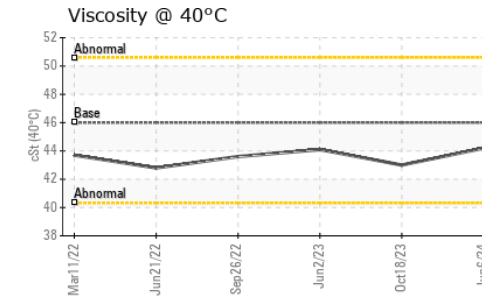
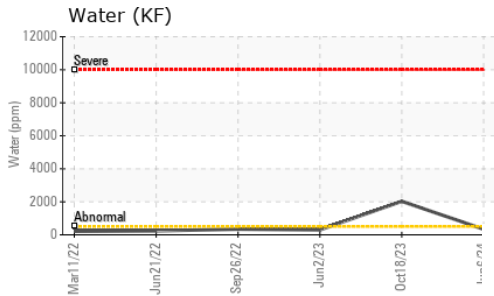
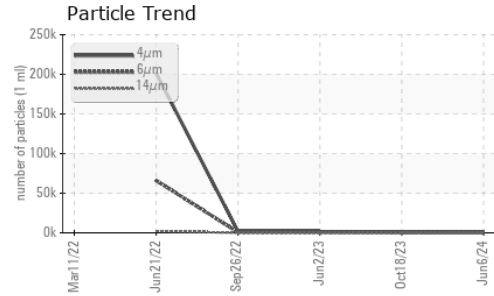
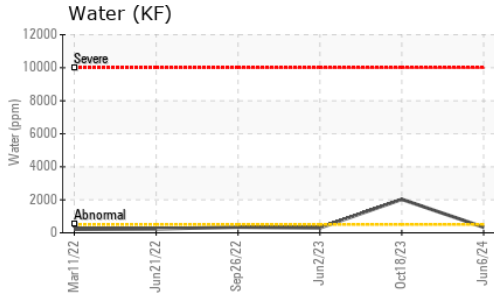
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	5	36	46
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m	90	57	41	84
Calcium	ppm	ASTM D5185m	2	2	0	2
Phosphorus	ppm	ASTM D5185m		15	<1	0
Zinc	ppm	ASTM D5185m		4	0	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	4	1	3
Sodium	ppm	ASTM D5185m		23	3	10
Potassium	ppm	ASTM D5185m	>20	13	3	5
Water	%	ASTM D6304	>0.05	0.034	▲ 0.203	0.029
ppm Water	ppm	ASTM D6304	>500	341	▲ 2030	298.6

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		865	890	1507
Particles >6µm		ASTM D7647	>1300	285	240	430
Particles >14µm		ASTM D7647	>80	10	16	30
Particles >21µm		ASTM D7647	>20	3	4	8
Particles >38µm		ASTM D7647	>4	0	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	17/15/10	17/15/11	18/16/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.32	0.32	0.38

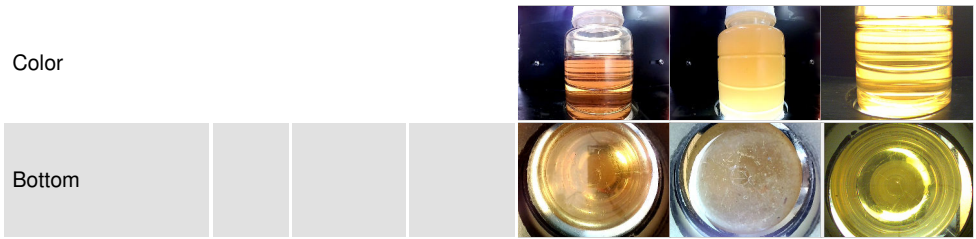
OIL ANALYSIS REPORT



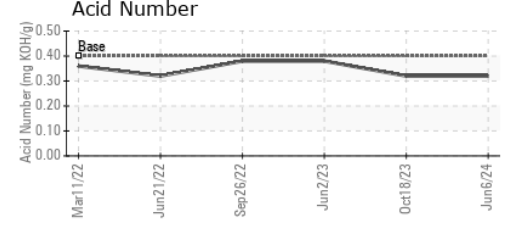
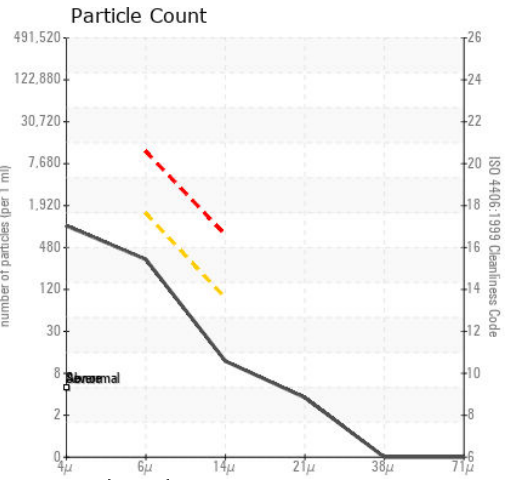
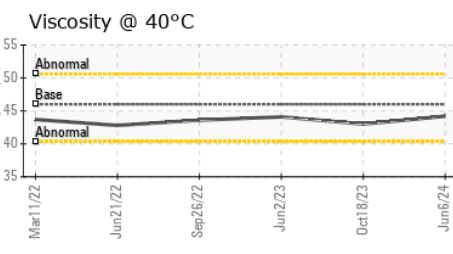
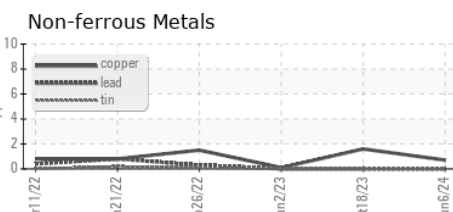
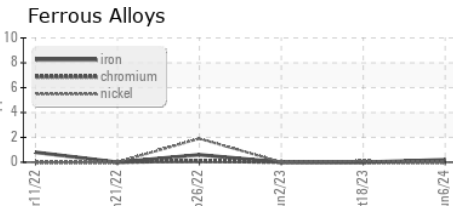
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	0.2%
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.2	43.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC06220361
Lab Number : 06220361
Unique Number : 11098558
Test Package : IND 2
Received : 25 Jun 2024
Tested : 26 Jun 2024
Diagnosed : 27 Jun 2024 - Don Baldrige

AMAZON - ORLANDO
 12340 BOGGY CREEK RD
 ORLANDO, FL
 US 32824
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)