

OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id KAESER DSD 150T 5173793 - FEINTOOL CINCINNATI INC (S/N 2234) Component Compressor

Fluid KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

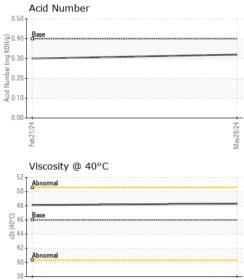
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0933761	WC0893758	
Sample Date		Client Info		28 May 2024	21 Feb 2024	
	hrs	Client Info		49193		
Machine Age		Client Info		49193	47383 2472	
Oil Age	hrs					
Oil Changed		Client Info		Not Changd	N/A	
Sample Status				NORMAL	NORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	
Chromium	ppm	ASTM D5185m	>10	<1	0	
Nickel	ppm	ASTM D5185m	>3	0	<1	
Titanium	ppm	ASTM D5185m	>3	0	0	
Silver	ppm	ASTM D5185m	>2	0	0	
Aluminum	ppm	ASTM D5185m	>10	2	<1	
Lead	ppm	ASTM D5185m	>10	0	0	
Copper	ppm	ASTM D5185m	>50	0	<1	
Tin	ppm	ASTM D5185m	>10	0	0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m	90	0	0	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		0	<1	
Magnesium	ppm	ASTM D5185m	90	1	<1	
Calcium	ppm	ASTM D5185m	2	0	0	
Phosphorus	ppm	ASTM D5185m		276	311	
Zinc	ppm	ASTM D5185m		1	2	
Sulfur	ppm	ASTM D5185m		319	73	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	0	
Sodium	ppm	ASTM D5185m		0	0	
Potassium	ppm	ASTM D5185m	>20	1	0	
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.32	0.30	



Feb21/24

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*****		VISUAL			method				history2
		White Met	al	scalar	*Visual	NONE	NONE	NONE	
		Yellow Me	tal	scalar	*Visual	NONE	NONE	NONE	
		Precipitate)	scalar	*Visual	NONE	NONE	NONE	
		Silt		scalar	*Visual	NONE	NONE	NONE	
		Debris		scalar	*Visual	NONE	MODER	NONE	
		Sand/Dirt	-	scalar	*Visual	NONE	NONE	NONE	
	8/24 -	Appearance	ce	scalar	*Visual	NORML	NORML	NORML	
	May28/24	Odor		scalar	*Visual	NORML	NORML	NORML	
		Emulsified	Water	scalar	*Visual	>0.05	NEG	NEG	
		Free Wate	r	scalar	*Visual		NEG	NEG	
		FLUID F	PROPERTIE	ES	method	limit/base	current	history1	history2
		Visc @ 40		cSt	ASTM D445	46	48.3	48.1	
		SAMPL	E IMAGES		method	limit/base	current	history1	history2
	24	Color							
	May28/24	Color							no image
		Bottom							no image
		Non-ferr	on hromium rockel			Ma/28/24			
			<u> </u>						
		,	∕ @ 40°C			May28/24	Acid Number		
		4 2 0 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2	[,] @ 40°C				Acid Number		
		Viscosity	' @ 40°C				Acid Number		
		Uiscosity 55 50 45 55 50 45 45 45	, @ 40°C				Acid Number		
		Viscosity	[,] @ 40°C				Acid Number		
		Viscosity	[,] @ 40°C			Mar28/274 Mar29/274 Mar29/	Acid Number		
		Viscosity	′ @ 40°C			0.50 0HO 0.40 0.00 0.00 0.00 0.10 0.10	Base		
	Laboratory Sample No. Lab Number	ud 2 4 4 4 4 4 4 4 4 4 4 4 4 4	USA - 501	Madisor Receiv Tested	ved : 26 d : 27	, NC 27513 5 Jun 2024 7 Jun 2024	ELEVA"	-	L SOLUTION AWTON AV
	Sample No.	Und 4 2 4 4 4 4 4 4 4 4 4 4 4 4 4	USA - 501	Receiv Tested Diagn e at 1-80	ved : 26 d : 27 osed : 27 00-237-1369	, NC 27513 5 Jun 2024 Jun 2024 - Sea	ELEVA n Felton	120 L N Contact: ROBI d@compressedairte	AWTON AVI MONROE, O US 4505 N PRICHAR

Contact/Location: ROBIN PRICHARD - COMMONOH