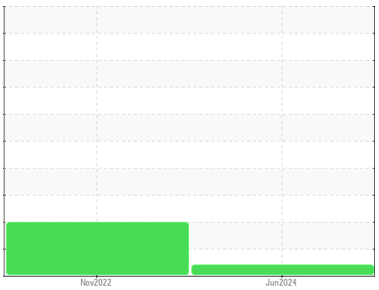
KAESER COMPRESSORS
Built for a lifetime.

OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS

Machine Id
KAESER CSD 100S 7765990 (S/N 1072)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear
All component wear rates are normal.

Contamination
Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KCPA019342**	KCP47595	---
Sample Date		Client Info		**14 Jun 2024**	08 Nov 2022	---
Machine Age	hrs	Client Info		**15107**	5258	---
Oil Age	hrs	Client Info		**3000**	5258	---
Oil Changed		Client Info		**N/A**	Changed	---
Sample Status				**ABNORMAL**	ABNORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	1	---
Chromium	ppm	ASTM D5185m	>10	**0**	0	---
Nickel	ppm	ASTM D5185m	>3	**0**	0	---
Titanium	ppm	ASTM D5185m	>3	**0**	0	---
Silver	ppm	ASTM D5185m	>2	**0**	0	---
Aluminum	ppm	ASTM D5185m	>10	**0**	<1	---
Lead	ppm	ASTM D5185m	>10	**0**	0	---
Copper	ppm	ASTM D5185m	>50	**10**	17	---
Tin	ppm	ASTM D5185m	>10	**3**	7	---
Vanadium	ppm	ASTM D5185m		**0**	0	---
Cadmium	ppm	ASTM D5185m		**0**	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	---
Barium	ppm	ASTM D5185m	90	**0**	0	---
Molybdenum	ppm	ASTM D5185m		**0**	0	---
Manganese	ppm	ASTM D5185m		**<1**	1	---
Magnesium	ppm	ASTM D5185m	90	**0**	11	---
Calcium	ppm	ASTM D5185m	2	**0**	0	---
Phosphorus	ppm	ASTM D5185m		**0**	11	---
Zinc	ppm	ASTM D5185m		**0**	11	---
Sulfur	ppm	ASTM D5185m		**22315**	17505	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**0**	<1	---
Sodium	ppm	ASTM D5185m		**2**	3	---
Potassium	ppm	ASTM D5185m	>20	**<1**	2	---
Water	%	ASTM D6304	>0.05	**0.010**	0.013	---
ppm Water	ppm	ASTM D6304	>500	**101**	139.8	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**---**	10529	---
Particles >6µm		ASTM D7647	>1300	**---**	▲ 3010	---
Particles >14µm		ASTM D7647	>80	**---**	▲ 408	---
Particles >21µm		ASTM D7647	>20	**---**	▲ 109	---
Particles >38µm		ASTM D7647	>4	**---**	▲ 8	---
Particles >71µm		ASTM D7647	>3	**---**	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	**---**	▲ 21/19/16	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.40**	0.35	---

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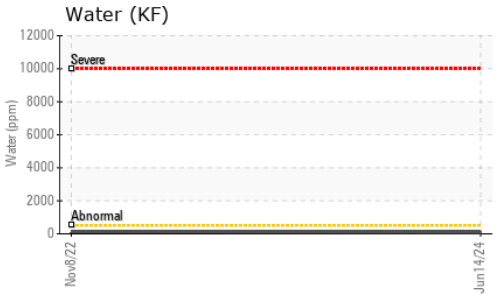
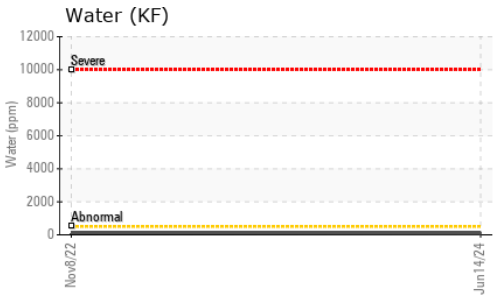
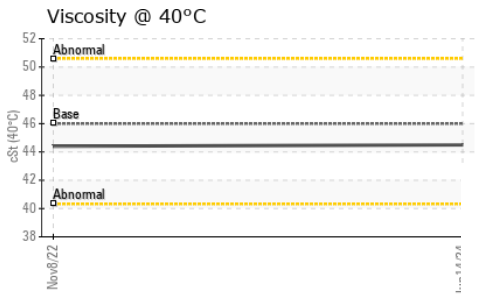
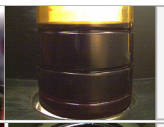
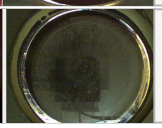




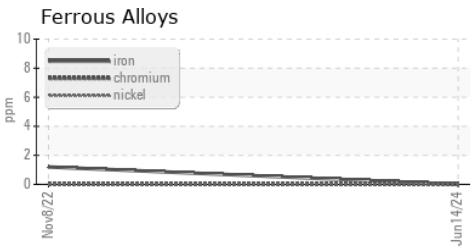


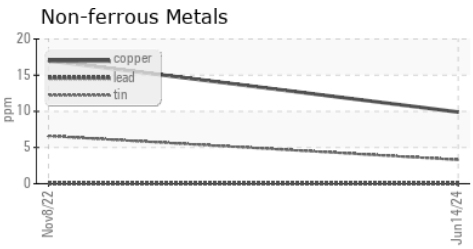
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	---
Silt	scalar	*Visual	NONE	**NONE**	NONE	---
Debris	scalar	*Visual	NONE	▲ **MODER**	NONE	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	---
Appearance	scalar	*Visual	NORML	**NORML**	NORML	---
Odor	scalar	*Visual	NORML	**NORML**	NORML	---
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	---
Free Water	scalar	*Visual		**NEG**	NEG	---

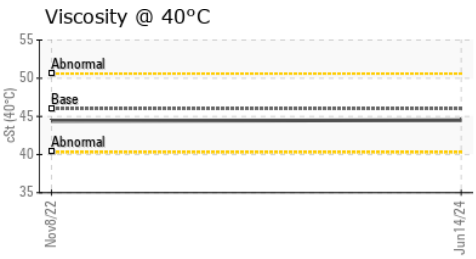
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**44.5**	44.4	---

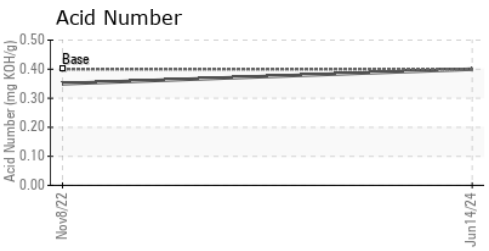
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					*no image*
Bottom					*no image*

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA019342
Lab Number : 06221247
Unique Number : 11099444
Test Package : IND 2 (Additional Tests: KF, PrtCount)

Received : 26 Jun 2024
Tested : 27 Jun 2024
Diagnosed : 27 Jun 2024 - Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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