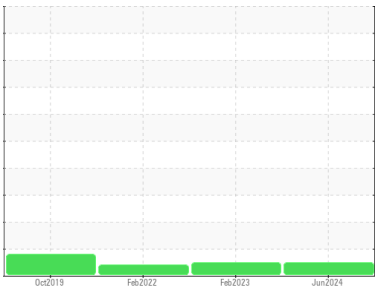
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Machine Id
B400
Component
Inboard Blower
Fluid
KAESER OMEGA SB-220 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Analytical Ferrography: Results are normal, with typical amounts of ferrous rubbing wear and contamination present.

Wear
All component wear rates are normal.

Contaminants
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Oil Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0954919**	WC0779536	WC0599638
Sample Date		Client Info		**21 Jun 2024**	01 Feb 2023	01 Feb 2022
Machine Age	hrs	Client Info		**51726**	44645	39818
Oil Age	hrs	Client Info		**7076**	4848	6962
Oil Changed		Client Info		**Changed**	Changed	Changed
Sample Status				**NORMAL**	NORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		**20**	11	21
Iron	ppm	ASTM D5185m	>20	**0**	<1	<1
Chromium	ppm	ASTM D5185m	>20	**0**	0	0
Nickel	ppm	ASTM D5185m	>20	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	<1
Aluminum	ppm	ASTM D5185m	>20	**<1**	3	1
Lead	ppm	ASTM D5185m	>20	**0**	<1	<1
Copper	ppm	ASTM D5185m	>20	**<1**	<1	<1
Tin	ppm	ASTM D5185m	>20	**0**	0	0
Antimony	ppm	ASTM D5185m		**---**	---	0
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

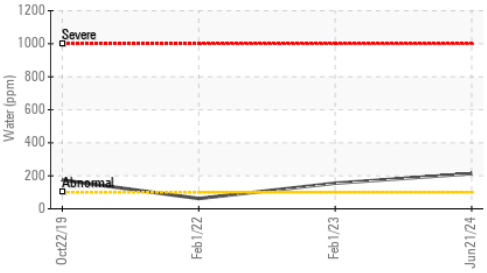
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	<1
Barium	ppm	ASTM D5185m	90	**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m	90	**83**	88	101
Calcium	ppm	ASTM D5185m	2	**2**	1	0
Phosphorus	ppm	ASTM D5185m		**<1**	1	5
Zinc	ppm	ASTM D5185m		**0**	0	0
Sulfur	ppm	ASTM D5185m		**21861**	21900	18303

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**<1**	<1	0
Sodium	ppm	ASTM D5185m		**2**	<1	<1
Potassium	ppm	ASTM D5185m	>20	**1**	0	0
Water	%	ASTM D6304		**0.021**	0.015	0.006
ppm Water	ppm	ASTM D6304		**213**	155.3	62.3

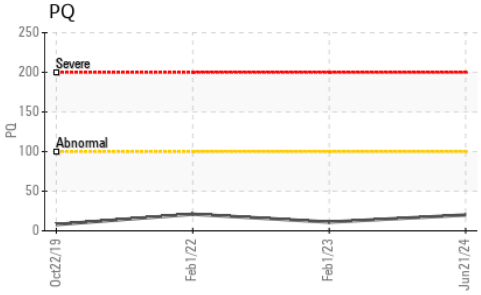
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	**402**	929	2656
Particles >6µm		ASTM D7647	>640	**88**	184	422
Particles >14µm		ASTM D7647	>80	**8**	8	23
Particles >21µm		ASTM D7647	>20	**3**	1	4
Particles >38µm		ASTM D7647	>4	**1**	0	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>18/16/13	**16/14/10**	17/15/10	19/16/12

