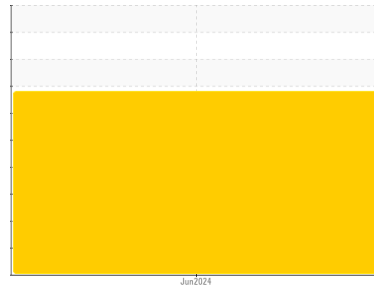




PROBLEM SUMMARY

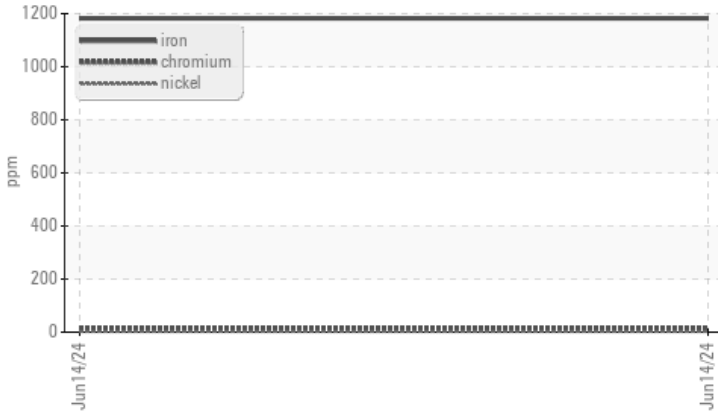
Area
STAUFFER BISCUIT
 Machine Id
400-836-14M16
 Component
Gearbox
 Fluid
GEAR OIL (PAG) ISO 460 (--- GAL)

Sample Rating Trend



COMPONENT CONDITION SUMMARY

▲ Ferrous Alloys



RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	---	---
Iron	ppm	ASTM D5185m	>200	▲ 1182	---	---
Chromium	ppm	ASTM D5185m	>15	▲ 15	---	---

Customer Id: MOTYOR
 Sample No.: WC0929589
 Lab Number: 06221384
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	We recommend that you drain the oil from the component if this has not already been done.
Resample	---	---	?	We recommend an early resample to monitor this condition.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area

STAUFFER BISCUIT

Machine Id

400-836-14M16

Component

Gearbox

Fluid

GEAR OIL (PAG) ISO 460 (--- GAL)

DIAGNOSIS

▲ Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

▲ Wear

Iron ppm levels are severe. Chromium ppm levels are abnormal. Gear wear is indicated.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0929589	---	---
Sample Date	Client Info		14 Jun 2024	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			SEVERE	---	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	▲ 1182	---	---
Chromium	ppm	ASTM D5185m >15	▲ 15	---	---
Nickel	ppm	ASTM D5185m >15	2	---	---
Titanium	ppm	ASTM D5185m	0	---	---
Silver	ppm	ASTM D5185m	0	---	---
Aluminum	ppm	ASTM D5185m >25	2	---	---
Lead	ppm	ASTM D5185m >100	0	---	---
Copper	ppm	ASTM D5185m >200	<1	---	---
Tin	ppm	ASTM D5185m >25	0	---	---
Vanadium	ppm	ASTM D5185m	0	---	---
Cadmium	ppm	ASTM D5185m	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	4	---	---
Barium	ppm	ASTM D5185m 5	0	---	---
Molybdenum	ppm	ASTM D5185m 5	0	---	---
Manganese	ppm	ASTM D5185m	8	---	---
Magnesium	ppm	ASTM D5185m 5	<1	---	---
Calcium	ppm	ASTM D5185m 5	1	---	---
Phosphorus	ppm	ASTM D5185m 775	464	---	---
Zinc	ppm	ASTM D5185m 5	3	---	---
Sulfur	ppm	ASTM D5185m 2000	1088	---	---

CONTAMINANTS

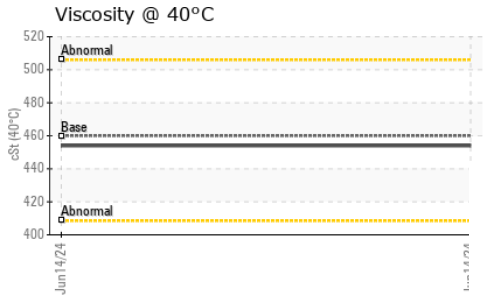
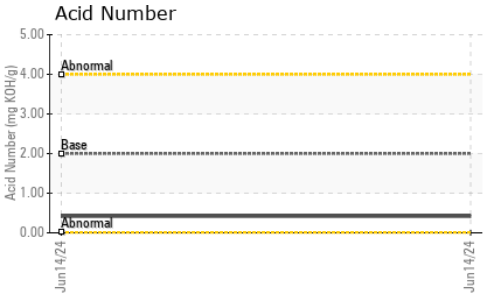
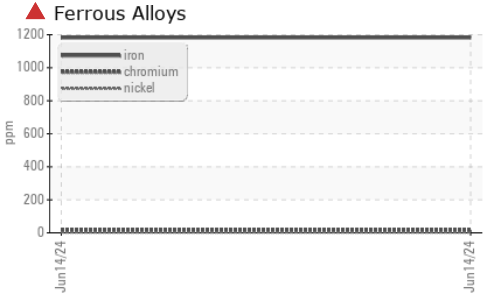
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	10	---	---
Sodium	ppm	ASTM D5185m	<1	---	---
Potassium	ppm	ASTM D5185m >20	2	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 2.00	0.42	---	---




OIL ANALYSIS REPORT



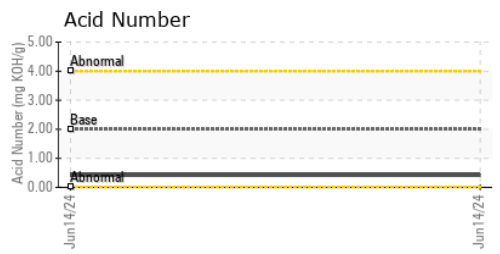
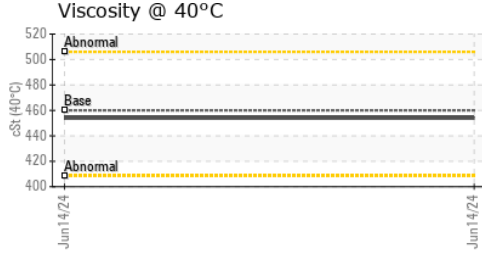
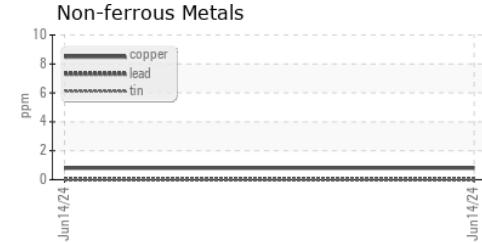
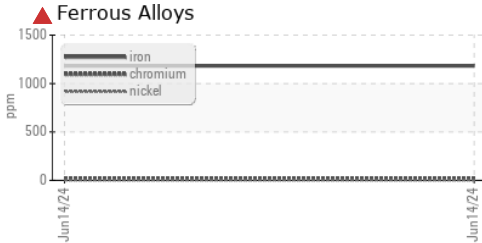
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	460	454	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0929589 **Received** : 26 Jun 2024
Lab Number : **06221384** **Tested** : 27 Jun 2024
Unique Number : 11099581 **Diagnosed** : 28 Jun 2024 - Angela Borella
Test Package : IND 2

MOTOR TECHNOLOGY INC
 515 WILLOW SPRINGS LN
 YORK, PA 17406
 Contact: Bill Trimmer
 btrimmer@motortechologyinc.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)