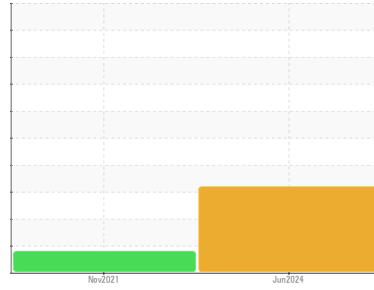




OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Machine Id
7365537 (S/N 1320)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

▲ Recommendation

Oil and filter change at the time of sampling has been noted. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

▲ Contamination

There is a moderate amount of particulates present in the oil. There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA020649	KC97550	---
Sample Date	Client Info			21 Jun 2024	03 Nov 2021	---
Machine Age	hrs	Client Info		3681	879	---
Oil Age	hrs	Client Info		3681	879	---
Oil Changed	Client Info			Changed	Changed	---
Sample Status				ABNORMAL	ABNORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m	>3	0	0	---
Titanium	ppm	ASTM D5185m	>3	0	0	---
Silver	ppm	ASTM D5185m	>2	0	<1	---
Aluminum	ppm	ASTM D5185m	>10	<1	0	---
Lead	ppm	ASTM D5185m	>10	0	<1	---
Copper	ppm	ASTM D5185m	>50	6	3	---
Tin	ppm	ASTM D5185m	>10	0	<1	---
Antimony	ppm	ASTM D5185m		---	0	---
Vanadium	ppm	ASTM D5185m		<1	0	---
Cadmium	ppm	ASTM D5185m		<1	0	---

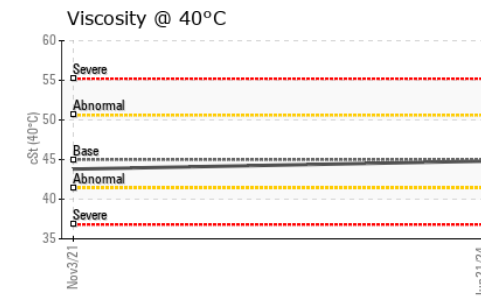
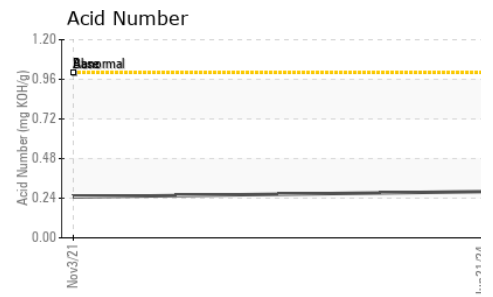
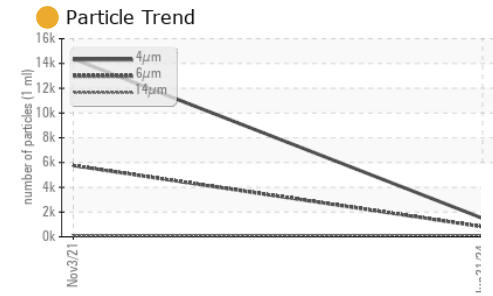
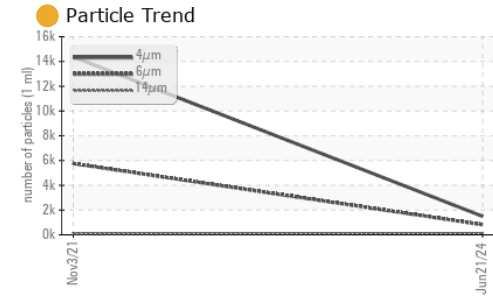
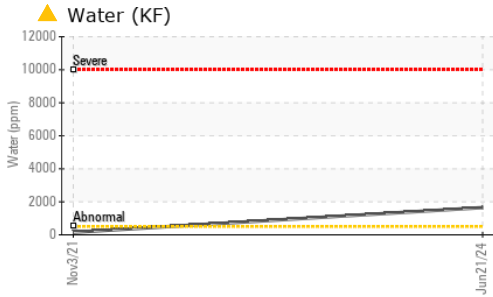
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	---
Barium	ppm	ASTM D5185m	90	0	<1	---
Molybdenum	ppm	ASTM D5185m	0	0	0	---
Manganese	ppm	ASTM D5185m		<1	<1	---
Magnesium	ppm	ASTM D5185m	100	9	29	---
Calcium	ppm	ASTM D5185m	0	0	0	---
Phosphorus	ppm	ASTM D5185m	0	60	4	---
Zinc	ppm	ASTM D5185m	0	42	19	---
Sulfur	ppm	ASTM D5185m	23500	20611	15879	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	0	---
Sodium	ppm	ASTM D5185m		6	6	---
Potassium	ppm	ASTM D5185m	>20	3	18	---
Water	%	ASTM D6304	>0.05	▲ 0.165	0.015	---
ppm Water	ppm	ASTM D6304	>500	▲ 1650	153.8	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		1496	14377	---
Particles >6µm		ASTM D7647	>1300	815	▲ 5756	---
Particles >14µm		ASTM D7647	>80	● 139	▲ 97	---
Particles >21µm		ASTM D7647	>20	● 47	8	---
Particles >38µm		ASTM D7647	>4	● 7	0	---
Particles >71µm		ASTM D7647	>3	● 1	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	● 18/17/14	▲ 20/14	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.28	0.248	---

