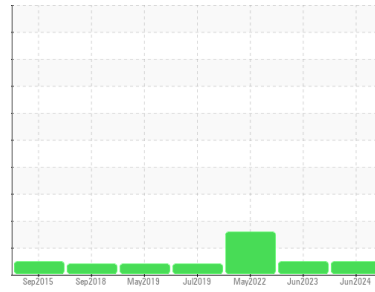




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

ACI-VP-22

Machine Id

TRAVAINA 34081-07 - UTC

Component

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | UAC06221321 | UAC05889173 | UCH05545789 |
| Sample Date | Client Info | | 19 Jun 2024 | 27 Jun 2023 | 11 May 2022 |
| Machine Age | hrs | Client Info | 45070 | 44627 | 44246 |
| Oil Age | hrs | Client Info | 443 | 381 | 2141 |
| Oil Changed | Client Info | | Changed | Changed | Changed |
| Sample Status | | | NORMAL | NORMAL | ATTENTION |

CONTAMINATION

| | method | limit/base | current | history1 | history2 |
|-------|-----------|------------|------------|----------|----------|
| Water | WC Method | >0.1 | NEG | NEG | NEG |

WEAR METALS

| | method | limit/base | current | history1 | history2 | |
|----------|--------|-------------|---------|--------------|----------|-----|
| Iron | ppm | ASTM D5185m | >50 | 0 | 0 | 9 |
| Chromium | ppm | ASTM D5185m | >10 | <1 | 0 | <1 |
| Nickel | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Aluminum | ppm | ASTM D5185m | >25 | 2 | 0 | 1 |
| Lead | ppm | ASTM D5185m | >25 | 0 | 0 | 5 |
| Copper | ppm | ASTM D5185m | >50 | 0 | <1 | 10 |
| Tin | ppm | ASTM D5185m | >15 | 0 | 0 | <1 |
| Antimony | ppm | ASTM D5185m | | --- | --- | --- |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | <1 |

ADDITIVES

| | method | limit/base | current | history1 | history2 | |
|------------|--------|-------------|---------|-------------|----------|-----|
| Boron | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Barium | ppm | ASTM D5185m | | 65 | 61 | 0 |
| Molybdenum | ppm | ASTM D5185m | | 0 | <1 | <1 |
| Manganese | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Magnesium | ppm | ASTM D5185m | | 2 | 1 | 6 |
| Calcium | ppm | ASTM D5185m | | 0 | 20 | 5 |
| Phosphorus | ppm | ASTM D5185m | | 114 | 157 | 99 |
| Zinc | ppm | ASTM D5185m | | 1 | 10 | 173 |
| Sulfur | ppm | ASTM D5185m | | 1295 | 764 | 603 |

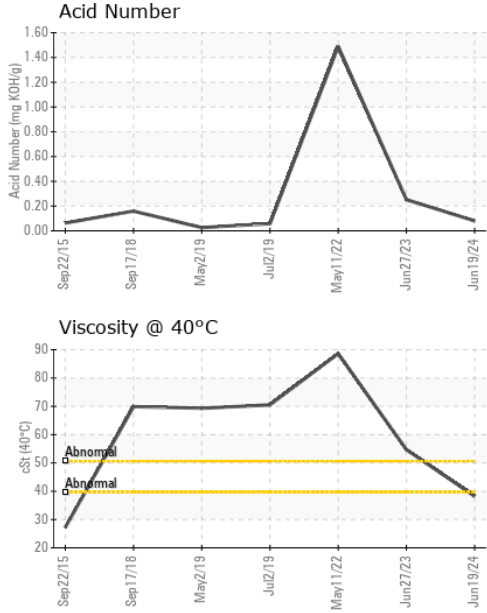
CONTAMINANTS

| | method | limit/base | current | history1 | history2 | |
|-----------|--------|-------------|---------|-----------|----------|----|
| Silicon | ppm | ASTM D5185m | >25 | 0 | 0 | 22 |
| Sodium | ppm | ASTM D5185m | | 19 | 13 | 20 |
| Potassium | ppm | ASTM D5185m | >20 | 2 | 2 | 13 |

FLUID DEGRADATION

| | method | limit/base | current | history1 | history2 | |
|------------------|----------|------------|---------|-------------|----------|--------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.08 | 0.252 | ● 1.49 |

OIL ANALYSIS REPORT



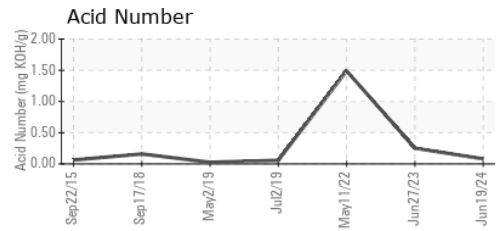
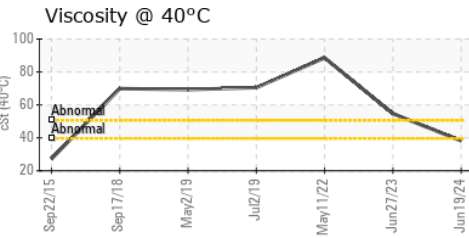
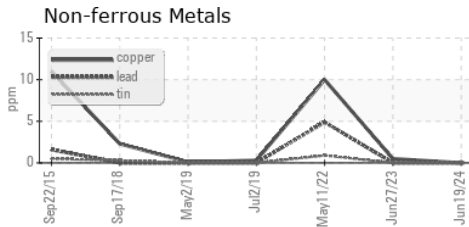
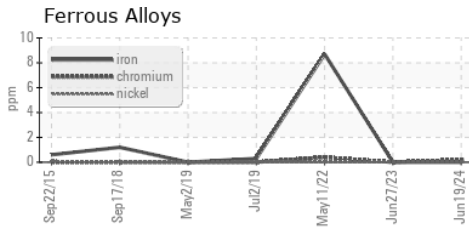
| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 | 38.2 | 54.7 | 88.6 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
| Color | | | | | |
| Bottom | | | | | |



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UAC06221321 **Received** : 26 Jun 2024
Lab Number : 06221321 **Tested** : 27 Jun 2024
Unique Number : 11099518 **Diagnosed** : 27 Jun 2024 - Sean Felton
Test Package : IND 2

ATLANTIC COMPRESSORS - ACI
 2144 SALEM INDUSTRIAL DRIVE
 SALEM, VA
 US 24153
 Contact: BILL RIMER
 bill@atlanticcompressors.com
 T: (540)728-1147
 F: (757)216-0134

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)