OIL ANALYSIS REPORT

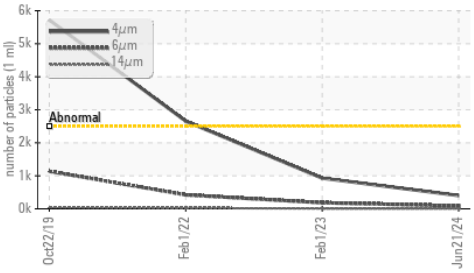
Water (KF)



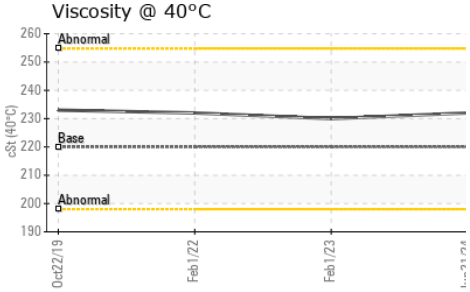
PQ



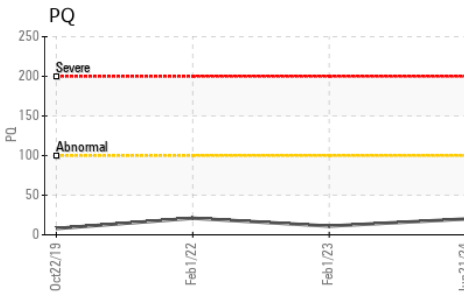
Particle Trend



Viscosity @ 40°C



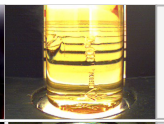
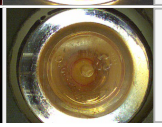
PQ



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.39**	0.44	0.27

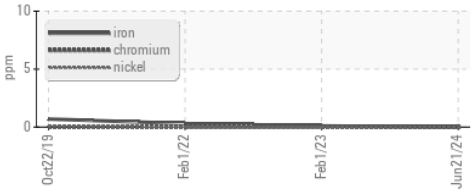
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual		**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	**232**	230	232

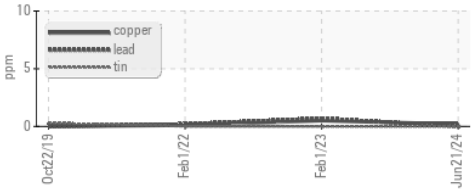
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					*no image*
Bottom					*no image*

GRAPHS

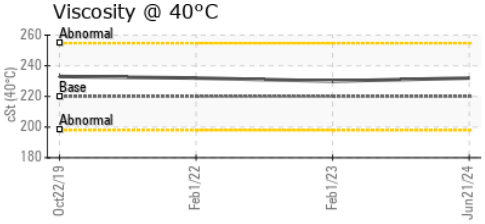
Ferrous Alloys



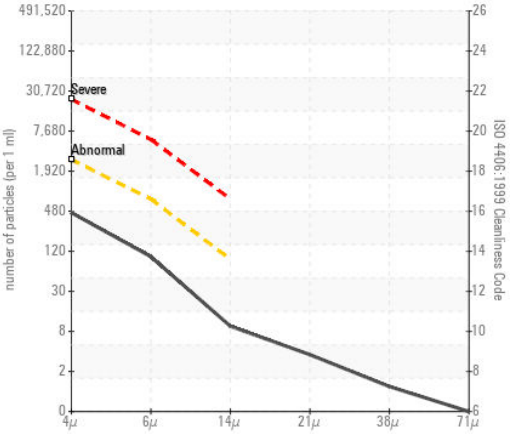
Non-ferrous Metals



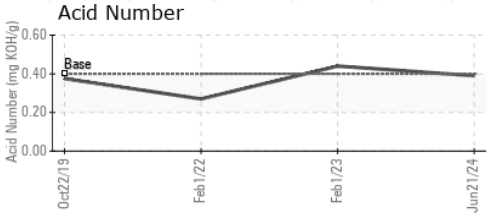
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0954919
Lab Number : 06220404
Unique Number : 11098601
Test Package : IND 3 (Additional Tests: KF, PrtCount)