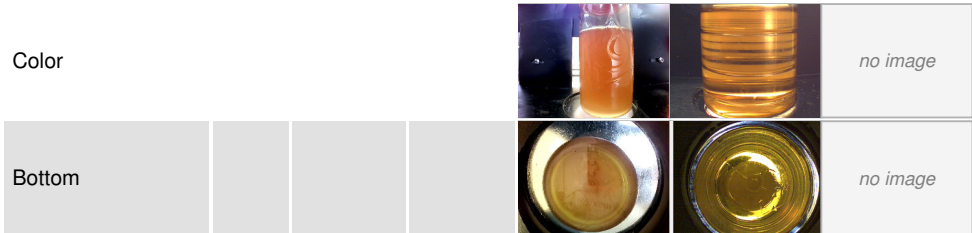
OIL ANALYSIS REPORT



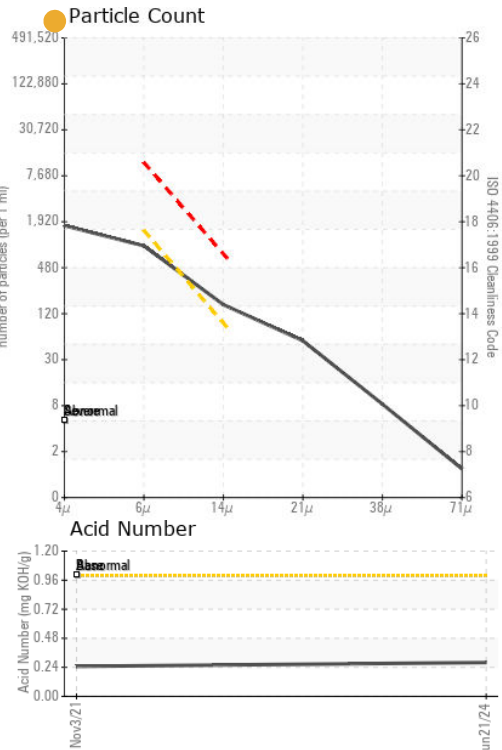
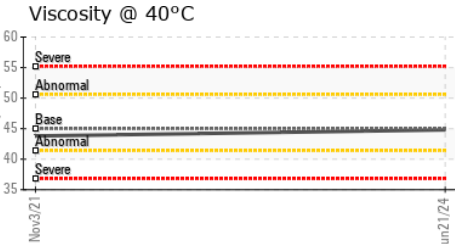
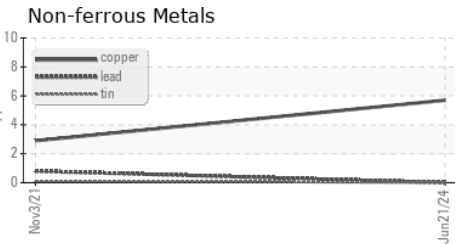
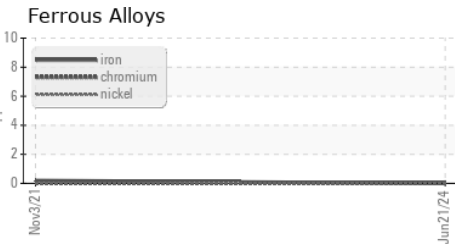
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	▲ 0.2%	NEG
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	44.8	43.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA020649 **Received** : 25 Jun 2024
Lab Number : 06220370 **Tested** : 28 Jun 2024
Unique Number : 11098567 **Diagnosed** : 28 Jun 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

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 RALEIGH, NC
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 info@redbirdscreenprinting.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
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 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)