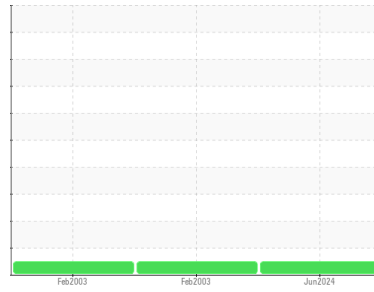




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

HYDE PLANT

Machine Id

1 BLOWER (S/N 2034321)

Component

Compressor

Fluid

MOBIL SHC 627 (23 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable.

Fluid Condition

Viscosity of sample indicates oil is within ISO 68 range, advise investigate. Confirm oil type. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0943774	WCI2023182	WCI2023215
Sample Date	Client Info			25 Jun 2024	17 Feb 2003	05 Feb 2003
Machine Age	hrs	Client Info		0	3500	3024
Oil Age	hrs	Client Info		0	3500	3024
Oil Changed	Client Info			N/A	Not Changd	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		17	---	---
Iron	ppm	ASTM D5185m	>50	0	<1	<1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	<1	<1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	4	3
Lead	ppm	ASTM D5185m	>25	0	<1	<1
Copper	ppm	ASTM D5185m	>50	11	4	2
Tin	ppm	ASTM D5185m	>15	0	0	0
Antimony	ppm	ASTM D5185m		---	2	1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	<1

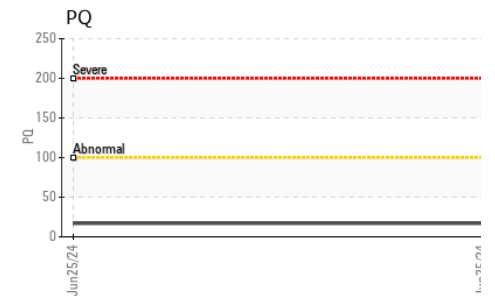
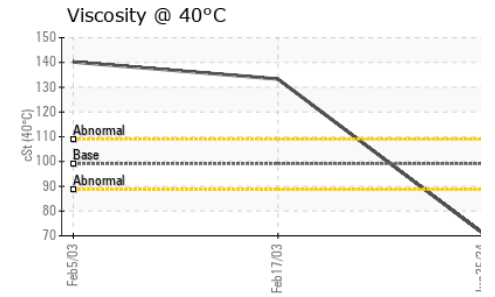
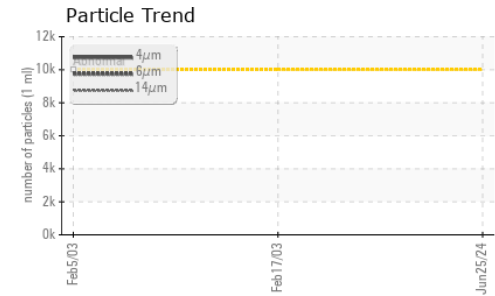
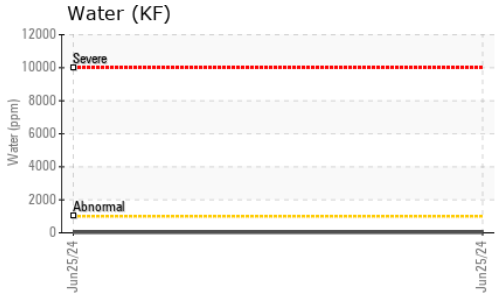
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	<1	<1
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	187	169
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		0	132	130
Phosphorus	ppm	ASTM D5185m		141	639	627
Zinc	ppm	ASTM D5185m		81	599	562
Sulfur	ppm	ASTM D5185m		888	5783	5874

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	12	11
Sodium	ppm	ASTM D5185m		<1	<1	<1
Potassium	ppm	ASTM D5185m	>20	1	0	0
Water	%	ASTM D6304	>0.1	0.003	---	---
ppm Water	ppm	ASTM D6304	>1000	29	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	95	---	---
Particles >6µm		ASTM D7647	>2500	37	---	---
Particles >14µm		ASTM D7647	>320	7	---	---
Particles >21µm		ASTM D7647	>80	1	---	---
Particles >38µm		ASTM D7647	>20	0	---	---
Particles >71µm		ASTM D7647	>4	0	---	---
Oil Cleanliness		ISO 4406 (c)	>20/18/15	14/12/10	---	---



OIL ANALYSIS REPORT



FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.19	0.925	0.794

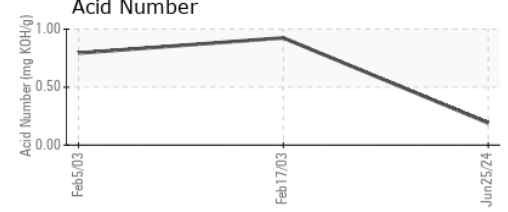
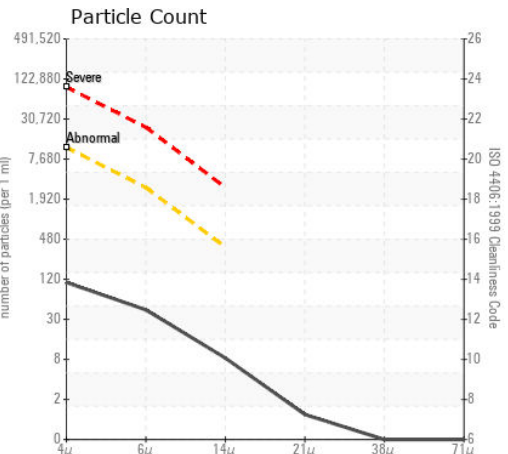
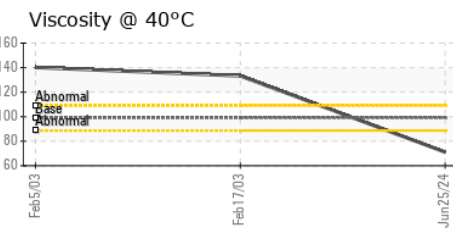
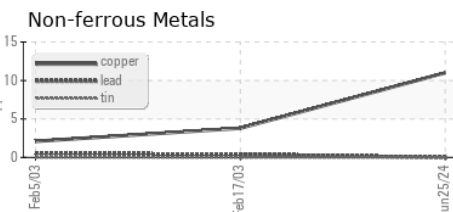
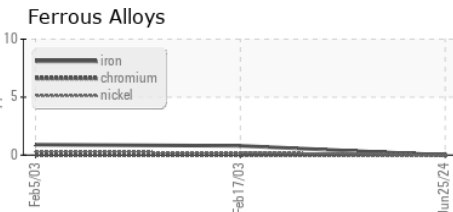
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	71.1	133.3	140.2

SAMPLE IMAGES

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0943774
Lab Number : 06221192
Unique Number : 11099389
Test Package : PLANT
Received : 26 Jun 2024
Tested : 27 Jun 2024
Diagnosed : 28 Jun 2024 - Angela Borella

BAKELITE CHEMICALS - BEAVER CREEK
 4113 W 4 MILE RD
 GRAYLING, MI
 US 49738
 Contact: Nick Swiercz
 nick.swiercz@bakelite.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)