Received : 25 Jun 2024
Tested : 28 Jun 2024
Diagnosed : 28 Jun 2024 - Aaron Black

ENVIRONMENTAL & INFRASTRUCTURE SOLUTIONS
511 CONGRESS STREET
PORTLAND, ME
US 04101
Contact: KAITLYN CHICK
T: (207)828-3459
F:

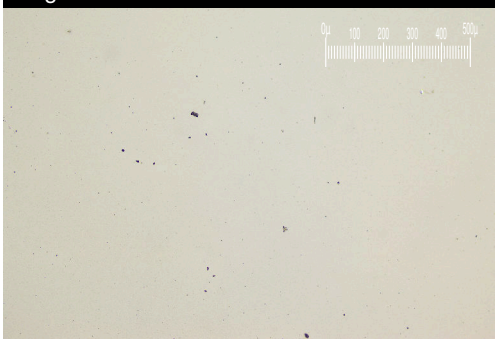
Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

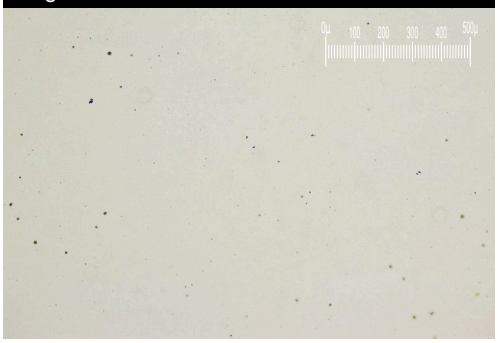
FERROGRAPHY REPORT

Machine Id
B400
Component
Inboard Blower
Fluid
KAESER OMEGA SB-220 (--- GAL)

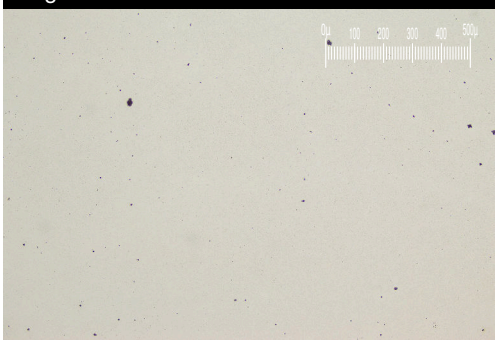
Magn: 100x Illum: RW



Magn: 100x Illum: RW



Magn: 100x Illum: RW



FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	*ASTM D7684		**1**	1	2
Ferrous Sliding	Scale 0-10	*ASTM D7684			1	
Ferrous Cutting	Scale 0-10	*ASTM D7684				2
Ferrous Rolling	Scale 0-10	*ASTM D7684				
Ferrous Break-in	Scale 0-10	*ASTM D7684				
Ferrous Spheres	Scale 0-10	*ASTM D7684				
Ferrous Black Oxides	Scale 0-10	*ASTM D7684				2
Ferrous Red Oxides	Scale 0-10	*ASTM D7684				
Ferrous Corrosive	Scale 0-10	*ASTM D7684				
Ferrous Other	Scale 0-10	*ASTM D7684				
Nonferrous Rubbing	Scale 0-10	*ASTM D7684				
Nonferrous Sliding	Scale 0-10	*ASTM D7684				
Nonferrous Cutting	Scale 0-10	*ASTM D7684				
Nonferrous Rolling	Scale 0-10	*ASTM D7684				
Nonferrous Other	Scale 0-10	*ASTM D7684				
Carbonaceous Material	Scale 0-10	*ASTM D7684				
Lubricant Degradation	Scale 0-10	*ASTM D7684				
Sand/Dirt	Scale 0-10	ASTM D7684				
Fibres	Scale 0-10	*ASTM D7684				
Spheres	Scale 0-10	*ASTM D7684				
Other	Scale 0-10	*ASTM D7684		**1**	1	2

WEAR

All component wear rates are normal.

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