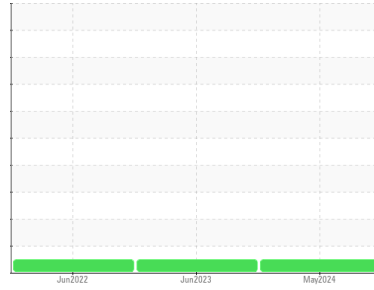




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
KAESER 1695
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (3 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the component.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|--------------------|-------------|-------------|------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | | WC0825681 | WC0825666 | WC0659347 |
| Sample Date | Client Info | | | 29 May 2024 | 01 Jun 2023 | 29 Jun 2022 |
| Machine Age | hrs | Client Info | | 4611 | 3698 | 2398 |
| Oil Age | hrs | Client Info | | 10 | 541 | 99 |
| Oil Changed | Client Info | | | Changed | Changed | Changed |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |

| CONTAMINATION | | method | limit/base | current | history1 | history2 |
|---------------|-----------|--------|------------|------------|----------|----------|
| Water | WC Method | | >0.05 | NEG | NEG | NEG |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|-------------|-----|-------------|------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m | >50 | 0 | 0 | <1 |
| Chromium | ppm | ASTM D5185m | >10 | <1 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | >3 | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | >3 | 0 | <1 | 0 |
| Silver | ppm | ASTM D5185m | >2 | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >10 | 2 | <1 | <1 |
| Lead | ppm | ASTM D5185m | >10 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >50 | 1 | 2 | 1 |
| Tin | ppm | ASTM D5185m | >10 | 0 | 0 | <1 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |

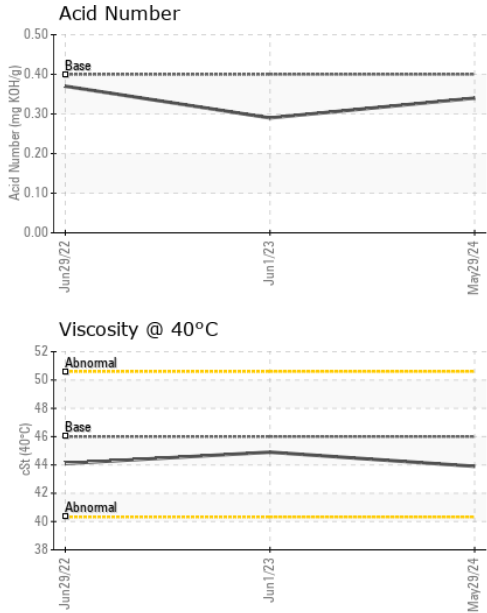
| ADDITIVES | | method | limit/base | current | history1 | history2 |
|------------|-----|-------------|------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | | 0 | 0 | 2 |
| Barium | ppm | ASTM D5185m | 90 | 17 | 35 | 42 |
| Molybdenum | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | 0 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m | 90 | 70 | 60 | 84 |
| Calcium | ppm | ASTM D5185m | 2 | 0 | 1 | 4 |
| Phosphorus | ppm | ASTM D5185m | | 0 | 3 | 60 |
| Zinc | ppm | ASTM D5185m | | <1 | 0 | 4 |
| Sulfur | ppm | ASTM D5185m | | 18526 | 20902 | 25227 |

| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|--------------|-----|-------------|------------|-----------|----------|----------|
| Silicon | ppm | ASTM D5185m | >25 | 0 | 5 | 3 |
| Sodium | ppm | ASTM D5185m | | 17 | 20 | 19 |
| Potassium | ppm | ASTM D5185m | >20 | 8 | 4 | 11 |

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.4 | 0.34 | 0.29 | 0.37 |



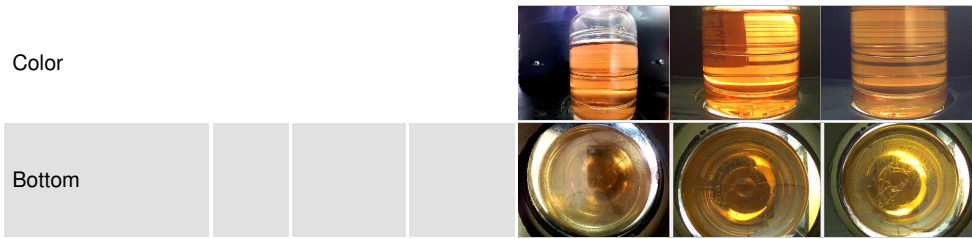
OIL ANALYSIS REPORT



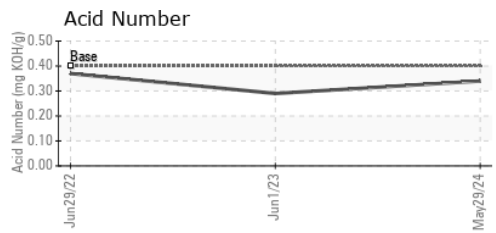
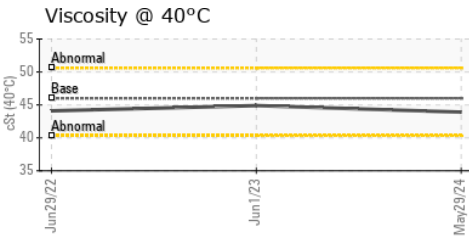
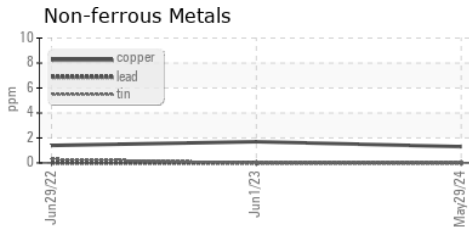
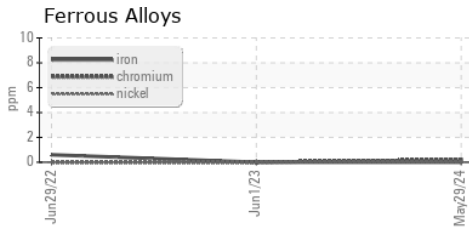
| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|--------------|-------------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 46 | 43.9 | 44.9 | 44.1 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0825681 **Received** : 26 Jun 2024
Lab Number : **06221382** **Tested** : 27 Jun 2024
Unique Number : 11099579 **Diagnosed** : 27 Jun 2024 - Sean Felton
Test Package : IND 2

AMAZON
 550 OAK RIDGE DR
 HAZELTON, PA
 US 18202
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: